

ACC

10000|120|2151

10000/120/2151

Q 209 Vehicle Maintenance

Dec. 1945 - Dec. 1946

Telephone:
RMS 459081 Ext 145

LAND MORGUE SER OFF, AG (SMIA) GEL

✓ 209 4

2 Dec 46

Nav Ministry (by 10)

Subject: Identification of 13

Reference your 78/1.11. dated 19 Nov 46.

Any useful information contained in the publications you mention will be collected and forwarded.

ACS
8 Mo. 11.

RMS/jw

Transmit: ST
RMS

Major General,
GOC, SMIA.

42

TRANSLATION

FROM: Ministry of War.

REF: 78/I.M.

TO: M.M.I.A.

DATE: 19 November 1946.

SUBJECT:- M.T. technical orders.

In order to coordinate and issue technical instructions relative to the maintenance of M.T. we would be much obliged if your Office would kindly forward, if possible translated into Italian, all technical orders at present in force (G.R.O., A.C.I., etc.).

sgd. ROSSI
Gen.

R.A.G.

TO S-3	
A/Q	✓
Q	RAC
Q. 1	
Q. 2	
ORD	
REME	

EB/
Decan. 21/11/46
RAC

21/11/46
RE

65

A Q209

TRANSLATION

417

FROM :- M.T. W/Shops, Caproni (Milan)
TO :- Addressees

REF :- A/C

Date:- 15/10/46

SUBJECT :- Repairs to Vehicles.

With Ref. to signal No 42819/045964 dated 30/9/46 from M. of W. and No 12335 dated 7/10/46 from M.T. W/Shops Bologna, we beg you to give us urgently the approx. number of 3rd class vehicles Bedford and Dodge which will be sent to this office for repair to be carried out by the W/shops at Caproni. -

In the meantime we beg you to dispatch the vehicles in question which could be sent, as previously stated, either by ordinary road to the W/shops at Caproni di Milano Via Macenate 76 or by rail to Milano Rogoredo station.

Sgd. MARIO DALLA GOMI
Capt.

TRANSLATION

FROM :- M. of W.
TO :- -----

REF :- 42819/04964/D

DATE :- ?

S I G N A L

Send for repair to W/Shops at Caproni 3rd class Bedfords inefficient (.) Communicate to this M. of W. and OARE Bologna, the number dispatched (.) OARE will arrange urgently to form a reception office for inefficient vehicles and will control the repair works (.)

TO SEE	
A/Q	☒
Q	☒
Q. 1	☒
Q. 2	☒
ORD	☐
REMB	☐
	☐

Sgd. Rossi
Gen.

4/11/46
64

copy to Q for info

Q207

(39)

Subject : Vehicle Maintenance.

TO SEND	
A/Q	✓
Q	Rac
Q. 1	
Q. 2	
ST	

To : M.M.I.A.9. British Liaison Unit,
Bari.

Telephone : 13859.

Ref : 71/1/19.

17th October.

9. Repair Shop.

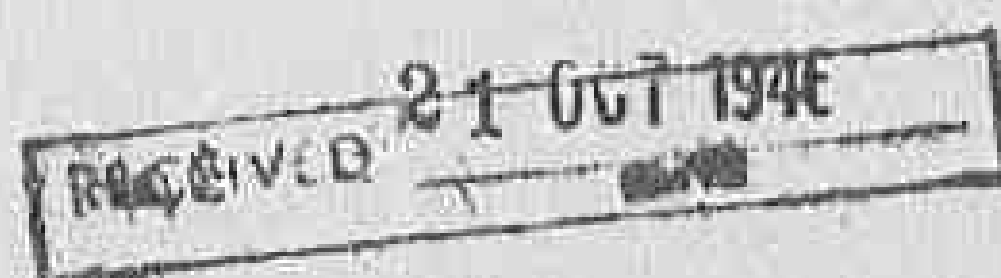
9. Transport Coy.

Reference your Q 209 dated 27th September 46.

1. Recent inspections of the two a/m units disclosed that the system of 406 monthly inspections has not yet been adopted.

2. A good supply of 406 books (Italian Translation) has been recieved, and also the Ministry of War Circular 7302/2, but no copies of the "Norme Per L'Ispezione E La Manutenzione Dell' Automotoveicolo."

3. Although the 406 book is more or less ^{self-}explanatory both the a/m units have preferred to wait until the Instructional booklet is recieved.



(P.S. Tipple.) Major.

DAA & QMG.

P.S.T./lr.

ST
Can you
expedite issue of
the Instructional Book?

ABO See 40
238ch

A Q209

21/10/46
63
Rac

(38)

Subject:- Vehicle Maintenance.

Land Forces Sub Comm.A.C.
(M.M.I.A.)
R O M E
— Q.209

27 Sept 46.

To :- LIST "B".

1. The attached copies of the following Ministry of War correspondence are forward for the information of all Os. G. BLU's.

- a) Copy of Ministry of War circular 7302/2 CA of 30 Aug 46.
- b) Translation thereof.
- c) Copy of Ministry of War "Vehicle maintenance and inspection instructions".

2. Your attention is drawn to the fact that as M.T. maintenance is one of the most important and least realized matters in the It.Army, you should make a point of seeing that the booklet on Vehicle maintenance is in regular use by all units in your areas.

See 39

E.F. Byatt
E.F. BYATT, Major,
for Major General,
M.M.I.A.

EFB/ab

62

TRANSLATION

FROM : Ministry of War

REF : 7302/2 CA

TO : See addressee

DATE : 30 Aug 46

SUBJECT: M.L. maintenance

The reports received by this office in respect of the maintenance of vehicles held by units still show numerous and serious deficiencies.

These are caused by the non compliance of the rules issued by this Ministry in circulars No 4500/2A of 9 July 45 and No 247800/II of 10 August 45. This, however, finds its origin in the noted lack (in HQs and units) of M.L. consciousness made worse by the fact that the availability of vehicles superior than before the armistice in most of the units of the Italian Army.

It is necessary that all officers of all ranks create this consciousness and do their best to instill same in the personnel under their command.

Due to the mental outlook and the natural tendencies of our officers and men this will take some time; but in the meantime it is absolutely essential and urgent that all concerned absorb these three fundamental rules and act in accordance with them:-

- an efficient vehicle must not be considered available for use 24 hours out of 24. Such practice will immediately destroy the vehicle and consequently harm the M.L. service.
- a vehicle must be maintained daily in the same way a horse or mule is looked after by a cavalry unit.
- mechanisation of units does not mean that the personnel of such units do not have to work again.

In issuing strict and precise instructions of their concern, the commands addressed above will comply with the following instructions which do not cancel but confirm and supply details on the instructions contained in the two circulars mentioned above.

1. The maintenance system according to the daily tasks contained in pamphlet "Rules on inspection and maintenance of M.L." in the most rational and economical system to maintain at the highest level the efficiency of a mechanised unit and therefore, it must be considered as the most essential operation of the day.

The difficulties met with (i.e. lack of time due to the insufficiency of vehicles for carrying out of duties inexperienced drivers, etc.) in the carrying out of this system must be tackled and overcome.

Hence:-

- a) the daily maintenance task must be done every morning before transport work begins or before the vehicle goes on the road or

consciousness made worse by the fact that the availability of vehicles superior than before the armistice in most of the units of the Italian Army.

It is necessary that all officers of all ranks create this consciousness and do their best to instill same in the personnel under their command.

Due to the mental outlook and the natural tendencies of our officers and men this will take some time; but in the meantime it is absolutely essential and urgent that all concerned absorb these three fundamental rules and act in accordance with them:-

- an efficient vehicle must not be considered available for use 24 hours out of 24. Such practice will immediately destroy the vehicle and consequently harm the M.T. service.
- a vehicle must be maintained daily in the same way a horse or mule is looked after by a cavalry unit.
- mechanisation of units does not mean that the personnel of such units do not have to walk again.

In issuing strict and precise instructions of their concern, the commands addressed above will comply with the following instructions which do not cancel but confirm and supply details on the instructions contained in the two circulars mentioned above.

1. The maintenance system according to the daily tasks contained in pamphlet "Rules on inspection and maintenance of M.T." is the most rational and economical system to maintain at the highest level the efficiency of a mechanised unit and therefore, it must be considered as the most essential operation of the day.

The difficulties met with (i.e. lack of time due to the insufficiency of vehicles for carrying out of duties inexperienced drivers, etc.) in the carrying out of this system must be tackled and overcome.

Hence:-

- a) The daily maintenance task must be done every morning before transport work begins or before the vehicle go on the road or by making reveille earlier.
An hour will be required at first; later on when the personnel will become familiarised with this system, this time may be cut down.
- b) The officer in question must be carried out by groups (platoon, coy, battery etc.). All vehicles will be operated upon (including those inefficient or those to be repaired) in the presence of all officers and senior NCOs as it has always been done for the care of horses and mules.
Hence the officer and senior NCOs will be in a position to:-

- if competent, correct, perfect and control the work of the drivers.
- if requiring practice, increase their knowledge in order to carry out their duty with the necessary competence.

c) The maintenance of vehicles which have to carry out night duties (those duties will be special and will be avoided as much as possible) or duties outside the normal working hours, could be carried out during another hour of the day but always before it begins its run or on returning from duty.

It is to be borne in mind that:-

- the maintenance carried out in the early morning avoids, in many cases, the inconvenience of using vehicles which, once the duty started, are then inefficient and must be towed back to the unit.
- the maintenance done by unit enables the officer in charge to instruct immediately for any maintenance work requiring the help of skilled personnel of the workshops (i.e. trouble with the electrical system regulation of parts of engines or ignition system etc.).
- the illustrated pamphlet on issue to each driver, describes maintenance tasks to be carried out daily in a general form. The manual jobs to be carried out vary in accordance with the type of vehicle. There will be properly carried out and afterwards checked by the officer in charge.

2. No maintenance work will be efficient unless the driver is made to take a full interest in his vehicle. Therefore:-

- a) entrust vehicles only to driver who have reached a satisfactory standard of training.
- b) only effect a change when no other solution is possible.
- c) make drivers proud of their vehicle award prizes, hold competitions for maintenance, for lowest petrol consumption, for minor number of repairs, for the most clean vehicle etc. On the other hand punish without remission anyone who causes damages and accidents through not having carried out maintenance properly, due to neglect, excessive speed on the road or careless driving (see circular No 6/11171/Serv dated 26 Nov 45).

3. Strict discipline will be observed in the use of vehicles:-

- a) HQs responsible for the use of vehicles will cease the practice of making daily use of all efficient vehicles: at least 1/12 of the W/E must be considered available daily, for the carrying out of inspections prescribed. These will be difficult at the beginning, especially in transport Coys but if the system is started and carefully followed, the benefit

known and immediately for any maintenance work requiring the help of skilled personnel of the W/hops (i.e. trouble with the electrical system regulation of parts of engines or ignition system etc.).

- the illustrated pamphlet on issue to each driver, describes maintenance tasks to be carried out daily in a general form. The manual jobs to be carried out vary in accordance with the type of vehicle. These will be properly carried out and afterwards checked by the officer in charge.

2. No maintenance work will be efficient unless the driver is made to take a full interest in his vehicle. Therefore:-

- a) entrust vehicles only to driver who have reached a satisfactory standard of training.
- b) only effect a change when no other solution is possible.
- c) make drivers proud of their vehicle award prizes, hold competitions for maintenance, for lowest petrol consumption, for minor number of repairs, for the most clean vehicle etc. On the other hand punish without remission anyone who causes damages and accidents through not having carried out maintenance properly, due to neglect, excessive speed on the road or careless driving (see circular No 6/41174/Serv dated 26 Nov 45).

3. Strict discipline will be observed in the use of vehicles:-

- a) HQs responsible for the use of vehicles will cease the practice of making daily use of all efficient vehicles: at least 1/12 of the W/M must be considered available daily, for the carrying out of inspections prescribed. These will be difficult at the beginning, especially in transport Coys but if the system is started and carefully followed, the benefit of reducing the number of vehicles which have been off the road requiring repairs, will be felt after a short period. The task will be made easier if a rigid check system is put into effect in order to avoid:-

- that vehicles are used for non essential runs, thus preventing personnel making use of vehicles at every opportunity, sometimes unlawfully;
- that uneconomical runs are made such as carrying a few lbs of goods or two or three persons in a heavy truck which very often goes out a short time before other vehicles used in an equally irrational manner.

It is necessary therefore that all HQs coordinate the services, cancelling transport requests not justified or for which personnel could make use of other means of transport and combine the others in such a way as to avoid unjustified wear and tear of vehicles and consumption of fuel.

b) the abusive use of transport by drivers and very often by officers and NCOs who use transport for their own personal needs, not to mention the stealing of petrol from petrol tanks, are two shameful deeds which must be stopped at all cost. See circular No 6/11174 of 26 Nov 45.

The most rigid and severe check will be carried out daily on runs and fuel consumption on the basis of work tickets and mileage meters. No excuse will be accepted that the latter device is out of order and furthermore if the driver is proved to be responsible for same being out of order the most severe disciplinary action will be taken against him; even to the extent of withdrawing his driving licence.

4. The persisting lack of M.T. consciousness suggests the necessity of appointing an MTO to begin with Regt. HQ and Schools down to Bn, Group, MT Coy and any other independent small units having vehicles on charge.

This officer will give technical advice concerning the technical employment of vehicles to his own commander as well as being responsible for the preservation and maintenance of the vehicles.

In particular:

- he will collaborate for the rational use of M.T.
- he will be the technical adviser in the organisation and carrying out of maintenance.
- he will inspect the vehicles.
- he will supervise small repairs done by the unit.
- he will keep a record of vehicles of his unit (efficient, inefficient, being repaired etc.)-
- he will indent for the necessary material for the carrying out of maintenance.
- he will check the mileage and report any irregularities to his commander.
- he will express technical opinions on any incidents.
Territorial HQs or Divisional HQs will apply to the M.T. Director of the MT office respectively for advice either on respective transport offices or the organisation and working of the maintenance service.

Not being possible, at least for the time being, to increase W/E of units, it will be necessary to select a maintenance officer from amongst officers present, appointing the most suitable, and relieving him of all other duties. Under the present circumstances it is preferable to leave a junior officer at Coy, or Battery HQs and an NCO, at Platoon HQs appointing thus a capable and willing officer for this task, great benefit will be obtained in preserving the efficiency of unit M.T. stores.

This officer will give technical advice concerning the technical employment of vehicles to his own commander as well as being responsible for the preservation and maintenance of the vehicles.

In particular:

- he will collaborate for the rational use of M.V.
- he will be the technical adviser in the organisation and carrying out of maintenance.
- he will inspect the vehicles.
- he will supervise small repairs done by the unit.
- he will keep a record of vehicles of his unit (efficient, inefficient, being repaired etc.)-
- he will indent for the necessary material for the carrying out of maintenance.
- he will check the mileage and report any irregularities to his commander.
- he will express technical opinions on any incidents.
Territorial HQs or divisional HQs will apply to the M.A.
Director of the MT office respectively for advice either on respective transport offices or the organisation and working of the maintenance service.

Not being possible, at least for the time being, to increase W/E of units, it will be necessary to select a maintenance officer from amongst officers present, appointing the most suitable, and relieving him of all other duties. Under the present circumstances it is preferable to leave a junior officer at Coy, or battery HQs and an MCO, at Platoon HQ appointing thus a capable and willing officer for this task. Great benefit will be obtained in preserving the efficiency of unit M.T. stores.

5. Regarding the carrying out of periodical inspections to units in order to ascertain that the maintenance rules are complied with, the rules contained in circular No 4680/2A of 9 July 45 are re-written hereunder.

In all units, except in transport units, each vehicle will have to be inspected at least once a month.

In all transport units, each vehicle will have to be inspected at least twice a month. One of these two inspections will have to be carried out by the O/i/c. the M.V.s which repairs the vehicles.

The inspections, which will be carried out in accordance with the rules contained in pamphlet "Rules for the Inspection and maintenance of M.V.s" recently issued, will have to be done regularly and normally, and not be surprise inspections.

4/.....

- 4 -

The carrying out of inspections concerning unit commanders will have to be done by the officer mentioned in para 4 above.

All the remarks made on said inspection will have to be recorded on the "Register - Inspection of vehicles".

Form 406 which will be signed by said officer.

It is my wish that the maintenance service be organized as soon as possible and receives a decisive impulse. I appeal to the Commands addressed above so as to reach as soon as possible the aim, overcoming difficulties which cannot be but little ones, creating understanding and punishing severely idleness wherever it occurs.

(Sgd) RACCHINETTI

(Sgd) ENCIDENTI

83

Subject :- Visits - MANTOVA Div Wksps

CONFIDENTIAL

1 British Liaison Unit
Q 4

21 Aug 46

To :- HQ Land Forces Sub Comm AC (MILIA)
ROME

Ref your letter Q 1057 dated 17 Aug and HES 1 BLU confidential letter dated 10 Aug.

1. A copy of the above quoted BLU 1 BLU letter has been sent to No 2 BLU with instrs to take no direct action pending direction from Lt Col HEMPT on his return, and instructing 2 BLU to watch the situation with a view to getting something more concrete to go on.

2. My view of this case is as follows :-

(a) Presuming that the money allocations for repairs to vehs as given in HES 1 BLU letter are accurate, and I have no reason to suppose that he was supplied with inaccurate figures, and allowing 60,000 lire as the average cost of complete overhaul of a veh, it is evident that if the money allocation is used to the full; every veh an establishment of Mantova Div could receive yearly a complete overhaul including rebore and still leave an unexpended balance of 51,600,000 lire, which could be used for overhaul of Motor Cycles and provision for manufacture by civilian firms of spares unobtainable from Br sources.

(b) The position then should, in theory, be extremely good and the vehs of the Division in good condition, and the wksps busy.

In fact the position is far from satisfactory, the vehs of the Div are in a poor state as compared for instance, with Cremona Div, and the wksps are not busy, as they should be in view of the general state of the vehs.

(c) There appear to be two possible reasons, apart from inefficient organisation and staff work, which may be the cause of this unsatisfactory state of affairs :-

Firstly, the money allocated by War Ministry for repairs is not being used to the full.

Secondly, the money allocated by War Ministry for repairs is not being used

return, and instructing 2 HMU to watch the situation with a view to getting something more concrete to go on.

2. My view of this case is as follows :-

(a) Presuming that the money allocations for repairs to vehs as given in BE 1 HMU letter are accurate, and I have no reason to suppose that he was supplied with inaccurate figures, and allowing 60,000 lire as the average cost of complete overhaul of a veh, it is evident that if the money allocation is used to the full; every veh on establishment of Mantova Div could receive yearly a complete overhaul including rebore and still leave an unexpended balance of 51,500,000 lire, which could be used for overhaul of Motor Cycles and provision for manufacture by civilian firms of spares unobtainable from Dr sources.

(b) The position then should, in theory, be extremely good and the vehs of the Division in good condition, and the wkps busy.

In fact the position is far from satisfactory, the vehs of the Div are in a poor state as compared for instance, with Cremona Div, and the wkps are not busy, as they should be in view of the general state of the vehs.

(c) There appear to be two possible reasons, apart from inefficient organisation and staff work, which may be the cause of this unsatisfactory state of affairs :-

Firstly, the money allocated by War Ministry for repairs is not being used to the full.

Secondly, the money allocated by War Ministry is being used, but ^{it} is either inefficiently and uneconomically or misused fraudulently.

(i) As regards the first reason it should be a comparatively simple matter to check up, over the past few months, with the appropriate branch of War Ministry on what money has in fact been expended by No 2 Terr Comd and Mantova Div on veh repairs or what bills have been passed for payment.

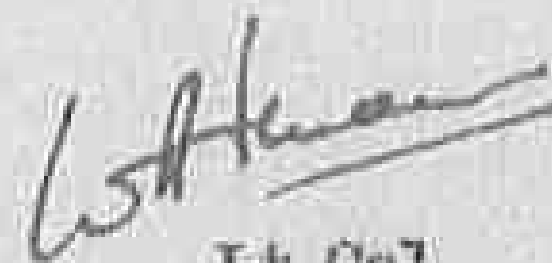
As regards the second reason, if investigation as suggested above reveals that the full amount or the majority of the allocation is being used as far as payments by War Ministry can show, then I consider that there is a "prima facie" case for full investigation at a high level. In fact had this situation occurred in an equivalent British Fm I would have no hesitation in recommending an S.I.B. investigation.

TO SEE	
A/Q	
Q	
Q. 1	
Q. 2	
ORD	
REME	

...../2

- 3 -

3. On the info available at present, I do not consider that there is enough to base a definite accusation of fraud against anyone, but in view of the large sums involved and the obvious opportunity, the possibility of the existence of a financial scandal and at a fairly high level cannot be ruled out.



Lt Col
GSO I

56

35

HHTA
T 330

Reference your staff Captain RENE letter of 10 August
on repair of RT SUBMIT considered views of ASOE
for info Colonel HQ this HQ

see 36

File

55

Q-209

61037

(34)

Subject: Efficient Vehicle Park.

Land Force Sub Comm. A.S.
 (W.F.I.A.)
 P.O. Box
 C.205

17 July 46.

To: 1-11-111.

33-330.

Ref. your 2/7 dated 2 July.

1. This HQ considers that the Efficient Vehicle Park is necessary and strongly recommends that its holdings be increased.
2. You will inform the War Demand of this decision and request that they take necessary action.



R.P. WATT, Major,
 For Major General,
 W.F.I.A.

Internal: - 0(10)
 33T

EVE/ab

54



(23A)

ST/351

Q209

17 Jul

ST

G(SD)

Ref. folio 12.

I am not in favour of disbanding this unit - at any rate at present. But I suggest it might carry a larger stock of vehicles.

May I have your comments please?

Red H.A.S.T.

18.

P.(SD) S.T.

I quite agree with you. The Unit is well planned & worth keeping on.

P.R.C. (S.D.)

~~19~~~~Q~~~~P(SD)~~~~I agree with you please.~~

19

Q

Q (Unit)

Please reply copy G(SD) & (ST) that the Unit is considered necessary, that the holdings should be increased, and that action to that effect be taken by the Comd concerned.

53

See 3A

Doris

for

Red

Subject: Efficient Vehicle Park.

1 British Liaison Unit

Tel. 13372 PALERMO
Q/7

To : Land Forces Sub-Com. A.C.,
(S.M.I.A.) (Q)
ROME.

9 July 45.

S.T. 2

11 Efficient Vehicle Park (PALERMO)

1. The above named unit was formed on the 2.Feb.45 with a W.B. of 1 Capt. 3 Sgts. and 17 O.Rs.

2. Its vehicle holdings on 8 July 45 consisted of:

2 Fiat cars 7 H.P.
3 M/3s
1 small tractor
1 gun tractor
1 heavy trailer.

Vehicle issues made to units in 11 Territorial Command since 2 Feb.45 are:

5 cars
1 M/3

3. From these figures it is quite evident that the unit is being wasted and is not fulfilling its function as an Efficient Vehicle Park.

The advantages of having an Efficient Vehicle Park in SICILY are obvious. At present if a unit has a vehicle B.L.R. a replacement can only be obtained from ROMS, which takes considerable time.

4. It is suggested therefore that either the 11 Efficient Vehicle Park be stocked with the number of vehicles enabling it to supply all units in SICILY, or that if these vehicles are not available (at least in more numerous quantities than present holdings show) the unit should be disbanded.

TO SUE	
A/Q	
Q	

Shuep

- 1 small tractor
1 gun tractor
1 heavy trailer.

Vehicle issues made to units in 11 Territorial Command since 2 Feb. 45 are:

- 5 0073
1 11/0

3. From these figures it is quite evident that the unit is being wasted and is not fulfilling its function as an Efficient Vehicle Park.

The advantages of having an Efficient Vehicle Park in Slinger are obvious. At present if a unit has a vehicle B.D.R. a replacement can only be obtained from ROMB, which takes considerable time.

4. It is suggested therefore that either the 11 Efficient Vehicle Park be stocked with the number of vehicles enabling it to supply all units in SICILY, or that if these vehicles are not available (at least in more numerous quantities than ~~32~~ ³² sent holdings show) the unit should be disbanded.

SIS/SI
O.M.F.

Copy to: 11 Military Committee of U

-S & T. NMA.

Recd JUL 15 1946

File # 351

TO SUB					
A/Q					
Q					
C.V.					
C.V.					
C.V.					
REME					
					Inspector H

Shuapin

S. E. SWERTON,
Major,
D. A. C. & U. S. C.

TO SEE				
	ADST			
		DADST		
			SC ST	

RECEIVED 14 MAR 1946
9947

Oct 1887

140

"Q" BUCK SLIP

FILE NO

209

(32)

DATE	SECTION OR SERVICE		ACTION REQUIRED	WP
	FROM	TO		
3/5	Lr	Q	Ref (315) Pamphlet on Mammals (Int. v. l. v. l.) is in Printing House & should be available for distribution on 10th Jan. It has been examined & approved by R. L. R. Copies of relevant letter numbers have been extracted from M. L. R. & are attached herewith.	

RAC

ABAS

TRANSLATION

REF: 5/2143/ SERV.

DATE: 10 May 46

FROM: Ministry of War.

TO: M.M.I.A.

SUBJECT: Vehicle Maintenance.

In reply to your 9/409 of 23rd April.

In letter 6/1579/2 dated 10th April which was forwarded for information to your mission, this S.M. called the attention of all the Military Territorial Commands and Infantry Divisions to the matter in question, at the same time requesting the Artillery and Motorization Directorate - General to:

- Give the maximum diffusion to the regulations laid down for maintenance and inspection of vehicles, seeing to their issue by means of stamped pamphlets and specifying the tasks, duties and responsibilities of unit commanders and repairs directors;
- look after the distribution of the books and registers for vehicle inspections;
- carry out direct checks and inspections by means of the Maintenance Inspectorate.

To-day, as a result of what was pointed out by your mission in the letter to which we are replying, we have again approached the said Directorate - General on the matter, in order that, in its specific competency:

- it will issue the instructions considered most advisable to the Military Territorial Commands, eventually bringing up to date the regulations which have so far been issued;
- order and put into effect a series of transport formation inspections, making use of the Maintenance Inspectorate.

The problem relative to the serviceability of vehicles will be watched with particular attention by this S.M. which will spare no effort to obtain an adequate solution to the problem.

for information to your mission, this S.M. called the attention of all the Military Territorial Commands and Infantry Divisions to the matter in question, at the same time requesting the Artillery and Motorization Directorate - General to:

- give the maximum diffusion to the regulations laid down for maintenance and inspection of vehicles, seeing to their issue by means of stamped pamphlets and specifying the tasks, duties, and responsibilities of unit commanders and Repairs Directors;
- look after the distribution of the books and registers for vehicle inspections;
- carry out direct checks and inspections by means of the Maintenance Inspectorate.

Today, as a result of what was pointed out by your mission in the letter to which we are replying, we have again approached the said Directorate - General on the matter, in order that, in its specific competency:

- it will issue the instructions considered most advisable to the Military Territorial Commands, eventually bringing up to date the regulations which have so far been issued;
- order and put into effect a series of transport formation inspections, making use of the Maintenance Inspectorate.

The problem relative to the serviceability of vehicles will be watched with particular attention by this S.M., which will spare no effort to obtain an adequate solution to the problem.

C. Danin Sgt.

sgt. LUZZI
Gen.

TRANSLATION

From :- Ministry of War
To :- All Terr Cnds
Info :- Cabinet

Nº 6/2026/S
Dated 10 May 46

MMIA

General Directorate Arty and Mot
CC.RR. G.H.Q.
All Inf Divs H.Qs
Central Military School H.Q

Subject :- Employment of Vehicles and POL.

With circ. 6/738/S of 17 Feb 46, this SMRE recalled the attention of the a/m H.Qs of the provision to be taken for a severe discipline in using vehicles.

MMIA has recently emphasised the necessity to decrease the use of POL.

While we call you at the fulfillment of what was said in the a/m circular, we ask you to take care and check the organization of Transport Services of the depending Units, and in particular :-

a careful compilation of work tickets and the relative necessary control of mileage effectively covered and of POL used.

the necessity to join together, when possible, several services by one vehicle.

the maximum exploitation of railway and air traffic for transport of personnel.

the control and discipline on the employment of vehicles for welfare purposes, avoiding any abuse and prescribing that each Unit has to register separately every trip performed on this purpose.

Sgd Generale Liuzzi.

lr

MMIA has recently emphasised the necessity to decrease the use of POL.

While we call you at the fulfillment of what was said in the a/m circular, we ask you to take care and check the organization of Transport Services of the depending Units, and in particular :-

a careful compilation of work tickets and the relative necessary control of milage effectively covered and of POL used.

the necessity to join together, when possible, several services by one vehicle.

the maximum exploitation of railway and air traffic for transport of personnel.

the control and discipline on the employment of vehicles for welfare purposes, avoiding any abuse and prescribing that each Unit has to register separately every trip performed on this purpose.

Lr

Sgd Generale Liuzzi.

TO SEE	
ADST	
DADST	
SC ST	

TO SEE	
A/Q	✓
Q	has
Q. 1	-
Q. 2	Quot
ORD	-
REMU	

C & T. MMIA.

Recd MAY 10 1945

File ST /

Subject: Maintenance of Allied Vehicles.

Land Forces Sub-Commission A.C.,

M.M.I.A.,

R O M E

3.209

25 April 1946

TO : Ministry of War

ATT.

1 Ref. your 7312 of 4 April 1946.

2 The returns referred to therein were not attached. May these be forwarded as soon as possible.

AWB

A. E. S. DAVIES Major
for Major General
M.M.I.A.

TO : Ministry of War

2 Ref. your 7113 of 4 April 1954.

2 The return referred to therein were not attached. May these be forwarded as soon as possible.

QWV

A. R. B. BROWN Major
for Major General
M. H. T. A.

48

Translation

From M. of W.
To M.M.I.A.

Ref. 73I3
Date 4/4/46.

Subject Maintainance of Allied vehicles.

Q 004
Reference letter Q/004 dated 31/12/45 from your mission.

We forward the first returns received at this ministry
in respect of the u/m units;

- 522 Field Hospital
- 401° Billet Centre
- 516° Independent Guard Batt.
- "Friuli" infantry div.
- "Mantova" " "

DAK

Col. G. Balanzino.

SUBJECT: Vehicle Maintenance.

Land Forces Sub-Commission A.C.,

M.M.I.A.,

R.O.M.B.

Q.209

23 April 1946

TO : Ministry of War

1. Reports from officers of Liaison Units continue to stress the low standard of driving and maintenance of Italian Army motor vehicles.

2. You are fully aware of the difficulty of repairing and replacing damaged or worn out vehicles and of the fact that the number of vehicles at present usable is far below that considered necessary. In those circumstances, as well as in the interests of discipline, it is more than ever essential that the very best possible system of inspecting and caring for motor vehicles should be devised, published and enforced throughout the Italian Army.

3. You will remember the good results obtained a year ago within the combat groups, when, with the help of British Officers and M.C.C.'s, the British system of maintenance and inspection was introduced and to a certain extent adhered to. The need for similar measures strongly enforced in all units is now apparent.

4. I attach some notes on maintenance, which have been specially written in view of the needs of the Italian Army, which I suggest might form the basis of an order which you would be well advised to send to all Territorial Commands and schools in order to standardise some system throughout the Army. The question of careful driving should not be forgotten and every means taken to ensure it.

5. I would remind you that there still exist in the Combat Divisions many Officers and M.C.C.'s experienced in this system of maintenance who might be well employed in supervising such a system.

6. I should be pleased to be informed of your views on this question and to receive a copy of any instructions which you decide to give on it.

from D.M.W.

1. Reports from officers of Liaison Units continue to stress the low standard of driving and maintenance of Italian Army motor vehicles.
2. You are fully aware of the difficulty of repairing and replacing damaged or worn out vehicles and of the fact that the number of vehicles at present usable is far below that considered necessary. In these circumstances, as well as in the interests of discipline, it is more than ever essential that the very best possible system of inspecting and caring for motor vehicles should be devised, published and enforced throughout the Italian Army.
3. You will remember the good results obtained a year ago within the combat groups, when, with the help of British Officers and N.C.O.'s, the British system of maintenance and inspection was introduced and to a certain extent adhered to. The need for similar measures strongly enforced in all units is now apparent.
4. I attach some notes on maintenance, which have been specially written in view of the needs of the Italian Army, which I suggest might form the basis of an order which you would be well advised to send to all Territorial Commands and schools in order to standardise some system throughout the Army. The question of careful driving should not be forgotten and every means taken to ensure it.
5. I would remind you that there still exist in the combat divisions many Officers and N.C.O.'s experienced in this system of maintenance who might be well employed in supervising such a system.
6. I should be pleased to be informed of your views on this question and to receive a copy of any instructions which you decide to give on it.

L. Romund

Major General,
M.M.I.A.

Internal: RM2

ST/AR

Appt "A" to H.M.I.A.
Letter 0.209 of
22 April 1946

NOTES ON A SYSTEM OF MAINTENANCE

1. In considering the effectiveness of an army we must consider amongst other factors the effectiveness of its equipment. Above all an army based on limited supply sources must be economical in the handling of its equipment.

To give to an army such as we are considering that high degree of mobility (which forms part of its overall effectiveness as an army) it is necessary that the vehicles of an army are well cared for, economically used, and, when in need of repair, are speedily replaced. If replacement is not practicable then an efficient repair service is required so that most vehicles can quickly be returned to duty.

2. It has been found by all users of large numbers of vehicles that a very substantial increase in the proportion of vehicles in service can be obtained (with a consequent saving in money spent on repairs) if vehicles in service are well cared for by their users, particularly if vehicles are not overtaxed, driven at high speed or neglected, and if changes of drivers are of an occasional nature. In addition it has always been found that encouragement of drivers to take pride in their vehicles has resulted in a reduction in the number of unfit vehicles.

It is therefore recommended that the doctrine of encouraging drivers to take a pride in their vehicles should be adopted and that drivers should be allocated permanently to a vehicle, so that they may become thoroughly acquainted with their vehicles. They may be encouraged to take pride in their vehicles by holding competitions within their unit for a prize awarded weekly for the best kept vehicle.

3. The fundamental responsibility for keeping a vehicle in good mechanical condition is that of the driver. This can best be achieved by employing the 10 Daily Tank System as set out in AD 412 (Vehicle Log Book).

As soon as soon from this book this system provides 10 daily tasks which cover the whole of the vehicle, (except sub-panels), and take a period of 10 days to perform (i.e. during 24 hours performed on 10 days and tasks of 0.7 on 5th day). It is essential that these tasks are carried out daily as laid down and not allowed to accumulate for some days and then all done together.

The performance of the daily task must be recorded as part of the normal daily routine in respect of whether the vehicle is working or not. The driver should record the fact that he has performed the task by initialing in the space provided in the AD 412 and these should be checked and initialed weekly by an officer of the company.

4. In addition to the daily maintenance by the driver of the vehicle a 4th and system of regular inspections must be instituted in order to:

- (a) ensure that the driver is carrying out his daily task;
- (b) detect (and remedy with the least possible delay) faults unnoticed by the driver;
- (c) keep the unit commander informed as to the condition of his vehicles.

been persistent encouragement of drivers to take pride in their vehicles has resulted in a reduction in the number of unfit vehicles.

It is therefore recommended that the driving of encumbered drivers to take a pride in their vehicles should be adopted and that drivers should be allocated permanently to a vehicle, so that they may become thoroughly acquainted with their vehicles. They may be encouraged to take pride in their vehicles by holding competitions within their unit for a prize awarded monthly for the best kept vehicle.

3. The fundamental responsibility for keeping a vehicle in good mechanical condition is that of the driver. This can best be achieved by employing the 15 Daily Task System as set out in AB 412 (Vehicle Log Book).

A car loaned from this book this system provides 15 daily tasks which cover the whole of the vehicle. (except motorcycles), and take a period of 15 days to perform (i.e. tasks 4, 5 and 6 performed on 4th day and tasks 6, 7 and 8 on 5th day). It is essential that these tasks are carried out daily, as laid down and not allowed to accumulate for some days and then all done together.

The performance of the daily task must be regarded as part of the normal daily routine irrespective of whether the vehicle is working or not. The driver should record the fact that he has performed the task by initialling in the space provided in the AB 412 and these should be checked and initialled weekly by an Officer or WO.

4. In addition to the daily maintenance by the driver of the vehicle a 44 and system of regular inspections must be instituted in order to :-

- (a) ensure that the driver is carrying out his daily tasks;
- (b) detect (and remedy with the least possible delay) faults unnoticed by the driver;
- (c) keep the unit commander informed as to the condition of his vehicles.

5. These inspections should be of three kinds :-

- I. Driver's Inspection: carried out daily whilst performing the daily task.
- II. Platoon Inspection: carried out once a month by the Platoon Officer or Troop Sergeant Major and recorded in AB 406, (Vehicle Log Book).
- III. Workshop Inspection: is recommended that at least 10% of these inspections are carried out personally by an Officer.

IV. Workshop Inspection: carried out once a month by technical personnel from workshops and recorded in AB 406.

The Platoon and Workshop Inspections should be so arranged that they take place alternately at fortnightly intervals. After these inspections the AB 406 showing the faults found and the action taken to rectify them should be laid before the CO Unit with the workshop delay so that he can correct any faults of omission or commission in the orders given for the maintenance of the vehicles.

6. Some units have workmen attached to them which are capable to carrying out such a technical inspection, but there are many units lacking a workshop and it is recommended that these units should have a technical inspection carried out on their vehicles by the mobile workshop each month. In some cases it will be possible to send vehicles into the workshop for their inspection; in other cases, where distances are great, inspectors from the workshop could visit the unit each month to inspect their vehicles.

It is considered that 25 men could inspect 900 vehicles in a month and though it may be argued that such an inspection represents non-productive work the improvement in vehicle efficiency which will result more than repays the cost of inspection.

7. In addition to the above system of routine inspection which is designed to assist unit commanders in keeping their vehicles efficient and to keep them informed of their vehicle fitness, it is recommended that a series of inspections of Units by Unit Maintenance Inspectors be arranged by the Staff. These inspections would have as their main object of the delivery standard of training in maintenance, the thoroughness of the vehicle maintenance system in the unit, and the state of readiness of the units vehicles.

SUBJECT:- Vehicle Maintenance & Publications.

Land Forces Sub-Commission A.C.,
M.M.I.A.

R O M E

Q.209

27 March 1946

TO : H.Q. 1 Company,
56 (Lon) Div Signals,
(Attn. Maj. G.A. FLEMING)

Reference your letter of 21 Mar 46.

1. 12 copies of the undermentioned publications, in Italian,
have been forwarded to you today under separate cover:-

Inspection, Maintenance & Care of "B" Vehicles,
A.B. 412,
A.B. 406.

C.E. KING, Major,
for Major General,
M.M.I.A.

ar

(20)

M M I A

O2

A

3 ELU

Q.845

UNCLASSIFIED

19

REF YOUR MR/MT 61 OF 25 FEB (.) REPAIR OF VANS
WHILST ON LOAN TO DISP PERS SUB COMM IS NOT RPT FOR
RESPONSIBILITY OF ITALIAN ARMY

a/b/4/1/12

Q.209

IMPORTANT

NAME

41

41

ZN

RECEIVED 26 FEB 1948
1113 DATE

LRKB V MEAV SRL 25086
FROM S C REME 3 B L U MILAN 251200 A
TO M M I A ACTION COL CURTIES
QSH GR 31 BT
ME/MT61 U/C (.)

PLEASE STATE IF ITALIAN ARMY IS RESPONSIBLE FOR REPAIRS TO ITALIAN
ARMY VEHs ON LOAN TO DISPLACED PERSON SUB COMM (.) VEHICLES
IN QUESTION YOUR LETTER REF Q 205 16 FEB
BT 1210

SENT SRL 86 SGW 1500/23 AR K
RECD HQS 1500 AR TNX HON BIE



40

11 BRITISH LIAISON UNIT
Palermo, Sicily.
Tel. 11393

18-A
RECEIVED
28 FEB 1946
1263

23 Feb. 46.

Subject: Report - Vehicle Repair and Maintenance.

File : PAL/Q/7

To : Land Forces Sub Com. A.C.,
(M.M.I.A.)
ROME.

REME
base
RAC
↑
T.S.

Herewith report on Repair and maintenance organisation of 11. Territorial Command.

1. Organisation: The existing facilities for performing 2nd, 3rd and 4th ech. repairs are as follows:

11 Repair unit located at PALERMO.
Artillery wkshps " " MESSINA.

The W.E. also allows the formation of No. 11 Light wkshp. (172/SIRE/1) but this has not yet been implemented owing to unavailability of equipment and shortage of trained skilled personnel.

Units are located all over Sicily some of them 150 miles away from the above wkshps. It is therefore quite impracticable for these distant units requiring 2nd and 3rd ech. repairs to utilise the military wkshps and are obliged to depend on civilian repair facilities.

The present vehicle strength comprising all units of 11. Terr. Command and CC.RR. (latter dependant on 11 Terr. Command for repairs) is approximately 1000 vehicles. The present Military repair units combined with civilian facilities can possibly cope with the repair side of vehicles. However vehicle inspections must be done by Military wkshps for which task the wkshps are quite inadequate.

Inf.Divs. have at present only the facilities for performing 1st ech. repairs which are carried out by 3rd M.T. Coys attached to them.

2. Vehicle Inspections: At present there exists no system of routine inspections as on British lines. The present system appears to be that vehicles are given a complete overhaul in units once per week which counts as an inspection but of which no record is kept. A.Bs 406 have only been received lately but it is not thought that their purpose is understood well.

REME
11 Terr
Blount
Signature

A Q 209 27/2/46

For instance the O/C 11 Transport Coy thought they were part of the daily task system and filled in accordingly by the driver.

He had no idea that 406's should be completed, once a month and that all 406's should come into his office for supervision and signature (this H.Q. 'Report 11 Tpt. Coy.' PAL/ST/10 dated 19.Feb. refers).

The system of monthly wkshps inspections is practically impossible both with regard to wide dispersion of units and limited wkshps facilities as stated in para 1 above.

However the British System of Monthly Routine inspections has been put before the Director of Repairs who wishes to apply it but this he can do only within the existing limited facilities.

3. Maintenance: Daily task system is not employed or any parallel Italian system. They cannot however employ the task system until they receive the appropriate manuals which have been indented for. Even when they are in possession of these it is doubted as to whether the system will be understood.

Recommendation:

That a Vehicle Maintenance and Inspection Course be run at Cesano which will cater to instruct sufficient personnel to form a school at Terr. Command which can in turn instruct personnel from all units.

4. Spare Parts: Generally in short supply and much has to be bought off Black Market. Attached is a list of spare parts which are stated by Director of repairs as being in short supply from civil sources where he is obliged to obtain them.

It is regretted that this H.Q. has no facilities to translate the items on attached list.

5. Tyres: Situation improved considerably through the application of method authorised in S.M.R.E. letter 28100 whereby old tyres could be rennovated by application of patches secured by nuts and bolts inside and outside the cover.

11. Repair Unit reckons to produce a reserve of some 600 tyres repaired in this manner. Many have been completed and on inspection appeared a very satisfactory improvisation.

With these tyres they hope to tide the period pending a regular supply of new tyres.

Copy to: 10. B.L.U.

SES/SI

C.M.P.

38
S.E. SNEEZUM
S. E. SNEEZUM,
Major,
D.A.A. & Q.M.G.

- FIAT 666 -

GRUPPO SOTTOGRUPPO CATEGORICO

QUANTITA'

011	16	650030	inietttore.....n°	6
012	16	40 478	diaframma....."	1
039	40	642704	gruppo trasmissione tra frizione e cambio.....n°	1
039	40	B3602786	vite per fissaggio giunte cardaniche	8
058	68	399501	stantuffa del cilindro della pompa	4
058	68	361920	ceppelle per stantuffe.....n°	4
058	68	363396	anelli di tenuta per stantuffe...."	4
=	=	=	olio per freni.....Kg/...."	4
095	97	661119	interuttore elettromagnetico di avviamento....."	1
036	37	614012	manovella per avviamento motore.."	1
030	34	604602	cinghia per comando ventilatore.."	4
039	41	626145	albero della frizione....."	1
039	41	602771	reggispira distacco frizione...."	4
039	41	646803	anelli per disce condotte....."	6
039	41	641885	chiodi per fissaggio disce condotte	60
049	50	607039	manicette a forcella per giunte cardaniche.....n°	1
049	50	607043	orecchia per giunte cardaniche...."	1
0102	103	380639	batteria....."	4
0102	104	613865	cavo collegamento batteria....."	4
011	19	613115	pistoncina per pompa iniezione...."	14
011	19	621161	valvelina per pistoncine pompa iniezione....."	14
042	47(complete)		comando del riduttore di velocità"	1
030	32	Nr1424	manicette per gonfiare corpo deviatore acqua....."	5
030	32	Nr1392	manicette per tubo entrata acqua testa cilindri.(complete di tappi di otturazione).....n°	5

-----000000-----

Tav. rifer. d'ordinazione		n°		ANCIA 3/RO		quantità	
23	80	464-6672		tergicristallo completo 12 Volts.....	n°	5	
23	84	55-5601		tromba elettrica.....	"	5	
31	18	464-205		disco frizione 65-1016 con guarnizione			
				65-1001 - disco 64-1017 - guarnizione 64-			
				1019 - disco 64-1020 - chiodo per guar-			
				nizione 28-1005 - guido motore 64-1047			
71	41	64-6544		anellino.....		19	
8	1	464-47		albero motore 464-12110 con tappet, con		5	
				tappeti e freni.....			
3	1	464-13053		barra cilindro.....		2	
8	3	464-12164		anellino sinistro per stantuffo con ta-		25	
				glio destro.....			
8	3	464-12164		anellino sinistro per stantuffo con ta-		126	
				glio sinistro.....			
8	4	464-12165		anellino maschiaccio per stantuffo.....		119	
8	5	464-12162		" almanico per corno stantuffo.....		29	
8	21	464-12161		perno per stantuffo.....		58	
8	29	464-12161		stantuffo.....		39	
8	29	464-12161		stantuffo (mag. 3/10).....		29	
3	1	464-0212		albero distribuzione 664-12204 con coppi-		5	
				re 28.....			
8	15	464-12140		cuscinetto per biella.....		4	
16	35	464-13100/20		pompette con stantuffo.....		24	
16	61	464-13100/48		vite di sicurezza.....		30	
				cuscinetto anteriore albero motore.....		30	
6	12	464-12120		cuscinetto intermedio albero motore.....		3	
5	13	464-12121		cuscinetto posteriore albero motore.....		3	
5	14	464-12122		grano per cuscinetto albero motore.....		12	
5	24	464-12124		guarnizione per ceppi freni anteriori		10	
54	18	464-3733		guarnizione per ceppi freni posteriori		10	
56	14	464-3639		guarnizione "Layrub" 464-1321 con anello			
44	31	464-240		464-1333.....		14	
				telone impermeabile.....		6	
26	21	12-35/354		lampadina per fari.....		50	
23	52	464-6080		lampadina posteriore con "Lit".....		5	
23	55	12-30		lampadina per fanalino posteriore.....		10	
23	57	12-30		lampadina per "Lit".....		5	
=	=	=		anellino per lampadina.....		5	
=	=	=		containe per vetroni.....		36	
=	=	=		lucette in legno.....		60	
35	3	64-12207		cinghia comando ventilatore, dinamo e			
				pompa acqua (tipo Texrope).....		836	

8	3	464-12164	anello motore.....	126
8	4	464-12165	anello elastico per statuccio con te	119
8	5	464-12166	anello elastico.....	29
8	21	464-12167	anello raschiaglio per statuccio.....	58
8	29	464-12168	anello elastico per serbo statuccio.....	29
8	29	464-12169	perno per statuccio.....	29
3	3	464-12170	statuccio.....	5
8	15	464-12171	albero distribuzione 454-12201 con gruppi	4
16	35	464-12172	cuscinetto per biella.....	24
16	61	464-12173	pendente con statuccio.....	30
6	12	464-12174	tipo di bicchiere.....	30
6	13	464-12175	cuscinetto anteriore albero motore.....	3
6	14	464-12176	cuscinetto intermedio albero motore.....	3
6	24	464-12177	cuscinetto posteriore albero motore.....	3
54	18	464-12178	granc per cuscinetti albero motore.....	12
56	14	464-12179	guarnizione per ceppi freni anteriori.....	10
44	31	464-12180	guarnizione per ceppi freni posteriori.....	10
		464-12181	giunto "Layrui" 464-1221 con anello	
26	21	12-35/35A	telemo-impermeabile.....	14
23	52	464-6080	lampadina per fari.....	5
23	58	12-30	lampadina sostitutore con "Alfa".....	50
23	57	12-30	lampadina per lampadina posteriore.....	5
=	=	=	lampadina per "Alfa".....	10
=	=	=	conduttore per lampadina.....	5
=	=	=	conduttore per lampadina.....	5
=	=	=	conduttore per lampadina.....	5
35	3	54-12207	conduttore per lampadina.....	36
54	10	64-1578/1	conduttore per lampadina.....	60
18	8	464-12303	conduttore per lampadina.....	836
18	11	464-16	conduttore per lampadina.....	500
			conduttore per lampadina.....	24
25	3	464-6050	conduttore per lampadina.....	
23	44	238-91105	batteria accumulatori.....	44
23	70	644-6532	conduttore per lampadina.....	8
26	10	464-6625/1	conduttore per lampadina.....	10
			conduttore per lampadina.....	5
			conduttore per lampadina.....	10

.../1...

E A M 626

GRUPPO CATALOGO

N°

QUANTITA'

62-M	601128	tergicristallo elettrico	10
"	"	parafango ant. destro	5
"	"	" sinistro	5
"	"	teloni impermeabili	5
"	"	centine per tendoni	39
"	"	listelli in legno per centine	50
72-M	600629	martinetto per sollevamento carro	5
5	640664	stantuffo per motore	38
5	641951	stantuffo per motore magg. m. 0,5	36
5	395794	anello liscio per stantuffo motore	144
5	395796	anello raschiaolio per stantuff. motore	40
5	395797	anello raschiaolio con feretoie per stantuffo motore	68
6	644915	anello per stantuffo motore magg. m. 0,6	108
6	644918	anello raschiaolio per stantuff. motore magg. m. 0,6	36
6	644921	anello raschiaolio fresato per stantuffo motore magg. m. 0,5	72
5	395606	boccola per piede di biella	12
5	646588	cuscinetto per biella motore	36
5	645123	cuscinetto ant. albero a manovelle	5
5	645153	" intermedio albero a manovelle	12
3	645133	" centrale albero a manovelle	3
3	645143	" posteriore " "	3
3	645029	albero a manovelle per motore	2
62-M	660105	batteria	24
68-A	Nr8636	lampadina per faro (bilux)	24
37	352963	crociera per giunto cardanico	22
58	395626	segmento per salsacca freno (ferodo)	20
59	395320	" " "	20
58	354240	tubetto per fissaggio segmento	20
13	650033	complessivo ugello per iniettore	500
71	650030	iniettore completo	24
68-A	Nr8636	lampadina per faro	36
25	395611	cianghia per comando ventilatore e dinamo	24
25	656961	ventilatore completo	15
25	395826	puleggia per ventilatore	3
32	611408	disco condotto completo	2
62-R	650792	indicatore di direzione	15
"	"	seme catarifrangenti	10
"	"	fusioni	5

5	640554	stantuffo per motore.....	"	28
6	641951	stantuffo per motore magg. m. 0,6.....	"	36
5	395794	anello liscio per stantuffo motore.....	"	144
5	395796	anello raschiolio per stantuff. motore.....	"	40
5	395797	anello raschiolio con feritoie per stantuffo motore.....	"	68
6	644915	anello per stantuffo motore magg. m. 0,6.....	"	108
6	644918	anello raschiolio per stantuff. motore " magg. m. 0,6.....	"	36
6	644921	anello raschiolio freato per stantuffo motore magg. m. 0,6.....	"	72
5	395606	boccola per piede di biella.....	"	12
5	646588	cuscinetto per biella motore.....	"	36
5	645123	cuscinetto ant. albero a manovelle.....	"	5
5	645153	" intermedio albero a manovelle.....	"	12
3	645133	" centrale albero a manovelle.....	"	3
3	645143	" posteriore " " ".....	"	3
3	645029	albero a manovelle per motore.....	"	2
62-M	660105	batteria.....	"	24 + 2
68-A	NR8536	Lampadina per faro. (bilux).....	"	24
37	352963	crociera per giunto cardanico.....	"	22
58	395626	segmento per gasascia freno (ferodo).....	"	20
59	395320	" " " " ".....	"	20
58	354240	tubetto per fissaggio segmento.....	"	20
13	650033	complessivo ugello per iniettore.....	"	300
17	650030	iniettore completo.....	"	24
68-A	NR8636	lampadina per faro.....	"	36
25	395611	cinghia per comando ventilatore e dinamo.....	"	24
25	655961	ventilatore completo.....	"	46
25	395826	puleggia per ventilatore.....	"	3
32	611406	disco condotto completo.....	"	2
62-R	650792	indicatore di direzione.....	"	15
=	=	gemme catarifrangenti.....	"	10
=	=	funicella per tendone.....	"	5
1	605053	omincia del gruppo cilindri.....	"	60
17-A	Ac 462	maniframma completo di scodellini e tirante di comando.....	"	34
=	=	puntine platinatate per spinterogeno.....	"	26
=	=	calotta per spinterogeno.....	"	16
=	=	condensatore..12.Volts.....	"	8
=	=	" " " " ".....	"	2
=	=	bobina " " " " ".....	"	16

.../...

(segue Fiat 526)

- 2 -

GRUPPO	CATALOGO	QUANTITA'
62	398186	11
42	395693	17
43	641355	7
=	=	8
16	646453	1
1	665423	12
63-M	341993	32
=	=	8
55	399683	2
=	=	18
8	646385	42
8	646386	42
=	=	5
57	316450	48
=	=	120
=	=	6
65	604615	20
31	399097	26
7	387773	4
17-A	Ac 457	3
17-A	Ac 457	3
17-A	Ac 458	12
23	397193	1
20	391291	3
23	1418	20
31	399126	10
1	619106	50
1	619107	1
32	611408	1
32	396209	6
32	396207	2
35	397521	10
35	627991	2
35	649654	2
35	649665	2
35	397535	2
	interruttore di minima.....n°	
	molla anteriore per telaio....."	
	" posteriore " "....."	
	spinterogeno completo di calotta....."	
	pompa A.C....."	
	guarnitura per teste gruppo cilindri....."	
	carbone per dinamo....."	
	olio per freni.....Kg.	
	cilindro maestro completo comando	
	idraulico freni.....m°	
	guarnizioni per detto ;.....serie....."	
	valvola di aspirazione....."	
	" " scarico....."	
	carburatore (completo)....."	
	cuffia per cilindro comando freni....."	
	candele di accensione....."	
	serie completa guarniture motore....."	
	carbone completo....."	
	elemento per radiatore....."	
	catena per comando distribuzione....."	
	valvola d'immissione....."	
	valvola di scarico....."	
	molla per valvola....."	
	pompa acqua completa....."	
	pompa olio completa....."	
	Manicotto di gomma per radiatore....."	
	manicotto per tubo entrata acqua	
	pompa....."	
	guarnizione completa per testata	
	dell'elemento....."	
	testa anteriore completa per gruppo	
	cilindri....."	
	Testa posteriore completa per gruppo	
	cilindri....."	
	anello per disco condotto....."	
	albero per frizione....."	
	anello reggispinna di comando....."	
	ingranaggio primario 1° velocità....."	
	ingranaggio primario 2° velocità....."	
	ingranaggio primario completo 3° vel....."	
	ingranaggio primario completo 4° vel....."	
	ingranaggio primario completo per sovralimentazione	

8	646385	guarnizione per teste 11...	13
8	646386	valvola di aspirazione.....	42
=	=	" " scarico.....	42
57	316450	carburatore (completo).....	5
=	=	cuffia per cilindro comando freni.....	48
=	=	candele di accensione.....	120
65	604615	serie completa guarniture motore.....	6
31	399097	carbore completo.....	20
7	387773	elemento per radiatore.....	26
17-A	Ac 457	catena per comando distribuzione.....	4
17-A	Ac 457	valvola d'immissione.....	3
17-A	Ac 458	valvola di scarico.....	3
23	397193	molla per valvola.....	12
20	391291	pompa acqua completa.....	1
23	1418	pompa olio completa.....	3
31	399126	Manicotto di gomma per radiatore.....	20
1	619106	manicotto per tubo entrata acqua	
1	619107	pompa.....	10
32	611408	guarnizione completa per testata	
32	396209	dell'elemento.....	50
32	396207	testa anteriore completa per gruppo	
35	397521	cilindri.....	1
35	627991	testa posteriore completa per gruppo	
35	649664	cilindri.....	1
35	649665	anello per disco condotto.....	6
35	397535	albero per frizione.....	2
34	648232	anello reggiapinta di comando.....	10
40	378398	ingranaggio primario 1 ^a velocità.....	2
58-59	378763	ingranaggio primario 2 ^a velocità.....	2
50	639207	ingranaggio primario completo 3 ^a vel.....	2
51	395938	ingranaggio primario completo 4 ^a vel.....	2
51	395939	ingranaggio completo per retramarcia	
51	395937	(con boccola).....	2
		scatola cambio di velocità (con coppa	
		per frizione).....	33
		coppia conica per differenziale.....	33
		molla richiamo per ganascia freno.....	1
		compleativo scatola guida.....	4
		leva destra per tirante trasversale.....	3
		leva sinistra per tirante trasversale.....	1
		leva sul fusso a snodo destro per tiran	
		te longitudinale.....	1
		...//...	2

(segue Fiat 626)

N°

GRUPPO CATALOGO

QUANTITA'

48	BS.379072	vite per fissaggio cerchio alla ruota..	m.10
48	Nr 7336	coppiola spaccata per vite.....	" 20
48	BS.354316	dado per vite.....	" 30
49	BS.383220	vite per fissaggio cerchi alla ruota e razze.....	" 18
GRUPPO CATALOGO			
=	=	maniglia per sportello destro e sinistro:10	
=	=	serratura per sportello destro e sinistro:10	
18-A	633422	filtro ad olio per aspirazione aria.....	" 4
3	641959	cuscinetto anteriore per albero a mano- velle(magg.di 0,6 mm.).....	m.2
3	645156	cuscinetto intermedio albero a manovelle (magg.di 0,6 mm.).....	m.8
3	641965	cuscinetto centrale per albero a manovelle (magg.di 0,6 mm.).....	m.2
3	641973	cuscinetto posteriore per albero a mano- velle (magg. di mm.0,6).....	m.2
5	646593	cuscinetto per biella (magg.mm.0,6).....	" 12
17-M	At 21	stantuffe estensibile per pompa.....	" 6
=	=	spazzola distributrici(spinterogeno).....	" 6
=	=	filo per candele di accensione.....	m.10
=	=	filo per impianto elettrico.....	" 20
38	378443	segmento per gamasse.....	" 24
62	638531	dinamo.....	" 3
62	644275	motorino d'avviamento con elettromagnete	2
64	283207	complessivo bobina magnetizzante per 398186.....	" 2
62	629447	interruttore elettromagnetico(con coper- chio).....	" 2
23	Nr 1369	manicotto per tubo uscita acqua pompa..	" 15
1	605306	guarnitura per coperchio punterie val- vole.....	" 28
30	398588	guarnizione completa per collettore.....	" 15
19	397794	guarnitura per collettore di scarico.....	" 15
=	=	guarnitura per collettore di aspirazione	15
68	Ce1862	riflettore per faro.....	" 27
68	Ce1865	porta-lampadina per faro.....	" 27
68	630811	crystallo per faro.....	" 27
20	649814	manometro per indicazione pressione olio	2
53-A	641051	manometro indicatore pressione freno...	3

= BIANCHI MILES =

N°

GRUPPO CATALOGO

	N°	QUANTITA'
21	1290/10/33929	4
19	11837/9/33135	4
61	5236/7/37295	8
32	2403/22847	2
41	4265/33328	1
42	3349/37221	1
65	9200/34474	2

= TRATTORE SPA T.L. 37 =

GRUPPO N°
MATERIA MATTIC. D'ORD.

	N°	QUANTITA'
7	512903	12
7	512902	4
5	31029	2
5	33962	2
72	509294	1
16	099266	20
16	2828	20
20	D.75/11	20
21	4401/150	20
17	9003	4
17	8143	2
72	058214	8
12	509236A	40
21	8513	6
21	8505	8
72	101076	5
72	150082	6

tube complete del filtro al carburatore...
 tube complete della pompa al filtro...
 valvola di aspirazione...
 valvola di scarico...
 cassetta detensione elettrica...
 candela d'accensione...
 guarnitura per candela...
 spazzola completa...
 valvola da 10 ampere...
 ruttore termale destro...
 lama con contatto al platino...
 spazzoline di acciaio per candela...
 filo comando acceleratore...
 lampadina per fari...
 lampadina per fari fanale targa e cruscotto...
 pannello universale...
 scatola di tela...

= TRATTORE SPA F.L. 37 =

GRUPPO N°
MATERIA MATRIC. D'ORD.

QUANTITA'

7		512903	tube completo del filtro al carburatore....n°	12
7		512902	tube completo dalla pompa al filtro....."	4
5	3716	31029	valvola di aspirazione....."	2
5	3717	33962	valvola di scarico....."	2
72		509294	cassetta del catalizzatore....."	1
16	5070	099266	candela d'accensione....."	20
16	Nr	2826	guarnitura per candela....."	20
20	MI	D.75/11	spazzola completa....."	20
21	MI	2101/150	valvola da 10 Ampere....."	20
17	MI	9603	ruttile termale destra....."	4
17	MI	8143	lama con contatto al platino....."	2
72		038214	spazzoline di acciaio per candele....."	8
12		303236A	file comando acceleratore....."	40
21	Nr	8613	lampadina per fari....."	6
21	Nr	8605	lampadina per fari fanale targa e cruscotto....."	8
72		401076	pinza universale....."	6
72		350083	scocchia di tela....."	6

-----0000000000-----

51	509450	magnete complete.....	2
45	504997	segmento per ganasce freni.....	72
46	504997	segmento per ganasce freni.....	72
46	505104	segmento per ganasce.....	62
45	501586	perno per sostegno ganasce freni ruote posteriori.....	35
46	501433	guarnitura a foto piccolo per corpo filtro.....	13
10	Wp 22	guarnitura a foto grande per corpo filtro.....	13
10	Wp 22	guarnitura.....	44
13	Ac 77	copie assortite.....Kg.	10
22	Kr2013	stantuffo per motore.....	0,400
=	=	anello per stantuffo.....	32
3	507495	anello raschiolio per stantuffo.....	32
3	300755	anello raschiolio con feritane per stantuffo.....	32
3	512121	perno per stantuffo motore.....	32
3	300756	canotto per blocco cilindri.....	28
3	300754	stantuffo per motore (magg. 3/10 mm.).....	20
3	300390	anello per stantuffo (magg. 3/10 mm.).....	20
20	507595	anello raschiolio per stantuffo (magg. 3/10 mm.).....	20
20	513204	stantuffo (magg. 3/10 mm.).....	20
20	513208	perno per stantuffo motore (magg. 2/10 mm) n°.....	200
20	513212	cinghia per comando ventilatore e dinamometro.....	10
20	530458	ventilatore completo.....	2
45	Kr12280	puleggia per ventilatore.....	2
18	660758	disco conduttore anteriore.....	6
18	510871	disco conduttore centrale completo.....	6
18	081012	disco conduttore posteriore.....	6
27	502242	disco condotto completo per frizione.....	12
27	514269	gemma catarifrangente.....	1
27	502244	funicella per tendoni.....	3
27	502245	cuscinetto anteriore (magg. 4/10 mm.).....	12
=	=	cuscinetto centrale (magg. 4/10 mm.).....	2
=	=	cuscinetto posteriore (magg. 4/10 mm.).....	2
20	513177	cuscinetto per biella (magg. 4/10 mm.).....	2
20	513184	catena per comando distribuzione.....	3
20	513191		7
20	513198		
4	302067		

/.

N°
GRUPPO CATALOGO

QUANTITA'

27	503214	complessivo frizione.....n°	4
27	502271	cuscinetto reggispinta per comando frizione....."	4
5	33962	valvola di scarico per motore....."	16
17	513222	complessivo pompa acqua e ventilatore....."	6
17	03089	cuscinetto a sfere per albero comando pompa acqua e ventilatore....."	10
38	Nr 441	guarnitura completa tenuta olio per mezzo guarnitura completa esterna per tenuta olio guarnitura per testa cilindri.....n°	30
35	504734	pompa completa per aspirazione benzina....."	30
1	300740	valvola di aspirazione per motore....."	8
12	064836	cuscinetto anteriore per albero a gomiti....."	9
5	31029	cuscinetto centrale per albero a gomiti....."	8
3	300686	cuscinetto posteriore per albero a gomiti....."	3
3	300687	cuscinetto per biella (mag. 4/10 mm).....n°	3
33	300688	zuttore completo normale....."	3
20	513198	calotta completa con coperchio....."	16
53	M1 511	catena per comando magnete....."	3
53	M1 722	dischi per giunto albero anteriore....."	3
7	302068	albero per differenziale....."	4
29	503227	ceppia conica per differenziale....."	4
35	502003	prigioniero per unione semiscatola....."	2
36	507457 A	dado per prigioniero....."	4
36	BS501972	elemento smontabile per radiatore....."	40
36	Nr12360	manicotto per collegamento tubi....."	40
25	510127	scatola differenziale completa....."	41
16	Nr1418	guarnitura per fissaggio elementi al corpo guarnitura per coperchio punterie.....n°	26
36	507457E	guarnitura per collettore....."	3
25	063507	guarnitura per flangia....."	20
1	081415	scatola guida....."	20
9	081849	perno posteriore per meschio molla posteriore....."	2
24	507059	steriore....."	20
43	501223	perno anteriore di oscillazione per molla posteriore.....n°	4
41	502205	perno per occhio e per biscottino molla anteriore....."	2
41	507332	boccola per occhio e per biscottino molla anteriore....."	4
40	502574	la anteriore....."	4
40	502770	boccola per occhio molla posteriore....."	4
41	502206	perno per trasmissione olio....."	30
43	502490	perno per trasmissione olio....."	4
43	502490	perno per trasmissione olio....."	2

36	Nr 444	guernitura completa tenuta olio per mezzo	30
35	501734	guernitura completa esterna per tenuta olio	30
1	300740	guernitura per testa cilindri.....n°	30
12	064836	pompa completa per aspirazione benzina..	8
5	31029	valvola di aspirazione per motore.....	9
3	300686	cuscinetto anteriore per albero a gomiti..	8
3	300687	cuscinetto centrale per albero a gomiti..	3
33	300688	cuscinetto posteriore per albero a gomiti..	3
20	513198	cuscinetto per biella(magg.4/10 mm).....	3
53	M1 511	ruotore completo normale.....n°	16
53	M1 722	calotta completa con coperchio.....	2
7	302068	catena per comando magnete.....	8
29	503227	dischi per giunto albero anteriore.....	4
35	502003	albero per differenziale.....	4
36	507457 A	coppia conica per differenziale.....	2
36	BS501972	prigioniero per unione semiscatola.....	4
36	Nr12360	dato per prigioniero.....	40
25	510127	elemento smontabile per radiatore.....	40
16	Nr1418	manicotto per collegamento tubi.....	41
36	507457B	scatola differenziale completa.....	26
25	063507	guernitura per fissaggio elementi al corpo	3
1	081415	guernitura per coperchio punteria.....n°	20
9	081849	guernitura per collettore.....	20
24	507059	guernitura per flangia.....	2
43	501223	scatola guida.....	20
41	502205	pernac posteriore per meschio molla pe-	4
		steriore.....	
41	507332	pernac anteriore di oscillazione per molla	2
		posteriore.....n°	
40	502574	pernac per occhio e per biscottino molla	2
		anteriore.....	
40	502770	boccoola per occhio e per biscottino mol-	4
		la anteriore.....	
41	502206	boccoola per occhio molla posteriore.....	4
15	362498	manometro per pressione olio.....	4
40	502766	molla anteriore.....	2
41	502099	molla posteriore.....	12
		superiori sezione 200 x 20.....	8
		camere d'aria sezione 200 x 20.....	30
3	300753	biella con cappello per motore.....	30
15	513220	filtro olio completo.....	12
53	M1 726	distributore rotativo completo.....	4
44	501480	gambe a sfera per teste tirante trasversale	7
34	047221	crociera per giunto cardanico(con tappo).n°	20
5	30793	molla per valvola.....	20
		...//...	16

(segue 3da 38/R)

GRUPPO N° CATALOGO

- 3 -

QUANTITA'

35	301959	semicorno per ritegno scodellino.....n°	20
13	A.O.69	valvolina....."	13
13	A.O.70	molla per valvolina....."	5
13	A.O.71	tappo per valvola....."	5
13	A.O.72	guarnitura per tappo....."	20
13	A.O. 4	guarnitura per vaschetta....."	20
14	513221	reticella con filtro per aspirazione olio....."	5
27	502241	colonnina di guida per disco conduttore....."	10
27	502246	anello per disce condotte frizione....."	20
31	502943	ingranaggio scorrevole per 1° e 2° velocità....."	2
31	502944	ingranaggio scorrevole per innesto 3° veloc."	2
31	502926	ingranaggio fisso albero secondario.....n°	2
31	502954	ingranaggio albero secondario preal continua	2
32	503369	asta anteriore per comando velocità.....n°	2
32	503364	nasello per comando 1° e 2° velocità....."	2
32	503365	nasello per comando 3° e 4° velocità....."	2
32	503366	nasello per comando retromarcia....."	2
32	502955	asta per comando 1° e 2° velocità....."	1
32	502956	asta per comando 3° e 4° velocità....."	1
32	502977	forcella per comando retromarcia....."	2
32	502971	forcella per comando 1° e 2° velocità....."	2
32	502956	forcella per comando 3° e 4° velocità....."	2
32	502887	pietra guida nasello comando velocità....."	4
32	503367	piastina anteriore ritegno asta comando	4
		velocità....."	4
32	503368	guarnitura per piastrina....."	15
38	501660	boccola superiore per fuso a snodo....."	4
38	501661	boccola inferiore per fuso a snodo....."	4
38	501662	perno per fuso a snodo....."	4
38	501662	chiavetta per fuso a snodo....."	4
38	501662	dado per perno....."	4
44	501489	leva sul fuso trasversale per comando sterzo	2
44	B3508429	vite per fissaggio leva.....n°	10
44	501488	leva sul fuso per trante longitudinale	2
		comando sterzo....."	2
480	044365	calotta principale di tenuta....."	4
480	044365	ranella per calotta....."	4
480	044365	ranella per calotta di tenuta....."	4
480	323292	molla di ricambio....."	4
480	044371	scodellino per molla....."	4
480	071304	valvola per cilindro maestro.com.fren....."	4
480	323290	corpo della valvola n°14=056357....."	4

502943	ingranaggio scorrevole per 1 ^a e 2 ^a velocità	20
502944	ingranaggio scorrevole per innesto 3 ^a veloo.	2
502926	ingranaggio fuso albero secondario	2
502954	asta anteriore per comando velocità	2
503369	nasello per comando 1 ^a e 2 ^a velocità	2
503364	nasello per comando 3 ^a e 4 ^a velocità	2
503365	nasello per comando 1 ^a e 2 ^a velocità	2
503366	nasello per comando 3 ^a e 4 ^a velocità	2
502955	asta per comando 1 ^a e 2 ^a velocità	2
502956	asta per comando 3 ^a e 4 ^a velocità	2
502977	ferocella per comando retromarcia	1
502971	ferocella per comando 1 ^a e 2 ^a velocità	1
502956	ferocella per comando 3 ^a e 4 ^a velocità	2
502887	pietra guida nasello comando velocità	2
503367	piastina anteriore ritegno asta comando velocità	2
503368	guernitura per piastrina	4
501560	boccola superiore per fuso a snodo	15
501561	boccola inferiore per fuso a snodo	4
501562	perno per fuso a snodo	4
501622	chiavetta per fuso a snodo	4
501682	dado per perno	4
501723	leva sul fuso trasversale per comando sterzo	4
501489	vite per fissaggio leva	4
501488	leva sul fuso per tirante longitudinale	2
501488	comando sterzo	10
044365	calotta principale di tenuta	2
044366	ranella per calotta	4
323292	molla di ricambio	20
044371	scodellino per molla	4
071104	valvola per cilindro maestro con fren	4
323290	corpo della valvola n°14-056357	4
066556	maniglia completa fermo cofano	4
51723	calotta magnetica	25
51724	coperchio per calotta magnetica	4
51522	condensatore	4
51724	manicotto per fissaggio tubo alla pompa acqua	4
51724		5

-----000000-----

SPA L/39

No

GRUPPO CATALOGO

			QUANTITA'
1	519291	Camicia cilindri.....	60
3	519292	Stantuffo per motore.....	67
3	521043	Anello per stantuffo.....	140
3	521044	Anello raschiaolio per stantuffo.....	71
3	521045	Anello "Perfect Circle" per stantuffo.....	75
3	349750	Perno per stantuffo.....	63
3	521043 A	Anello per stantuffo (magg. di 3/10).....	20
3	521044 A	Anello raschiaolio per stantuffo (magg. di 3/10).....	4
3	386010	Perno per stantuffo (magg. di 2/10).....	4
24	055549	Cinghia comando pompa acqua e ventila- tera.....	36
=	=	Serie guerniture motore.....	4
2	519290	Guarnitura per testa cilindri.....	15
24	Riv04A	Cuscinetto a sfere per albero pompa acqua e ventilatore (10 x 30 x 9).....	9
24	=	Pompa acqua completa.....	9
24	361493	Albero per pompa acqua e ventilatore.....	14
24	361494	Girante della pompa acqua.....	5
24	522599	Ventilatore a 6 pale completo.....	16
25	088082	Anello per disco condotto frizione.....	4
25	520699	Disce condotte complete per frizione.....	18
27	335811	Anello di giunzione tra frizione e cam- bie.....	32
37	517607 A	Coppia conica per differenziale.....	2
46	517641	Molla a balestre per sospensione ante- riore.....	35
46	517680	Astuccio per molla e biscettino.....	105
46	517683	Biscettino per molla anteriore.....	35
47	517642	Molla a balestre per sospensione poste- riore.....	19
47	517680	Astuccio per molla e biscettino.....	57
47	517683	Biscettino per molla posteriore.....	19
39	317770	Perno per fuse a snodo.....	8
39	310451	Astuccio per perno fuse a snodo.....	16
39	517770	Cuscinetto reggispirinta per perno fuse a snodo particolare 19520/310454 (25 x 47 x 14).....	4
39	Riv OFGA	Reggispirinta completo per distacco fri- zione.....	4
26	093202	Magnete Marelli S.A.4 con autoscatto.....	8
14	517790	Insieme conduttori dal magnete alle candele.....	528
14	517856		

386010	Perno per ventilatore (mag. di 2/10).....	36
055549	Cinghia comando pompa acqua e ventila- tore.....	4
"	Serie guarniture motore.....	15
519290	Guarnitura per testa cilindri.....	9
R1V04A	Cuscinetto e sfere per albero pompa acqua e ventilatore (10 x 30 x 9).....	9
"	Pompa acqua completa.....	14
361493	Albero per pompa acqua e ventilatore..	5
361494	Cirante della pompa acqua.....	16
522599	Ventilatore a 6 pale completo.....	4
083082	Anello per disco condotto frizione....	18
520699	Disco condotto completo per frizione..	32
335811	Anello di giunzione tra frizione e can- bio.....	2
517607 A	Coppia conica per differenziale.....	35
517641	Molla a balestra per sospensione ante- riore.....	105
517680	Astuccio per molla e biscottino.....	35
517683	Biscottino per molla anteriore.....	19
517642	Molla a balestra per sospensione poste- riore.....	57
517680	Astuccio per molla e biscottino.....	19
517683	Biscottino per molla posteriore.....	8
317770	Perno per fuso a snodo.....	16
310451	Astuccio per perno fuso e snodo.....	4
310451	Cuscinetto reggispinza per perno fuso	4
R1V OFGA	a snodo particolare 19520/310454 (25 x 47 x 14).....	8
093202	Reggispinza completo per distacco fri- zione.....	528
517790	Magnete Marelli S.A.4 con autocatete..	6
517856	Insieme conduttori dal magnete alla candela.....	7
"	Telone copricassaone.....	2
518400	Carburatore completo.....	2
517745 B	Cuscinetto anteriore per albero a gomi- ti (mag. di 4/10).....	2
517746 B	Cuscinetto centrale per albero a gomi- ti (mag. di 4/10).....	2
517747 B	Cuscinetto posteriore per albero a go- miti (mag. di 4/10).....	2
517765 B	Cuscinetto per biella con cappelle (mag. di 4/10).....	8
	.../...	

(segue Spa L/39)

GRUPPO N° CATALOGO

- 2 -

QUANTITA'

3	517745	Cuscinetto anteriore per albero a gomiti..n°	6
3	517746	Cuscinetto centrale per albero a gomiti.."	6
3	517747	Cuscinetto posteriore per albero a gomiti.."	6
3	517766	Cuscinetto per biella con cappello....."	20
3	517766 A	Cuscinetto per biella con cappello(minor. di 2/10)....."	4
17	517874 A	Faro destro senza lampadina....."	3
17	517874 B	Faro sinistro senza lampadina....."	4
19	Nr8633	Lampadina per fari....."	28
=	=	Tergicristallo....."	8
24	519569	Valveggia superiore comando pompa acqua e ventilatore....."	3
14	518101	Candela d'accensione....."	102
=	=	Cristallo per parabrezza....."	2
=	=	Prececia di direzione....."	6
=	=	Punicecchia per tendone.....mt....."	118
=	=	Guarne catarifrangenti....."	11
3	330689	Beccola per occhio di biella....."	8
4	521601	Valvola di aspirazione e scarico....."	12
=	=	Serie guerniture per aspirazione e scarico"	1
2	517748	Guernitura per coperchio distribuzione....."	1
2	517749	Guernitura per coppa olio....."	4
6	521737	Tubo flessibile completo dal filtro benzina al carburatore....."	20
2	517750	Guernitura per coperchio punterie....."	1
22	519599	Manicotto per entrata acqua nel radiatore.."	5
22	519600	Manicotto per uscita acqua dal radiatore.."	5
22	Nr1737	Pascetta per manicotti entrata ed uscita acqua radiatore....."	1
4	517571	Sede per valvole....."	4
4	093648	Scodellino per molle valvole....."	1
2	Nr9025	Vite fissaggio coppa olio e coperchio distribuzione....."	3
14	Nr4100	Capeccorda per conduttori....."	4
19	Nr8605	Lampadina per fari, fanale targa e oruscotto	28
17	356533	Fanale targa a riflessione senza lampadina	1
19	00517874 f	Cristallo per fari....."	1
42	519730	Cilindro maestro completo comando freni idraulici....."	4
29	R1v8BHO	Guascinetto ax sfere per albero presa diretta ed albero secondario(30 x 72 x 19)....."	2
28-29	=	Cambio di velocità complete....."	127
		Valve aria complete con silenziatore....."	6

24	=	519559	Tergicristallo....."	20	8
14	518101		Valveggia superiore comando pompa acqua e ventilatore....."	3	102
=	=		Candela d'accensione....."	2	6
=	=		Cristallo per parabrezza....."	118	11
=	=		Preceia di direzione....."	3	12
=	=		Puniceia per tendone....."	1	1
=	=		Gomma catarifrangenti....."	1	4
3	330685		Boccola per occhio di biella....."	20	1
4	521601		Valvola di aspirazione e scarico....."	1	5
=	=		Serie guerniture per aspirazione e scarico....."	5	1
2	517748		Guernitura per coperchio distribuzione....."	1	4
2	517749		Guernitura per coppa olio....."	1	4
6	521737		Tubo flessibile completo dal filtro benzina al carburatore....."	1	4
2	517750		Guernitura per coperchio punterie....."	8	4
22	519599		Manicotto per entrata acqua nel radiatore....."	4	20
22	519500		Manicotto per uscita acqua dal radiatore....."	1	1
22	Nr1737		Pascetta per manicotti entrate ed uscita acqua radiatore....."	1	4
4	517571		Sede per valvole....."	1	4
4	093648		Sodellino per molle valvole....."	1	4
2	Nr9025		Vite fissaggio coppa olio e coperchio distribuzione....."	8	4
14	Nr4100		Capocorda per conduttori....."	4	20
19	Nr8605		Lampadina per fari, fanale targa e cruscotto....."	1	1
17	356533		Fanale targa e riflettore senza lampadina....."	1	1
19	Co517874 F		Cristallo per fari....."	4	2
42	519730		Cilindro maestro completo comando freni idraulici....."	127	127
29	R1V8BHO		Cuscinette ax sfere per albero presa diretta ed albero secondario(30 x 72 x 19)....."	2	6
28-29	=		Cambio di velocità completo....."	1	1
11-4	522618		Filtro aria completo con silenziatore....."	1	1
19	Co517874a		Calotta esterna completa per fari....."	28	8
19	312091		Avvisatore a mano....."	4	54
16	310618		Alimmo "Maralli" R.75/6-900....."		
42	379372		Recorder per attacco tubi flessibili....."		
3	5177660		Cuscinette per biella con cappello (miner. 6/10)....."		
43	372768		Cappello di tenuta per stantuffo cil.maestro		
43	044405		cuffia per cilindro comando garrasco....."		

.../...

(segue Spa L/39)

GRUPPO N° CATALOGO

37 Riv 8BBNO

38 Riv 8A

52 509294

52 058214

52 101076

46-47 =

51 521186

51 Nr9112

51 Nr7203

51 Nr5166

37 Riv 8BBNO

37 Riv 6BB

37 315112

37 521042

1 Nr7903

2 519564

24 519566

46 517685

8 Zh35455

8 Zh46586

15 Mi44101/102

18 MiD73R1/11

1 517567

1 517568

1 517569

8 517768

16 Nr1288

4 517779

5 518282

5 517854

5 Nr16906

5 518280

5 508693

5 Nr16500

5 518296

5 518283

QUANTITA'

cuscinette a sfere per scatola interna
differenziale (50 x 90 x 20).....n°
cuscinette a sfere per ruote (55x100x21)
-cassette dentazione elettrica completa
spezzerline di acciaio per candele.....n°
pinza universale.....n°
faglie per valle asserite.....n°
tirante trasversale comando sterzo camp.
plete.....n°
vite per fissaggio teste tiranti sterzo
ando per vite Nr 9112.....n°
-trasmissione elastica per vite Nr 9112.....n°
cuscinetto a sfere anteriore per pignone
ne conico (35 x 80 x 34,32).....n°
cuscinetto a sfere posteriore per pignone
ne conico (35 x 80 x 31).....n°
pignone satellite per differenziale.....n°
pignone planetario per differenziale.....n°
dado per prigionieri Nr 13253 - 13254 -
13639n°
-testa cilindrica.....n°
-corpo pompa acqua.....n°
stiffa per nella sospensione anteriore
getto del minino.....n°
getto principale.....n°
carbencino di massa con nella.....n°
spazzola con terminale.....n°
cappello anteriore per albero a gemiti
cappello centrale per sostegno albero
a gemiti.....n°
cappello posteriore per sostegno al-
bero a gemiti.....n°
bulloni fissaggio cappello biella.....n°
Dado per bullone 517768.....n°
catena comando distribuzione.....n°
boccola per perno ad occhio manovella.....n°
dado con dentatura per avviamento mo-
tore.....n°
dado per vite n°r.16500.....n°
innesto per manovella avviamento.....n°
molla per supporto manovella.....n°
vite fissaggio supporto manovella.....n°
Squadrette appoggio manovella.....n°
Squadrette appoggio manovella.....n°

21	Nr 9112	vite per flessibile teste fissate a sterzo	3
31	Nr 7203	ando per vite Nr 9112	3
51	Nr 5166	-travetta elastica per vite Nr 9112	3
37	Riv 8880	cuscinetto a sfere anteriore per pignone	2
37	Riv 888	ne cernice (35 x 80 x 34,92)	2
37		cuscinetto a sfere posteriore per pignone	2
37	315132	ne cernice (35 x 80 x 31)	2
37	521042	pignone satelliti per differenziale	2
1	Nr 7903	pignone planetario per differenziale	2
		dado per prigionieri Nr 13953 - 13954 - 13609	30
2	519564	-testa cilindrica	2
24	519566	-cerce per acqua	2
46	517685	stiffa per molla sospensione anteriore	4
8	Zh 35455	gette del minino	2
8	Zh 46586	gette principale	2
15	M114101/192	carbencine di massa con molla	2
18	M1D75R1/11	spazzola con terminale	10
1	517567	cappello anteriore per albero a gomiti	8
1	517568	cappello centrale per sostegno albero a gomiti	1
1	517569	cappello posteriore per sostegno albero a gomiti	1
8	517768	bulloni fissaggio coperchio biella	1
16	Nr 1283	Dado per bullone 517768	8
4	517779	catena comando distribuzione	16
5	518282	boccola per perno ad occhio manovella	2
5	517854	dado con dentatura per avviamento motore	2
5	Nr 16906	dado per vite n. 16500	2
5	518280	innesto per manovella avviamento	4
5	508693	molla per supporto manovella	2
5	Nr 16500	vite fissaggio supporto manovella	2
5	518296	squadretta appoggio manovella	8
5	518283	supporto girevole per manovella avviamento	25
14	M114101/63	spazzola con molla per centro calotta	4
14	M114101/63	spazzola di presa della calotta	4
14	M114101/3	condensatore	1
14	M114101/12	cuscinetto a sfere	1
14	M19003	ruttore normale destro	4
14	M114101/61	calotta senza coperchio (corpo)	1
83	519811	elemento radiatore	1

...//...

= 04 - QUINDI PIU' TROVARE

CARTO CATALOGO

1	304796	Guarnizione per testa grande cilindro.	1
1	399506	Guarnizione completa per coperchio.	1
2	366609	Guarnizione centrale per collettore.	3
2	353613	Guarnizione laterale per collettore.	4
3-4	367301	Guarnizione destra per coperchio.	2
3-4	367202	Guarnizione sinistra per coperchio.	2
4-5	367394	Cuscinetto anteriore per albero a innescare.	1
4-5	349544	Cuscinetto centrale per albero a innescare.	1
4-5	349545	Cuscinetto posteriore per albero a innescare.	1
5	BS183114	Guida per l'albero a innescare.	1
5	HR12088	Guida per vite.	1
5	330585	Boccola per occhio di biella.	1
5	349749	Stantuffo per motore.	1
5	349750	Perno per stantuffo motore.	1
5	341520	Anello elastico per arresto perni.	1
5	350186	Anello per stantuffo.	1
5	35087	Anello raschiolio per stantuffo.	1
6-7	357216	Valvola di aspirazione.	1
6-7	367217	Valvola di scarico.	1
6-7	367737	Moile interna per valvola.	1
6-7	367739	Moile esterna per valvola.	1
7	350190	Catena per comando distribuzione.	1
8	373982	Pompa olio completa.	1
10	367232	Cinghia per comando ventilatore.	1
11	312766	Raccordo di mandata per pompa.	1
11	090457	Raccordo di arrivo per pompa.	1
11	617684	Tubo completo per pompa al carburatore G.B. 15.	1
23	321127	Disco condotto completo per frizione.	1
23	323726	Ingranaggio scorrevole 1° e 2° velocità.	1
25	313728	Ingranaggio condotto per presa continua.	1
26	099673	Molla richiamo leva.	1
29-30	520871A	Coppia conica per differenziale.	1
29-30	385552	Guarnizione per gruppo differenziale.	1
27	329247	Forcella per giunto cardanico.	1
27	BS397694	Prigioniero fissaggio tamburo freno.	1
27	HR7240	Guida per prigioniero vite fissaggio tamburo freno.	1
27	329253	Crociera per giunto cardanico.	1
27	325254	Boccola per giunto cardanico.	1
27	329249	Manicotto a forcella per giunto cardanico.	1
45-47	MI 411	Calotta di distribuzione.	1

112080	adde per vite.....	"	1
330685	bocon per occhio di biella.....	"	1
349749	stantuffo per motore.....	"	1
349750	perno per stantuffo motore.....	"	1
341520	anello elastico per arresto perni.....	"	1
350186	anello per stantuffo.....	"	1
35087	anello raschiolo per stantuffo.....	"	1
357216	valvola di aspirazione.....	"	1
357217	valvola di scarico.....	"	1
357737	molle interna per valvola.....	"	1
357739	molle esterne per valvola.....	"	1
358190	cattene per comando distribuzione.....	"	1
373982	pompa olio completa.....	"	1
357232	cinghia per comando ventilatore.....	"	1
311766	raccomando di mandata per pompe.....	"	1
358467	raccomando di arrivo per pompe.....	"	1
617684	tubo completo per pompa al carburatore C.R. 100.....	"	1
324127	disco condotto completo per frizione.....	"	1
323726	ingranaggio scorrevole 1° e 2° velocità.....	"	1
323728	ingranaggio condotto per presa continua.....	"	1
099673	molle richiamo lev.....	"	1
29-30 620671	coppia conica per differenziale.....=col.....	"	1
29-30 385552	guarnizione per giunto differenziale.....	"	1
27 329247	forcella per giunto cardanico.....	"	1
27 B3397694	prigioniero flessibile tamburo freno.....	"	1
27 Nr7240	cedo per prigioniero vite flessibile tamburo freno.....	"	1
27 329253	crociera per giunto cardanico.....	"	1
27 329254	beccola per giunto cardanico.....	"	1
27 329249	manicotto a forcella per giunto cardanico.....	"	1
46-47 41 411	calotta di distribuzione.....	"	1
46-47 41 204	distributore rotante.....	"	1
46-47 41 679	rotore completo.....	"	1
=	faralino completo per targa.....	"	1
=	accumulatore 12 Volt per camioncino col.....	"	1

-----00000000-----

= FIAT 500 =

GRUPPO CATALOGO

N°		QUANTITA'
33	segmento per gamascia anteriore.....	12
33	segmento per gamascia posteriore.....	12
27	molla anteriore per telaio.....	9
28	molla posteriore per telaio.....	12
9	carburatore completo con economizzatore.....	2
17	cerpo completo del radiatore.....	2
36	distributore d'accensione.....	4
25	coppia conica per differenziale (con rapporto per te 5/41).....	2
=	carburanti serie 4.00x15.....	30
=	camere d'aria serie 4.00x15.....	10
=	manicotti di gomma per acqua.....	4
17	stantuffe per motore (mag. 8/10).....	3
12	anelli per stantuffe (mag. 8/10).....	5
12	anelli; per trasmissioni per stantuffe (mag. 8/10).....	3
12	anelli raschiavie con ferritici per stantuffe (mag. 8/10).....	3
5	catena per comando distribuzione.....	3
4	perne per stantuffe.....	2
4	anelli elastici per arresto perne.....	3
22	anelli anteriore posteriore per giunte elastiche di trasmissione.....	6
8	cinghia per comando ventilatore e dinamo.....	3

= FIAT 521 =

GRUPPO CATALOGO

N°		QUANTITA'
22	cinghia per comando ventilatore e dinamo.....	1
=	cristalli per sportelli laterali.....	2
62	batteria.....	1
36	anelli del giunto elastico di trasmissione.....	2
68	cristallo.....	2
68	lampadina per proietttore.....	2
68	lampadina per fanale.....	2
68	disco condotte per frizione.....	2
31	disco conduttore per frizione.....	2
31	serie fili accensione per candele.....	1
=		

17	340736	corpo completo del radiatore.....	2
36	336377	distributore d'accensione.....	4
25	375007/A	coppia conica per differenziale (con rapporto per te 6/41).....	2
"	"	".....	20
"	"	".....	30
17	"	".....	4
12	365415	stanuffe per motore (magg. 8/10).....	3
12	0365435	anelli per stanuffe (magg. 8/10).....	3
12	365447	anelli; pertraschiache per stanuffe (magg. 8/10).....	3
12	365441	anelli raschiache con feritele per stanuffe (mag g. 8/10).....	3
5	05558	cattena per comande distribuzione.....	2
4	335280	perne per stanuffe.....	3
4	335282	anelli elastici per arresto perne.....	6
22	335811	anelli anteriore posteriore per giunto elastico di trasmissione.....	3
8	362232	cinghia per comande ventilatore e dinamo.....	2

= FIAT 621 =

GRUPPO CATALOGO

N°

QUANTITÀ

22	322621	cinghia per comande ventilatore e dinamo.....	1
"	"	".....	2
62	011932	bristalli per sportelli laterali.....	1
36	332641	batteria.....	2
68	066555	anelli del giunto elastico di trasmissione.....	3
68	Mr8625	cristalli.....	3
68	Mr8607	lampadina per proiettore.....	2
31	014488	lampadina per fanale.....	2
31	033061	disco conduttore per frizione.....	2
"	"	disco conduttore per frizione.....	2
"	"	serie fili accensione per candele.....	1

- PIA 1500 -

GRUPPO CATALOGO

N°

QUANTITA'

19	341451	ammortizzatore destro sospensione posteriore...	1
19	350725	ammortizzatore sinistro per sospensione posteriore...	1
20	350272	scatola destra completa della sospensione anteriore (con bracci oscillante)...	1
20	180273	scatola sinistra completa della sospensione anteriore (con bracci oscillante)...	1
29	386201	nella posteriore destra per telaio...	1
19	386202	nella posteriore sinistra per telaio...	1
43	011000	bobina d'accensione...	1
48	M1 526	particelle con contatti...	1
43	343157	petrino di avviamento...	1
43	338351	batteria...	1
33	340151	albero per differenziale...	4
33	311159	cuscinetto a sfere per albero...	4
1	362563	guardatura per testa...	2
3	336071	biella con cappello per motore...	4
48	M1 301	condensatore...	2
50	Ac 17	diacrona...	2
38	056357	cuffia per cilindro motore comando freni...	4
38	056365	cuffia per cilindro...	2
44A	607157	carbene per dinamo...	4
45	M24381	carbene per bettrina...	2
45	343160	complesivo; indette...	2
44A	361883	complesivo bobinaggio indette con cuscinetto...	2
45	343162	complesivo innesto avviamento...	2
43A	319608	interruttore di minima...	2
11	331625	cinghia per comando ventilatore e dinamo...	3
47	354212	vetri per fari...	6
47	368870	cristallo per fari...	6
25	616903	radiatore completo...	1
5	=	cuscinetto per biella...	3
3	332905	cuscinetto anteriore per albero manovella...	1
3	332907	cuscinetto intermedio per albero manovella...	3
3	332906	cuscinetto posteriore per albero manovella...	2
27	331166	disco condotte completo per trazione...	2
32	058379	anello del giunto flessibile della trasmissione...	2
48	=	serie di giunti platinati...	1
43A	391297	tergicristallo a doppia racchetta...	1
43A	327715	distributore di accensione...	1
19	341567	tirante completo per stabilizzatore sospensione posteriore...	2

19	335202	cedola posteriore sinistra per valigie	"	1
43	011000	cedola d'assemblaggio	"	1
48	44 596	maniglione con cerniere	"	1
43	343157	motorino di avviamento	"	1
43	338351	batteria	"	1
33	340131	albero per differenziale	"	1
33	311199	cuscinetti a sfere per albero	"	4
1	362563	sussumitura per testa	"	4
5	336071	biella con cappello per motore	"	2
48	44 301	condensatore	"	4
50	40 17	diaphragma	"	2
38	056357	cuffia per cilindro maestro comando freni	"	2
38	056369	cuffia per cilindro	"	4
44A	607157	carbone per dinamo	"	2
45	Nr4381	carbone per motore	"	4
45	343160	complesso iniettori	"	2
44A	361883	complesso bobine iniettori con cuscinetti	"	2
45	343162	complesso iniettori avviamento	"	2
43A	319608	intermittente di minimo	"	2
11	331625	cinghia per comando ventilatore e dinamo	"	2
47	354212	vetro per fari	"	3
47	368870	cristallo per fari	"	6
25	616903	radiatore completo	"	6
5	=	cuscinetti per biella	"	1
3	332905	cuscinetti inferiori per albero motore	"	3
3	332907	cuscinetti inferiori per albero motore	"	3
3	332906	cuscinetti inferiori per albero motore	"	3
27	331166	disco conduttore completo per frizione	"	2
32	058379	anello del giunto flessibile della trasmissione	"	2
48	=	serie di giunto flessibile	"	2
43A	391297	tergicristallo a doppia lamina	"	1
43A	327715	distributore di iniezione	"	1
19	341567	tirante completo per stabilizzatore sospensione posteriore	"	1
19	353075	barra per stabilizzatore sospensione posteriore	"	2

-----00000000-----

13	353162	mele anteriore per telaio.....	80
13	066499	mele posteriore per telaio.....	80
3	062585	mele per stantuffi.....	20
3	062586	mele raschiante con levatore per stantuffi.....	80
3	332795	mele raschiante per stantuffi.....	80
46	346364	stantuffi per motore (magg. di 8/10 mm.).....	80
46	069123	mele per stantuffi (magg. di 8/10 mm.).....	160
46	069129	mele raschiante con levatore per stantuffi (magg. di 8/10 mm.).....	80
46	332801	mele raschiante per stantuffi (magg. di 8/10 mm.).....	80
3	341512	perno per stantuffi motore.....	80
3	341520	mele cilindro per motore perno.....	160
26	058375	mele anteriore e posteriore del giunto elastico di trasmissione.....	55
8	350427	carburettore completo tipo 32.....	16
34	039989	batteria.....	20
19	=	manicotto di gomma per acqua.....	3
1	=	serie guarniture motore.....	1
3	231867	biella con cappello per motore.....	10
34	066508	cave dalla batteria al motore di avviamento.....	10
34	066507	cave per lampada batteria.....	10
38	Nr4381	carbone per motore.....	90
6	088635	pompa olio completa.....	2
19	065407	radiatore completo.....	5
1	055553	guarnitura per testa.....	20
14	319121	fuso a snodo completo.....	20
14	311171	perno per fuse a snodo.....	40
14	055368	cuscinette a rulli interni per mezzo.....	20
4	055580	catena per comande distribuzione.....	23
27	055495	guarnitura completa intera per semita olio cucinetto.....	20
27	311198	albero per differenziale.....	51
27	311159	cuscinette a rulli esterni per albero differenziale.....	10
18	066413	completiva scatola guida.....	2
17	386058	gambe a sfere per leve sterzo.....	10
17	Nr16950	ceda per cambio.....	10
13	094710	perno per attacco anteriore nella anteriore (e posteriore per nella posteriore).....	40
13	094711	perno per attacco posteriore nella anteriore (e anteriore per nella posteriore).....	40
14	311179	biocella per perno.....	60
14	319119	anello di racmento per assale.....	60
14	311182	anello superiore per reggispianta fusi.....	40
14	311181	anello inferiore per reggispianta fusi.....	40
14	Nr1589	tappe per fuse.....	60

.../...

(segue Fiat 508)

- 2 -

N°

GRUPPO CATALOGO

QUANTITA'

14	055924	chiavetta per fissaggio perne.....	N°	30
=	=	liquido speciale per freni idraulici.....	Kg.	25
18	057924	cuscinetti per albero settore.....	"	8
16	058340	segmento anteriore per ganasce anteriori e po- steriori.....	"	88
16	058341	segmento posteriore per ganasce anteriori e posteriori.....	"	88
13	058677	ammortizzatore anteriore destro completo.....	"	20
13	058678	ammortizzatore anteriore sinistro completo.....	"	20
13	058679	ammortizzatore posteriore destro completo.....	"	20
13	058680	ammortizzatore posteriore sinistro completo.....	"	20
35	=	filo sterlingato per candele.....	Mt.	50
35	011000	bobina per distributore.....	"	10
36	M1 301	condensatore.....	"	10
36	M1 125	isolante per vite.....	"	20
36	M1 411	calettta distributrice completa.....	"	10
37	Nr4385	carbene.....	"	80
37	055692	complessivo bobinaggio indotto.....	"	4
38	055176	complessivo; indotto.....	"	4
35	330903	candela d'accensione tipo 12.....	"	80
1	=	serie di guarnitura cillettere.....	"	20
31	312549	guarnitura completa per tube anteriore.....	"	20
1	055554	guarnitura per coperchio.....	"	20
42	Be 2	guarnitura per cerpe.....	"	20
4	055637	valvola di aspirazione.....	"	80
4	055581	valvola di scarico.....	"	80
21	324127	disco cendotto completo per frizione.....	"	20
26	055507A	coppia conica per differenziale. (con rapporti pente 8/41).....	"	20
28	057783	scatola interna per differenziale.....	"	6
19	Nr1699	cellare completo per fissaggio manicotte.....	"	140
400	Nr8621	lampadina per fare e smabbagliante.....	"	120
43	056365	cuffia per cilindro.....	"	60
43	056361	stantuffe per cilindro.....	"	60
43	044365	calettta principale di tenuta.....	"	30
43	044366	calettta secondaria di tenuta.....	"	30

13	058680	amortizzatore posteriore sinistro completo.	20
35	"	file sterlingate per candelo.	20
35	011000	bobina per distributore.	50
36	M1 301	condensatore.	10
36	M1 125	isolante per vite.	10
36	M1 411	calotta distributrice completa.	20
37	Nr4385	carbore.	10
37	055692	complesive bobinaggio indotte.	80
38	055176	complesive; indotte.	4
35	330903	candela d'accensione tipo 12.	4
1	"	serie di guarniture cellofere.	80
31	312549	guarnitura completa per tube anteriore.	20
1	055554	guarnitura per coperchie.	20
42	De 2	guarnitura per cerpo.	20
4	055637	valvola di aspirazione.	80
4	055581	valvola di scarico.	80
21	324127	disco condotte complete per frizioni.	20
28	055507A	ceppia conica per differenziale. (con rapporto 8/41).	20
28	057783	sottola interna per differenziale.	6
19	Nr1699	cellare complete per fiancaglie manicoette.	140
400	Nr8621	lampadina per fare e abbagliante.	120
43	056365	cuffia per cilindro.	60
43	056361	stentuffo per cilindro.	60
43	044365	calotta principale di tenuta.	30
43	044366	calotta secondaria di tenuta.	30

-----00000000-----

= MOTO GILERA 500 =

1

TA. N° D'ORD.

QUANTITA'

IX	M 4502	Varo "Merelli" a 3 luci completo di cavo e pulsanti per antilabaglante.....	3
=	=	Lampadine per Faro.....	2
XI	M 11584	catena posteriore con giunto.....	24
XIII	M 2010	cuscinetto per presa continua 35 x 72 x 17.....	1
XVIII	M 11214	molla completa di chiocciola e prigioniero.....	5
IX	M 908	candela di accensione.....	1
XV-XVI	M 4034	guarnizione per ceppo freno.....	40
XV-XVI	M 3662	meccio per ruota.....	20
IV	M 704	guarnizione fra testa e cilindro.....	10
XV-XVI	M 4036	ribattino fissaggio guarnizione al ceppo.....	240
XII	M 2224/1	disco condotto esterno.....	2
XII	M 2218	disco d'attrito.....	22
XII	M 2178	bussola regolata messa in moto.....	2
VIII	M 910	filo completo comando gas.....	18
XII	M 3990	filo completo comando frizione.....	12
XXI	=	dotazione individuale.....	1
XXI	CA 76	pompa per pneumatici.....	1
VI	M 716	stantuffo motore.....	4
VI	M 705	fascia elastica di tenuta.....	12
VI	M 705/A	fascia elastica raschiolio.....	4
VI	M 718	spinnotto per stantuffo.....	8
VI	M 720	molla ritegno spinnotto.....	16
VI	M 716	stantuffo motore (magior. di 5/10).....	4
V	M 705	fascia elastica di tenuta (magior. di 6/10).....	12
VI	M 705/A	fascia elastica raschiolio (magior. di 5/10).....	4
VII	M 104	valvola di aspirazione e scarico.....	12
VII	M 112	guida per valvola.....	12
VIII	M 918	filo completo per comando aria.....	6
VII	M 3978	filo completo comando alza valvole.....	10
XVI	M 3964	filo comando irem anteriori.....	6
VIII	M 35042	carburatore "Dell'Orto" M.D.27 completo di fili metallici inguainati per comando aria e gas, senza presa d'aria.....	3
XI	M 10118	catena Duplex anteriore.....	8
=	=	coppiselle.....	6
IX	=	panthéon platinate per magneti..... (serie).....	6
IX	M 7464	magnete "Merelli", tipo M.L.4.24, completo di molla, forcellino e spinnotto anticipo.....	1
IX	M 7458	dinamo "Merelli" tipo D.30 R.5.....	2
			19

XV-XVI	M 4034	candela di accensione.....	5
XV-XVI	M 3662	guarnizione per corno freno.....	1
IV	M 704	regolo per ruota.....	40
XV-XVI	M 4036	guarnizione fra teste e cilindro.....	20
XII	M 2224/1	ribattino idroscopico guarnizione el. olio.....	10
XII	M 2212	disco condotto esterno.....	240
XII	M 2178	disco d'attrito.....	2
VIII	M 910	bussole regolabile messe in moto.....	2
XII	M 3990	filo completo comando gas.....	18
XVI	M 705	filo completo comando frizione.....	12
XVI	M 705/A	deviazione individuale.....	1
VI	M 716	pompa per pneumatici.....	1
VI	M 705	stantuffo motore.....	4
VI	M 718	fascia elastica di tenuta.....	1
VI	M 720	fascia elastica raschioli.....	4
VI	M 716	spinnotto per stantuffo.....	12
V	M 705	molla ritegno spinnotto.....	4
VI	M 705/A	stantuffo motore (magior. di 6/10).....	8
VII	M 104	fascia elastica di tenuta (magior. di 6/10).....	15
VII	M 112	fascia elastica raschioli (magior. di 6/10).....	4
VIII	M 918	valvola di aspirazione a coarctico.....	12
VII	M 3978	guida per valvola.....	4
XVI	M 3964	filo completo per comando aria.....	12
VIII	M 35042	filo completo comando alza valvole.....	6
		filo comando freno anteriore.....	10
		carburatore "Dell'Orto" M.D.27 completo di fili.....	5
		metallodi inguainati per comando aria e gas, sen- za presa d'aria.....	2
XI	M 10118	catena Duplex anteriore.....	8
		coprisella.....	6
IX	M 7464	puntatore platinato per magneti.....	5
		magnete "Maralli", tipo M.D.24, completo di molla, (serie).....	5
IX	M 7468	forcellino e spinnotto anticipo.....	1
VIII		albero "Maralli" tipo D.30 R.5.....	2
XIII	M 2190	otturatore gas.....	8
XVIII	M 3674	molla richiamo p. di vella messe in moto.....	2
		perno oscillazione forcella.....	24

-----00000000-----

= MOTO BIANCHI 500 =

N°		QUANTITA'	
TA.	DEL PESO		
IX	49225	cavo metallico inguinato per comando gas carburatore.....	11
IX	49225A	cavo metallico inguinato per comando aria carburatore.....	11
XIII	49225B	cavo metallico comando frizione.....	16
XIII	49226F	guarnizione flessibile per cavo comando.....	16
V	48038	pistone motore completo di segmenti, spinotto e anellini (m. 6/10).....	15
IV	48010	cilindro motore.....	6
VI	48012	valvola di scarico e aspirazione.....	40
VI	48011	guida-valvola.....	40
VI	48044	punteria comando valvole.....	20
VI	48015	molla richiamo valvola.....	20
XV	48669	catena di trasmissione dal cambio alla ruota posteriore.....	12
XVI	48918	ceppo per freni.....	12
VII	49226G	guarnizione per comando alza-valvole.....	15
VII	49225C	cavo metallico per comando alza-valvole.....	15
XVII	48826	comando freno anteriore.....	10
VIII	48165	carburatore completo di fili di comando.....	15
IV	48026	guarnizione di tenuta fra testa e cilindro.....	10
XV	48670	catena di trasmissione dal motore al cambio.....	12
XIV	49065	selle complete.....	3
XIX	49120	perno per bilancini superiori.....	6
XIX	49121	perno per bilancino inferiore posteriore.....	2
XIX	49122	perno per bilancino inferiore anteriore.....	2
XI	49138	ammortizzatore completo posteriore.....	24
XII	30805/1	molla per forcella elastica anteriore.....	20
XIII	30806/1	molla parastroppi frizione.....	72
IX	48160A	bascullo per molla parastroppi.....	36
XI	49215	manettino a due leve per comando carburatore.....	10
XI	48162	manettino comando magnets.....	5
XII	48165	magnete.....	1
XII	49301	dinamo "Marilli" D.30 R.1 a rotazione sinistra	6
V	30061/2	faro "Marilli" a 2 luci completo di comando (T.M.15/1).....	1
XIX	49050	biella motore completa di cuscinetto a pelli.....	5
		cavalletto centrale.....	2

VI	48011	guida-valvole.....	20
VI	48044	punture comando valvole.....	20
VI	48015	molla richiamo valvola.....	12
XV	48659	catena di trasmissione dal cambio alla ruota posteriore.....	12
		ceppo per freni.....	15
XVI	48918	guarnizione per comando alzarvalvole.....	13
VII	492260	cavo metallico per comando alzarvalvole.....	10
VII	492250	comando freno anteriore.....	15
XVII	48826	carburettore completo di fili di comando.....	10
VIII	48169	guarnizione di tenuta fra testa e cilindro.....	12
IV	48026	catena di trasmissione del motore al cambio.....	3
XV	48670	selle complete.....	6
XIV	49065	perno per bilancini superiori.....	2
XII	49120	perno per bilancino inferiore posteriore.....	2
XII	49121	perno per bilancino inferiore anteriore.....	24
XII	49122	ammortizzatore completo posteriore.....	20
IX	"	molla per forcella elastica anteriore.....	72
XI	49138	molla parastrappi frizione.....	36
XIII	30805/1	tascello per molla parastrappi.....	10
XIII	30805/1	manettino a due leve per comando carburatore.....	5
IX	48160A	manettino comando magneti.....	1
XI	49215	magnetite.....	6
XI	48162	dinamo "Marelli" D.30 R.1 a rotazione sinistra	1
XII	48163	faro "Marelli" a 2 luci completo di comando (P.M.15/1).....	5
XII	49301	biella motore completa di cuscinetto e pelli.....	2
V	30051/2	cavalletto centrale.....	
XIX	49050		

= BENELLI 500 =

GRUPPO	N°	D'ORDINAZIONE	QUANTITA'
V	Re-751	catena e pelli di trasmissione del com- bie alla ruota.....	10
II	M40-667	tubazione benzina completa.....	1
III	M4B-696	candela di accensione.....	1
I	M40-575	anelli elastici di compressione.....	13
I	M4B-514	valvola aspirazione e scarice.....	15
II	M40-678a	file comando aria complete dei partice- lari.....	10
II	M40-679	file comando gas complete dei partice- lari.....	12
VI	M40-799	file comando frizione complete dei par- ticolari.....	11
VI	(settegruppo 15°)	frizione completa.....	1
II	DO-668	carburatore complete.....	5
VII	M40-949	ceppe con nastre tessute.....	2
VII	M40-947	ceppe con nastre tessute.....	2
VII	M40-1008	ceppe con nastre tessute.....	2
VII	M40-1010	ceppe con nastre tessute.....	2
I	M40513	guida valvola aspirazione.....	3
I	M40-513a	guida valvola scarice.....	3
III	M40-598	file comando anticipo magnete complete dei particolari.....	3
VII	M40-983	file comando freno anteriore complete dei particolari.....	3
I	M40-579	spinette per pistone.....	3
I	M40-576	anelli elastici ramchialie.....	1
I	M40-578	pistone magg. 6/10.....	8
I	M40-575	anelli elastici di compressione magg. 6/10	16
I	M40-576	anelli elastici ramchialie magg. 6/10 a°	15
I	M40-511	nella circolazione per valvola.....	16
V	Re-758	catena di trasmissione del motore al man- bio.....	6
VII	M40-961	nastri tessute per ceppi.....	20
VII	M40-1016	nastri tessute per ceppi.....	20
VII	M40-1017	ribattine per nastre tessute.....	320
I	M40-538	file comando alvalvola con cepe corda	8
=	=	ceprisaella.....	4
IX	M40-1115	perne superiore posteriore e anteriore.....	12
IX	M40-1132	perne inferiore anteriore.....	6
IX	M40-1151	perne inferiore posteriore.....	6

VI	M40-799	file comando gas completo del partico- lari....."	10
VI	(settegruppo 15°)	file comando frizione completa del par- ticolari....."	12
II	DO-638	frizione completa....."	11
VII	M40-249	carburettore completa....."	1
VII	M40-947	ceppi con nastre tessute....."	6
VII	M40-1008	ceppi con nastre tessute....."	2
VII	M40-1010	ceppi con nastre tessute....."	2
I	M40513	ceppi con nastre tessute....."	2
I	M40-513a	guida valvola aspirazione....."	2
III	M40-698	guida valvola scartice....."	8
VII	M40-983	file comando anticipo magneti complete del particolari....."	8
I	M40-579	file comando freni anteriore complete dei particolari....."	2
I	M40-576	spinette per pistone....."	2
I	M40-578	anelli elastici raschiaolio....."	9
I	M40-575	pistone magg. 6/10....."	1
I	M40-576	anelli elastici di compressione magg. 6/10 magg. 6/10....."	8
I	M40-511	anelli elastici raschiaolio magg. 6/10 nella circolazione per valvola....."	16
V	Ro-758	catena di trasmissione del motore al sug- lio....."	15
VII	M40-961	nastri tessuti per ceppi....."	15
VII	M40-1016	nastri tessuti per ceppi....."	5
VII	M40-1017	ribattine per nastri tessuti....."	20
I	M40-538	file comando al valvola con capo corda ceppinella....."	20
=	=	perne superiori posteriori e anteriori....."	320
IX	M40-1115	perne inferiori anteriori....."	8
IX	M40-1132	perne inferiori posteriori....."	4
IX	M40-1151	anelli gemme parastagni....."	12
VI	M40-720	nella centrale a compressione....."	6
IX	M40-1124	puntine per motore magneti....."	6
III	(settegruppo 8°)	magnet complete.....(serie)	64
III	MB-692	dinamo complete....."	4
III	MB-705	giunte comando dinamo....."	5
III	M40-706	giunte elastico intermedie....."	2
III	M40-707	fare anteriore complete....."	3
III	MB-688	disco conduttore porta tasselli comple- te di tasselli....."	6
VI	M40-779	valvola gas....."	2
II	DO-028	valvola gas....."	30
		/11/.....	6

(segue Benelli 500)

-- 2 --

GRUPPO D'ORDINAZIONE

VI	M40-905	N°	D'ORDINAZIONE	QUANTITA'
VI	M40-509		molla ritorno settore motore	3
II	M40-658		cambio a 4 ^a velocità completo.....	2
IV	M40-711		tappo introduzione benzina.....	3
			tappo introduzione olio con astina	
			di livello.....	4

= GUZZI 500 =

TAV. D'ORDINAZIONE N° DISTINZIONE QUANTITA'

12	27	M11/13	piastina completa di spinotto, n°	4
9	36	M02	fasce e mollette	
9	20	M13	cilindro motore.....	2
9	40	M5004	scatola laterale valvole (sinistre)	1
			scatola laterale distribuzione (de-	
			stra).....	1
21	=	=	mostra in moto completa.....	1
17	32	75/142	carburatore completo di fili e	
			levette di comando.....	13
20	=	=	frizione completa.....	1
29	32	M255F	nastro freno per coppia freno	
			anteriore.....	7
33	30	M03F	nastro freno per coppia fren	
			no posteriore.....	7
33	31	M63B	ribattini a tubetto per fia-	
			scaglia nastro freno al cop	
29	33	M225BIS	pi freno ruota posteriore.....	70
			ribattini a tubetto D.4x9	
18	50	M173BI	per coppia freno anteriore.....	56
			file completo comando carbu	
21	35	M0226/0230	ratore con capocorda.....	20
			file completo comando fri	
			zione.....	13
10	30	M110023	valvola aspirazione.....	8
10	16	M027	valvola scari co.....	8
19	29	M0224/228	file completo comando anti	
			cipo magnetico senza forcellino	
			molle e bullone tendifile, n°	3
12	27	M11/13	piastina completa di spinotto	

TAV.	N°	D'ORDINAZIONE	N°	QUANTITA'
12	27	M41/13	pistone completo di spinetto, n° 4 fascia e mollette	4
9	36	M02	cilindro motore	2
9	20	M13	scatola lato volante (sinistra)	1
9	40	M5004	scatola lato distribuzione (destra)	1
21	=	=	mezza in moto completa	1
17	32	76/142	carburettore completo di fila e levette di comando	13
20	=	=	frizione completa	1
29	32	T225P	nastro frenata per coppia freno anteriore	7
33	30	T263P	nastro frenata per coppia freno posteriore	7
33	31	T53E	ribattini e tubette per fila- re acqua motore frenata al cor- pi freno nastro posteriore	70
29	33	T225BIS	ribattini e tubette D. 4x9 per coppia freno anteriore	56
18	50	M173HT	file completo comando carboxi- ratore con capocorda	20
21	35	T0226/0230	file completo comando fila- re	13
10	30	M110028	valvola aspirazione	8
10	15	M027	valvola scerco	8
19	28	T0224/228	file completo comando antri- ce ipse magnetica senza ferralline nella e bullone tendifila	3
12	27	M11/13	pistone completo di spinetto fascia e mollette (n° 5/10)	10
13	18	M60/61	punteria aspirazione completa	8
13	18	M50/61	punteria scurica completa	8
33	73	T221	cavetti a rulli 5/8/4 di tras- missione	10
14	39	T225/229	file completo comando alza- valvola con capocorda	12
=	=	=	copriinella	6
26	=	=	copriinella completo posto- riore	20
28	=	=	copriinella completo ante- riore	20

TAV. D'ORDINAZIONE DI DISGNO

N°		N°		QUANTITA'	
33	54	T 57			
33	57	T 056		(tamburo parastrappi (esterne).....)	6
28	66	T 10031		ruota posteriore	
19	=	=		parastrappi (interne).....	6
23	10	M 222		molla centrale per forcella.....	6
19	10	M 206		puntina platinata per magnete (serie)	8
25	41	T 5263 bis D		dinamo "Marcelli".....	2
25	42	T 5263 bis S		magneto "Marcelli" complete.....	2
21	30	M 139		pedana appoggiapiede destra.....	4
22	25	=		pedana appoggiapiede sinistra.....	4
				molla per morsa in rete.....	12
				pignone catena sull'ingranaggio	
10	18	M 37		presa diretta, 15 denti.....	10
10	12	M 012		molla per valvola scarico.....	1
10	11	M 10033		guida valvola scarico.....	1
10	23	M 41		guida valvola aspirazione.....	1
				breakina per bilanciere valvola	
10	47	M 201		scarico.....	1
				tubazione lubrificazione bilanciere.....	2
10	32	M 36		molla per valvola di aspirazione	2
10	14	M 149		prigioniero D. 7x1x40 per cappel-	6
				lette testina.....	
10	29	M 149 bis		cade D. 7x1x per prigioniero cap-	6
				pellette testina.....	
12	25	M 12		fascia elastica.....	3
12	26	M 12 R		fascia elastica raschiaolio.....	2
12	21	MA 17		valle ad ago per biella.....	66k
12	23	M 013		spinnotto per pistone.....	1
19	13	M 107		file accensione candela con (tav.	
				19-14-M 188) attacco ad ecchelle	
19	32	=		per file accensione candela.....	2
				tirafilo per comando antioipe	
				magnete.....	2
19	30	=		mollettina per filo comando an-	
				tioipe.....	
19	33	=		cade per tirafilo comando anti-	
				cipe magnete.....	
20	15	M 133 bis		disco acciaio per frizione (con	5
				tacche interne).....	
20	15	M 133		disco bronna per frizione (con	5
				tacche esterne).....	
20	14	M 124		disco comando per frizione.....	2

TAV. D'ESPLAZIONE DI DIECIENO

QUANTITA'

21	31	M 86	Ingranaggio libero per messa in moto.	1
22	23	M 0125	cerpe frizione fisse.	1
22	16	M 5089	Ingranaggio mobile del cambio di velocità	1
24	12	T 152 D	catena.	1
24	13	T 152 B	manopola destra.	2
18	30	6/058	manopola sinistra.	2
18	31	36/004	diffusore.	2
18	42	4/037	pistoncino della pompetta.	2
			molla per valvola gas a pistoncino.	2

-----000000-----

= CORRENTE =

Copertura	5.00 x 15	ed	5.20 x 16 per Fiat 1100.	10
Copertura	5.00 x 18	ed	6.00 x 16 per Fiat 1100.	10
Copertura	14 x 40	ed	6.00 x 16 per Lancia Aprilia.	5

-----0000-----

= CAMERE D'ARIA =

Camera d'aria	5.00 x 15	ed	5.00 x 15	10
Camera d'aria	5.00 x 18	ed	5.00 x 18	10
Camera d'aria	14 x 40	ed	14 x 40	5

./././.-000-./././.

13 42 4/037 2

...a la per valvula gas a distancias...

-----0000000-----

= COMMENT =

Cepertura	5.00 x 15	ud	5.00 x 15 per Plat 1100.....	n°	10
Cepertura	5.00 x 18	ud	5.00 x 15 per Plat 1100.....	"	10
Cepertura	14 x 40	ud	5.00 x 15 per Banda Aprilis.....	"	5

-----00000-----

= CAMERA D'ARIA =

Camara d'aria	5.00 x 15	ud		n°	10
Camara d'aria	5.00 x 18	ud		"	10
Camara d'aria	14 x 40	ud		"	5

./././.-000-./././.

RECEIVED

26 MAR 1948

CONFIDENTIAL

Military Mission to the
Italian Army,
Rome

n.4. 1 Company
56 (Lon) Div Signals
21 Mar 48

I should be very grateful if you could
obtain for me from the Ministry of War the following
books translated into Italian. If possible 12
copies of each.

1. Inspection, Maintenance and care of
'B' vehicles 1945 (20/65 Pubs/1412)
2. A.B.412 and A.B.406

Owing to the rate of release it has
become necessary to employ civilian labour as an
M.I. Servicing team and the possession of the above
booklets would be of considerable assistance.

Please give my regards to any of the
old staff who were there in my time.

[Signature]
G. A. Fleming Major
Commanding

13

A 2209

TRANSLATION

FROM: Ministry of War

REF: 6/738/Serv.

TO: All addressees
M.M.I.A. for info. *A/S to see RAC*DATE: 17.2.46
Wood. SP.

SUBJECT: Efficiency and employment of vehicles.

Deficiencies in the M.T. stores supply sphere and the use of the vehicles on issue without their receiving new parts and repairs is every day becoming of major importance and imposes a rigorous discipline in the employment of said vehicles and an adequate and efficient action of control.

In this respect I have already recalled the attention of the H.Q.s addressed with circular No. 6/10310/Serv. of the 4th. October 1945 but, however, consider it necessary to bring the matter up once more.

Operational requirements have ceased for some time now, requirements in front of which the employment of vehicles could not be subjected to restrictions. The return to normal peacetime conditions must make all feel the sense of duty and responsibility of guarding this precious and valuable trust which is entrusted to us, reserving the use of the vehicles exclusively for unavoidable requirements in the functioning of the units and for training purposes.

It is necessary, above all, to eradicate the mentality which is every day becoming more widespread and considers the vehicles as articles of personal convenience and which each unit commander, and often the officers under his command, can make use of in accordance with his own wishes and judgement. Finally, it is necessary to punish any abuse.

It will be particularly well borne in mind, that:

- the majority of the vehicles on issue are, due to long use, already of no great servcability;
- sources for the rennovation or completion of the vehicles will for a long time yet be derived practically exclusively from salvage;
- the limits of the budget and the small productive capacity of the industries will necessarily restrict for a long time the possibility of purchasing new vehicles.

12

This situation is common to both Italian and Allied manufactured vehicles.

see 28-T *Q209* *23/2/46*

In the case of the first, there exists in particular a deficiency of tyres which certainly will not be made up in a short period, and in the case of the second, in addition to the deficiency of tyres there remains the serious difficulty of finding the necessary spare parts and an adequate repairs organisation.

M.M.I.A., already repeatedly approached on the matter, has pointed out, in letter Q/OS/11 of 18 January, copy enclosed, the situation and supply prospects in respect of spare parts and has laid down the rules which must be rigorously observed. The Artillery and Motorisation Directorate General will do all that is possible to improve the possibilities of repairs, but it is essential that all are fully aware of the gravity of the M.T. situation and help in following a rigorous and inflexible economy in the employment of the vehicles on the part of all units which have them on issue.

An efficient limitation of the employment of vehicles can be obtained by making use of, checking, and issuing, in the best manner possible, the assignments of fuel. This is one of the duties of the Military Territorial Commands which, w.e.f. next March, will also have the duty of assigning fuels to the Infantry Divisions, in quantities which will have to be appreciably reduced.

Finally, I repeat that it is necessary, in order to reach the desired intention, that the following rules be firmly applied:

- a) - only those few vehicles which are absolutely essential to the functioning of the unit, will be kept working at each unit which has vehicles on charge, with the exception of the administrative transport companies; all the remaining vehicles will be sheltered and parked separately, with the tyres raised from the ground, but not however excluding the possibility of their speedy employment in the event of extraordinary necessity. This is, moreover, a rule which has always been followed, even in the past, whenever corps or units have had stored, in their own mobilisation stores, vehicles in excess of peacetime requirements, excepting their employment, under determined circumstances, for training purposes;
- b) - the employment of the vehicles for the normal requirements of the regiments or detachments and the consumption of fuel, will be centralised and regulated daily with a common principle, prohibiting any individual initiative and any exit of a vehicle which is not properly authorised by the responsible H.Q. Similar measures will be taken in the smaller units and in the Higher Formation services. This is, moreover, a necessary reminder of the observance of the rules laid down in the Instructions for the M.T. Service and the rules for the functioning and internal services of barracks.

Fully convinced of the necessity of disciplining this complex and delicate matter, today rendered more appreciable by the extensions which the M.T. transport and motorisation services have acquired, in general, I beg of the Military Territorial Commanders to kindly put into effect, in the spirit of the above mentioned instructions, the necessary measures.

We are concerned with taking decisive action and following it up with energy and continuity in order to avoid that, within the passage of a few months, we have a further and irremediable collapse in the ~~state~~ state of efficiency of our M.T., and I place my full trust in the personal work of the Military Territorial Commanders and the ~~XXXXXX~~ Divisional Commanders.

I should like to be informed of the particular instructions which are given.

Sgd. CABORNA

Gen., C.O.S.

O. Danin Cpl.

Subject:- Domestic Transport.

Land Forces Sub Comd. A.C.
(M.M.I.A.)
R G W E
Q.209

1 BLU.

12 Feb 46.

Reference your 02 of 2 Feb 46.

1. The 2 Chevrolet HUPs which you are holding surplus to W.E. CM/1130/1 of 15 Nov 45, are to be taken on your vehicle strength as follows:-

a) V.D. No 3.5906080

Against recommendation of GHQ CMF WD 2255 of 11 Jan 46 in minute 2815 for an additional vehicle to all "A" BLUs.

b) V.D. No 3.5905855

For use of Carabinieri Liaison Officer in TUNIS, to be held against W.E. of C.C.R.H. Liaison Sec.

WVF/PL

M.W. FRAGONE, Capt.
for Major General,
M.M.I.A.

LROF V LAEE NR 113
QVR 1

FROM AFHQ 051928A
TO MMIA
INFO DISTWO
GR--BT

C20127 UNCLAS FROM GHQ CMF. YOUR Q209 OF 30 JAN.
TECHNICAL EQUIPMENT NOT AVAILABLE ON DISBANDMENT
BT 051928A
SENT NR 113 IM B K



12

Subject:-

Equipment for Italian Army Base Workshop Bologna.Land Process Sub Commission A.O.
(M. F. I. A.) ROME.

✓ Q.209

30 January, 1946.

To:-

CHQ (Q Maint)

1. The War Ministry have requested that they be permitted to acquire the technical equipment at present on charge to 741 Inf. troops Workshops at Bologna.

2. On the disbandment of this unit, the transfer of their technical equipment to the Italian Army would materially assist the War Ministry in establishing the Base Workshop, designed to deal with vehicles of British origin.

3. It is understood that this proposal has the approval of the D.D.M.F. your H.Q. May a favourable reply be forwarded by signal.

RAC

R.A. GUYLAIN Lt. Col.
for Major General,
M. F. I. A.

SEE 14

SEE 11+10

Copy to:-

2 District.

Internal:-

R.E.M.F.

RAC/Gen

7

Subject :- Equipment for O.A.R.E.

Land Forces Sub Comm,
A.C.(M.M.I.A.)

ROME

Q.209

29 January.46.

To : 'Q' ←

Reference attached M of W letter, 21020/02728 dated
the 21 Jan.

It is urgently requested that the technical equipment
referred to, which will be available for disposal on the disbandment
of 741 Inf. Troops Workshops, be handed over to the Italian Army
for use in the O.A.R.E. Workshops, Bologna. This Workshop will be
concerned purely with the repair of Allied Vehicles in the Divisions,
and hence needs a great amount of Allied-type technical equipment.

May an official request be made to G.H.Q, whose R.E.M.E.
branch are sympathetic.

WSR/fr

SEE 13 *W.S.D.H.*
Capt,
for A.D.M.E.
M.M.I.A.

6

TRANSLATION

REF: 21020/02728

FROM: Ministry of War

DATE: 21.1.46

TO: M.M.I.A.

SUBJECT: Equipment for the O.A.R.E.

1) - We are informed that the 741 Infantry Troops Workshop, located at Milan as 3rd.line workshops under command of 2 District, is being disbanded.

2) - As your Mission is aware, the Bologna Army M.T. Workshops (O.A.R.E.) is being organised to effect 3rd.class repairs to the vehicles of Allied manufacture ceded to the Italian Army.

It lacks, however, the special equipment required for the effecting of repairs to the different types of vehicles and the issue of which was requested with letter 25832/021300 of 13.11.45.

3) - Since your Mission has always shown the deepest interest in the formation of the O.A.R.E. and its rapid development, in order that it may speedily be placed in a position to carry out the most important duties which have been assigned to it, we beg of you to kindly use your good offices in order that the equipment of the 741 Workshops be handed over to the

Subsequent assignment to the O.A.R.E.

5

1) - We are informed that the 741 Infantry Troops Workshop, located at Milan as 3rd. line workshops under command of 2 District, is being disbanded.

2) - As your Mission is aware, the Bologna Army M.T. Workshops (O.A.R.E.) is being organised to effect 3rd. class repairs to the vehicles of Allied manufacture ceded to the Italian Army.
It lacks, however, the special equipment required for the effecting of repairs to the different types of vehicles and the issue of which was requested with letter 25832/021300 of 13.11.45.

3) - Since your Mission has always shown the deepest interest in the formation of the O.A.R.E. and its rapid development, in order that it may speedily be placed in a position to carry out the most important duties which have been assigned to it, we beg of you to kindly use your good offices in order that the equipment of the 741 Workshops be handed over to the Italian Army for subsequent assignment to the O.A.R.E.

4) - Thanking you, and sure of the intervention of your Mission, we await to be informed of the result of this request.

O. Danin Cpl.

SEE " Sgd. PROPERZJ

Gen.

Handwritten notes:
SEE 10
PENDING
Q 2011
P. 28-1-46

Subject:- Organisation Field Workshops.

6

Land Forces Sub Commission A.C.
(M. M. I. A.) ROME.
Q.209

3 January 1946.

To:- Ministry of War.

1. It is understood that under reference CCO/1500/3 dated 22 December 45, the Ministry has issued instructions to Combat Divisions through Territorial Commands that the present system of maintenance and organisation of the Field Workshops shall be changed with effect from 1 January 1946.
2. As this is an important policy decision, you are required to forward without delay, a copy of your instructions and an explanation of the system which it is proposed to introduce.
3. In view of the importance of this subject, and the correspondence and verbal discussions which has taken place between the Ministry and M.M.I.A., it is not understood why this change (if, in fact, such a change has been made) was introduced without informing this H.Q. of your intentions.

WP
+

Major General,
M. M. I. A.

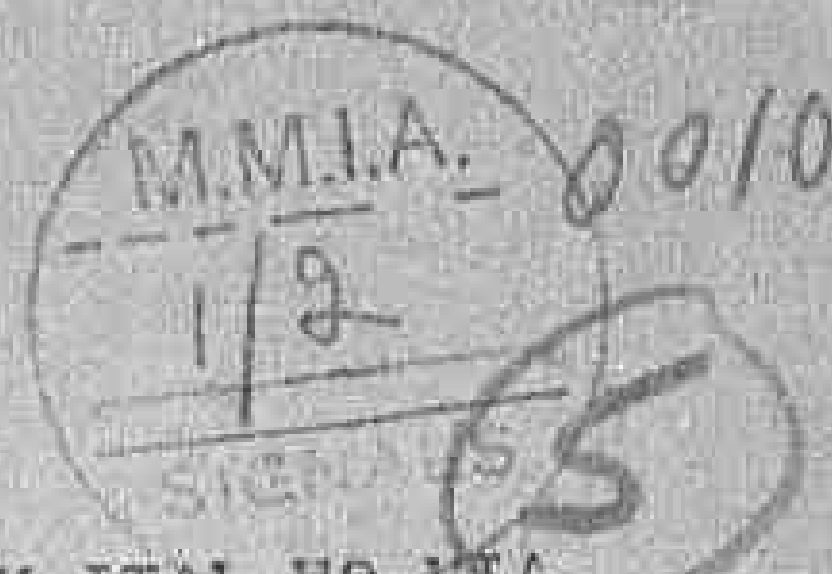
Copy to:- R.E.M.E.
C.D.
"G"

4

LRQ V MEAV NR 010016
 FROM SC REME 5 BRITISH LIAISON UNIT 310930A
 TO ADME HQ LAND FORCES SUB-COM AC (MMIA) ROME
 QOY GR 59 BT

EME/9/60 RESTD (.) ORDER ISSUED TO LEGNANO INF DIV BY ITAL HQ VIA
 3 TERRITORIAL COMMAND MILAN REF 020/1300/3 DATED 22 DEC 45 PROPOSES
 COMPLETE CANCELLATION OF BRITISH ADMINISTRATION AND SUBSTITUTION
 BY ITAL BASED ON ITAL ARMY REGULATIONS DATED 1828 (.) TO COME INTO
 FORCE 1 JAN 46 (.) IF ADOPTED COLLAPSE OF ITAL DIVS
 INEVITABLE (.) IMMEDIATE ACTION REQUIRED LETTER TO FOLLOW

BT
 SENT NR 16 1228A RH A R
 PD NR 16 1228A HTM VA AR



*3/1/60
 R.A.*

0209

2 Jan

13

4

Subject: Accommodation - 10 Repairs Unit.

Land Forces Sub Commission A.C.
(M. M. I. A.) 2032.

Q.269

27 December 1945.

To: 10 B.A.D.
Naples.

2 A

1. Reference your 10 of 10 Dec 45.

2. In view of the fact that 2 Mobile Park will shortly be moving to 2032, instructions are to be given to 10 Territorial Command to proceed with the collection of the two semi-Romney and to arrange to have them erected as further covered accommodation for No. 10 Repairs Unit.


Major,
For Major General,
M. M. I. A.

DMK/PCN

CONFIDENTIAL

Subject :- Location - 2 Mobile Park.

10 HLU
Tel 15744 NAPLES
1 Q

18 Dec 45

Territorial HQ,
NAPLES.

Copy to :- MIA. (HQ Branch)

1. The present site for 2 Mobile Park at AFFRAGOLA is very unsatisfactory. A new site has been earmarked at MUOPA GROTTA, which is suitable. The Semi-Romney huts are ready for erection there, and work has begun on the site. The following officers have recently visited the old and new sites, and all agree that the move is most desirable :-

T/Col. BUONGIORNO, Director of Repairs, Territorial HQ, NAPLES.
Lt-Col. CURTIS, AQMG, MIA.
Lt-Col. BLUNT, ADLE, MIA.
Lt-Col. GIBSON, GSO I, 10 HLU.
Capt. JONES, SO REME, 10 BLU.

2. Verbal information has today been received from T/Col. Buongiorno that last week Col. Balanzino, Director of Mobile Parks, ROME, visited NAPLES and gave orders that work on the new site was to cease, as 2 Mobile Park may be moved to ROME in the near future.

3. In view of the fact that MIA are taking a close interest in this question, and to enable the British authorities to come to a decision in regard to the disposal of the two Semi-Romney huts it is requested that a firm statement of policy may be forwarded to this HLU without delay.

CMF
AWC/ecLt-Col.
GS.in regard to the future
of 2 Mobile Parks*[Signature]*NONE
under MA

A new site has been earmarked at Pointe de la Vierge, and work has begun on the site. Romney huts are ready for erection there, and work has begun on the site. The following officers have recently visited the old and new sites, and all agree that the move is most desirable:-

T/Col. BUONGIORNO, Director of Repairs, Territorial HQ, NAPLES.
 Lt-Col. CURTIS, AQMG, MILA.
 Lt-Col. BLUNT, ADLE, MILA.
 Lt-Col. GIBSON, GSO I, 10 BLU.
 Capt. JONES, SO REAR, 10 BLU.

2. Verbal information has today been received from T/Col. Buongiorno that last week Col. Balanzino, Director of Mobile Parks,ROME, visited NAPLES and gave orders that work on the new site was to cease, as 2 Mobile Park may be moved to ROME in the near future.

3. In view of the fact that MILA are taking a close interest in this question, and to enable the British authorities to come to a decision in regard to the disposal of the two Semi-Romney huts it is requested that a firm statement of policy may be forwarded to this BLU without delay.

*in regard to the future
of 2 mobile Parks*

[Signature]

Lt-Col.
CS.

CLF
AWG/ec

ROME speaks NAE

1

1. Site at F.G. received in August and approved for 1st and 2nd Mobile Parks.
2. 1st Mobile Park is being moved to the new site at F.G. and 2nd Mobile Park is being moved to the new site at F.G.
3. 2 Mobile Parks are being moved to the new site at F.G. and 2nd Mobile Park is being moved to the new site at F.G.
4. 2 Mobile Parks are being moved to the new site at F.G. and 2nd Mobile Park is being moved to the new site at F.G.

19/12 R &

SPC 4

Q. 272 Q 209.

20 Dec

