

ACC

10000112014451

REME 3

10000/120/445/

REME 3 2nd Cover

GENERAL

5630
5641

Sept. 25, 1946 - Dec. 13, 1946

SUBJECT :- Directive

10 British Liaison Unit
 POSILLIPO NAPLES
 Tele : 12047
 ROME 3

13 Dec 46

00
 10 GAR
 AVELLINO

Directiva 10 GAR dated 13 DEC 46

During the recent visit by our armourer to 10 GAR he observed several defects amongst the small arms which occurred with rather more frequency than is generally the case. If the number of some of these defects could be cut down, for instance by eliminating the source, much subsequent work would be eliminated.

DefectRifle No 1

Handguards, rear deficient
 or split.

Prevention

Handguards, rear should ONLY be removed by trained armourers and NOT by troops in cleaning. Care should be taken to ensure rivets remain secure.

The number of broken and missing handguards - rear was out of all proportion. Even in British Battle schools the breakage of this part amounts to no more than about 2 to 1%. This part of the rifle can be broken very easily through faulty removal and great care must therefore be taken. It should be stressed to troops that handguards rear should NEVER be removed by them.

Catches, safety broken.

It is essential that the bolt be fully closed before applying the safety catch. The projection on the bolt locking engaging the cocking piece, in being broken may damage the trigger mechanism.

Stock, butts split.

The fore-end MUST be removed before attempting to tighten or unscrew the stock bolt.

Barrels.

Whenever possible boiling water should be used for cleaning barrels after firing.

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Stock, butts split.

The fore-end MUST be removed before attempting to tighten or unscrew the stock bolt.

Barrels.

Whenever possible boiling water should be used for cleaning barrels after firing in preference to gauze. Cold water is better than no water at all.

If, after firing, a rifle is cleaned out with boiling water in sufficient quantity, all that is necessary on subsequent days is to pull the rifle through with an oily piece of 4 x 2.

2/.....

- 2 -

DefectPrevention

Whereas if the rifle is only cleaned with gauze, this process has to be repeated every day for a considerable period.

In addition it is pointed out that to remove burnt gases with gauze is detrimental to the life of the barrel.

Excessive cartridge head space.

If this space is too great, decreased range and hence loss of accuracy will result. Ultimately, it is hoped, you will be in possession of gauges; until then our armourer can classify your rifles if required.

The bolt should close over the .064" No 1 gauge but not over the .074" No 1 gauge. When using the latter gauge, light thumb pressure only should be applied to the knob of the bolt. If excessive cartridge head space is found, a new bolt-head has to be fitted.

Guns, machine BREM .303"

Gas regulators - blocked up.

All fouling must be removed from the holes with the reamers provided.

Fouling on piston-head.

To clean the front face of the piston gently tap the fouling with the copper hammer provided on the combination tool.

Projector, Infantry, anti-tank

Incorrect seating of rear-end-cap in shoulder piece.

This occurs through faulty uncocking. If the stud does not enter the bayonet slot it tends to form a false groove in the shoulder piece.

Pistol, revolver, No 2 .38"
Pistol, signal
Mortar, O.M.L. 2"

Condition good and no general defects.

It is appreciated that tools, gauges and spares for Allied type small arms are at present practically non-existent; it is therefore felt that the a/m few points may be of help in cutting down the number of repairs required. If the loan of our armourer REAS proved of some help to you on his last visit, a visit can easily be arranged again.

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If this space is too great, decreased range and hence loss of accuracy will result. Ultimately, it is hoped, you will be in possession of gauges; until then our armourer can classify your rifles if required.

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Guns, machine BREM .303"

Gas regulators - blocked up.

Fouling on piston-head.

All fouling must be removed from the holes with the reamers provided.

To clean the front face of the piston gently tap the fouling with the copper hammer provided on the combination tool.

Protector, Infantry, anti-tank

Incorrect seating of rear-end-cap in shoulder piece.

This occurs through faulty uncocking. If the stud does not enter the bayonet slot it tends to form a false groove in the shoulder piece.

Pistol, revolver, No 2 .38"
Pistol, signal
Mortar, O.M.L. 2" }

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CMF
WSR/ea

↓ Lt col,
GS.

FILE

33A

SUBJECT :- MT Spares

10 British Liaison Unit
 POSILMIPO NAPLES
 Tele : 12060
 RENE 3

6 Dec 46

Director of Repairs
 11 Territorial Comd. PALERMO

Director of Repairs
 10 Territorial Comd. NAPLES
 Director of Repairs
 9 Territorial Comd. BARI
 11 British Liaison Unit
 PALERMO
 9 British Liaison Unit
 BARI

1. A point raised on the recent visit by Capt RINDL, RENE 10 HLU to Workshops in 11 Territorial Command, SICILY, was the difficulty in obtaining spares for pre-war SPA Military vehicles, especially the L-59 type.
2. Information has since been obtained to the effect that SPA still manufacture these spares, or at least, that they still have a store of them.
3. It is therefore suggested that a representative be sent to the SPA works at Turin or that liaison be established with the Director of Repairs of No 1 Territorial Command with a view to obtaining the required spares.

CEP
 WER/ce

5639
 Lt col,
 CE.

FILE19ASUBJECT :- P.O.L.10 British Liaison Unit
TORRE DEL GRECO
Tele : 55802 NAPLES
ROME 32 Nov 469 ELU15A

Reference your 65/102 dated 25 Oct 46.

1. As far as can be found out the petrol consumption for an auxiliary crane Chevrolet DTD truck is approximately 11 miles per gallon, which is very nearly 4 kilometers per litre.
2. For the oil consumption the following is a rough guide :-
 - (a) Engine in excellent condition - 120 miles per pint = 340 kilometers/litre
 - (b) Average engine - 80 miles per pint = 230 kilometers/litre
 - (c) Engine approaching re-bore stage 55 miles per pint = 160 kilometers/litre.

CLIF
WSR/eaCapt.
REME. 5638

21/5A
SUBJECT :- P.O.L.

9 British Liaison Unit
BARI.

Ref :- 65/ 102

25th October 1946

10 B.L.U.
NAPLES

Enclosed is a copy of letter
received from 9 Terr Comd.

Please send the required information
to this office.

P.S. Tittle
(P.S. TITTLE) Major,
D.A.A. & Q.M.G.

SEE 19A RETIE 5637
28 OCT 1946

TRANSLATION

SUBJECT :- Information

TO :- 9 B.L.U. Bari

FROM :- IX Terr Comd

May this office please be supplied with information concerning consumption of petrol and lubricating oil per kilometre for auxiliary crane Chevrolet D.I.D. truck.

Information is sought in order to control petrol consumption of depending units.

If possible, a consumption scale for the vehicles held by your section would be appreciated.

Sgd :- Vito Sportaro, Col.

FILE12ASUBJECT :- Armourers Tools10 British Liaison Unit
TORRE DEL GRECO
Tels : 55802 NAPLES
3 ROME

24 Oct 46

ADCS
Land Forces Sub-Commission AG.,
(MILIA) ROME

ADME HQ MILIA

OCT 24 1946

Reference your Q/OS/1 dated 21 Oct 46.

1. Armourers tools were collected by a Territorial HQ representative on the 9 Oct (Ref our 3 ROME of 15 Oct to ADME HQ MILIA).

2. A full list of tools collected is given in our 3 ROME of 25 Sept 46, copy to ADME HQ MILIA.

3. Destination of tools were never notified to this HQ, but should be notified, by Ministry of War, to 10 Territorial HQ.

CMT
WSR/eaW. J. O. R.
Capt,
ROME.

5656

FILE9ASUBJECT :- Armourers Tools10 British Liaison Unit
TORRE DEL GRECO
Telo : 55802 NAPLES
3 REME15 Oct 46ADME
Land Forces Sub-Commission AG.,
(MILA) ROME

Reference cur 3 REME dated 25 Sept 46.

The Armourers Tools were collected by HQ 10 Territorial
Command on 9 Oct 46.CMF
WSR/eaWTC
Capt.
ROMERef 119A-B }
124A }
65A } 1st COVER
113A }
12A - 2nd COVER

5685

FILE

7A

SUBJECT :- Workshop Site
for Italian Army

10 British Liaison Unit
TORRE DEL GRECO
Tele : 55802 NAPLES
3 RUMEN

12 Oct 46

Engineer Officer
(Col TROLAND)
HQ Peninsular Base Section
LEGHORN

1. The Director of Repairs of NAPLES Territorial Command (Italian Army) is keen to find a suitable site for his Vehicle Workshops (10 Repair Unit) as the present accommodation is far too cramped for efficient working.
2. The Casermette Funzionali at SECONDIGLIANO, NAPLES, at present housing your Engineer Depot E 2N50, appear very suitable.
3. The following information would therefore be very welcome :-
 - (a) Approximately when this site will be vacated by you.
 - (b) To whom it will then be handed over.
4. Has a bid already been made by an Italian Department or Firm ? If so, the Italian Army could then negotiate with these.

CMF
WSR/ea

Keep ✓

W.F.R. *[Signature]*
Lt col,
CS. 5602

FILE2ASUBJECT :- Armourer's Tools

10 British Liaison Unit
TORRE DEL GRECO
Tele : 55802 NAPLES
3 ROME

25 Sept 46

10 Territorial HQ
NAPLES

Copy :- ADME MILA

119B (1st COVER)

119A (1st COVER)

Reference your 2/343/2 of 13 Aug 46 with War Ministry letter
50818/DI of the 7 Aug 46 attached, and our 3 ROME of 26 Aug 46. — 124A

5a - 41

1. Armourers tools, for the Italian Army, were collected by this
Unit from 16 Base Workshops under GHI authorities 8455/01 of 16 May 46,
DOS 7209 of 2 June 46 and 10 July 46.

2. These were collected in two batches, the first on 17 Jul and
the second on the 26 Jul 46, and have been stored in 10 BLU premises
ever since awaiting collection by the Italian Army.

3. All tools were checked, and vouchers countersigned, by a
representative of 10 Territorial Command.

4. As these tools were collected to be used by the Italian Army
in servicing British Infantry weapons at GABs, Central Military Schools
etc., and as in some of these places there is a great need for these
tools, it is considered high time they were collected from 10 BLU for
onward transmission by the Italian Army.

5. Please make arrangements to have these tools collected; one
3-ton vehicle will suffice. It is requested, however, that 24 hours
notice be given 10 BLU before collection.

6. Attached is a list of all tools collected and now waiting at
10 BLU.

CMF
WSR/ea

12A
107 65A (1st COVER)

85A

+ 113A

107 9A

W. J. R. 5/11
for 1st col,
GS.

Part No	Designation	Quantity
OM 5063	Testing, straightness of bore, M12 "Mortar and 2" bomb thrower, M12	1
OM 5102	Gauge, testing, straightness of bore, M13 "Mortar M12 I (a)	1
BO 3016	Bags ammuns, M12	1
3032	Bags ammuns, M13	1
3056	Bags ammuns, M12	1
3469	Bags cleaning No 2	1
3472	Drills, ammuns No 2	1
3495	Drills, ammuns No 5	1
3503	Flange shell	1
3506	Gauges, ammuns, .052 in	1
3510	.054 in No 1	1
3512	.057 in	1
3512	.074 in No 1	1
3530	.4 in	1
3534	.14 in	1
3534	Hammer point No 2	1
3534	Plug .301 in	1
3534	.307 in	1
3534	.308 in No 2	1
3534	.340 in	1
3534	.352 in	1
3534	.356 in	1
3534	.55 in	1
3534	Lead	1
3534	Rods M12	1
3534	Stochell	1
3534	Striker point No 1	1
3534	Striker point No 3	1
3534	Keys, slight	1
3534	Manifolds No 2	1
3534	No 3	1
3534	Placers, ammuns	1
3534	Plugs No 1 Plug	1
3534	No 2 Plug	1
3534	No 3 Plug	1
3534	No 4 Plug	1
3534	No 5 Plug	1
3534	No 6 Plug	1
3534	No 11 Plug	1
3534	No 12 Plug	1
3534	No 13 Plug	1
3534	No 14 Plug	1
3534	No 15 Plug	1
3534	No 16 Plug	1
3534	No 17 Plug	1
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3534	No 98 Plug	1
3534	No 99 Plug	1
3534	No 100 Plug	1

DMS

532

5632

pms

/2.....

.004 in No 1
 .007 in
 .074 in No 1
 .4 in
 .41 in

Hammer point No 2
 Plug .304 in

.307 in
 .308 in No 2
 .310 in
 .332 in
 .338 in
 .55 in
 Lead

Heds Mr II
 Stockbolt

Striker point No 1
 Striker point No 3

Keys, adght
 Heds Mr II

No 3
 Pins, armours

Taps No 1 Plug
 No 2 Plug
 No 3 Plug
 No 4 Plug
 No 5 Plug
 No 6 Plug
 No 11 Plug
 No 12 Plug
 No 13 Plug

Rods, cleaning - Pistols, No 2 Mr I
 Saws, cleaning

Screws - Armours - Large
 Shell

Extractors, screw
 Forked No 1
 Forked No 2
 Forked No 3

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- 2 -

Part No	Designation	Quantity
BO 8158	Spanners, tubular, Mk I	2
3966	Tools - Bore - Bushes	2
3968	Bore	2
4025	Bore No 1	2
4027	Bore No 2	2
4029	Bore No 4	2
4036	Sticks	2
4045	Forenight - Groups - No 1 - Mk II	2
4051	Punches	2
4065	Sight line	2
4068	Scribers	2
4075	Spring Extractor - No. 1	2
4100	Wad	2
4114	Vices, parallel, armour	2
BD 4198	Brushes, rod, cleaning cylinder-303 in Mk Mk II	2
BE 9207	Mops, rod, cleaning cylinder-303 in Mk Mk II	2
2502	Plugs, cleaning - Vickers, 303 in Mk Mk I	2
9203	Bore, cleaning, cylinder, Bore, 303 in Mk Mk I	2
9280	Combination - Bore, 303 in Mk Mk I	2
DE 4702	Keys, tube, pistol grip, Bore Mk Mk I, Flaps cleaning Bore -	2
7.92 mm Mk II		
OE 0720	Cartridges SA Dummy - 303 in U, Mk V	2
0726	7.92 mm, U, Mk I	2
13200	Stud, 1/4 in to 5/8 in	2
14570	Indicators, Dial test	2
14571	Gauges dial	2
17061	American Thread - Bihagen in type,	2
double ended 7/16 in x 1/2 in		
25/32 in x 13/16 in		
1 1/16 in x 1 1/8 in		
open jaw, double ended 5/16 in x 3/8 in		
7/16 in x 1/2 in		
9/16 in x 5/8 in		
19/32 in x 11/16 in		
3/4 in x 7/8 in		
15/16 in x 1 in		
Tools, screwcutting - ANG - Taps Flange 3/8 in		
7/16 in		
9/16 in		
1 1/4 in		
Second		
Taper		
5/16 in		
5/16 in		
7/16 in		
9/16 in		
PA 18106	ANP Sets - No 2 (see Schedule 150/1)	2
18107	152/1	2
18109	154/1	2
18125	155/1	2
18126	156/1	2
18151	157/1	2
18155	158/1	2
18157	159/1	2
18725	160/1	2
18726	161/1	2
18111	162/1	2

631

4035	Stamps	
4045	Fore-sight - Groups - No 1 - Mk II	
4051	Punches	
4055	Sight line	
4063	Scribers	
4075	Spring Extractor - No. 1	
4103	Rail	
4114	Vices, parallel, anemometer	
BD 4198	Brushes, rod, cleaning cylinder-303 in Mk Mk II	
BE 9207	Maps, top, cleaning cylinder-303 in Mk Mk II	
2302	Plugs, cleaning - Vickers, .303 in Mk Mk I	
9203	Rods, cleaning, cylinder, Bren, .303 in Mk Mk I	
9280	Combination - Bren .303 in Mk Mk I	
BE 4702	Keys, tube, pistol grip, Bren MG Mk I, Plugs cleaning Bess - 7.92 mm Mk II	
QB 0720	Cartridges SA Dummy - .303 in U, Mk V	
0726	Steel, 1/4 in to 5/8 in	
13200	Indicators, Dial test	
14570	Gauges dial	
14571	Intercom Thread - Bihemagon min type, double ended 7/16 in x 1/2 in	
17061	open jaw, double ended 5/16 in x 3/8 in	
17065	7/16 in x 1/2 in	
17067	25/32 in x 13/16 in	
17095	1.1/16 in x 1.1/8 in	
17096	open jaw, double ended 5/16 in x 3/8 in	
17097	7/16 in x 1/2 in	
17098	9/16 in x 5/8 in	
17099	19/32 in x 11/16 in	
17101	3/4 in x 7/8 in	
18406	15/16 in x 1 in	
18407	Tools, screwdriving - AMJ - Taps Plugs 3/8 in	
18409	7/16 in	
18425	9/16 in	
18426	1/4 in	
18431	5/16 in	
18453	5/16 in	
18455	7/16 in	
18457	9/16 in	
18725	AMJ Sets - No 2 (see Schedule 150/1)	
18726	BSW Sets - No 1	
18911	BSW Sets - No 2	
18912	BSW Sets - No 1	
18913	BSW Sets - No 2	
18915	BSW Sets - No 3	
BC 3016	Bags Anemometers SA Mk I	
3032	Brooms " Mk III	
3056	Bits, cleaning No 2	
3495	Floats, Small	
3506	Gauges Anemometers .064 inch No 1	
3515	" .074 inch No 2	

/3.....

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Part No	Designation	Quantity
BC 3549	Hammerpoint No 2	69
BD 6458	Plug .301 inch	62
BC 3560	Striker Point No 1	55
3606	Keys, Sets	19
3632	Pincers Armatures	10
3925	Screwdrivers " large	69
3926	" " small	69
3929	Extractor Screw	12
3932	Screwdrivers Pointed No 1	1
3933	" " " 2	7
3934	" " " 5	138
3966	Tools Bore Brushes	3
3968	" " Rods	7
4023	Cleaning Bobs No 1	18
4029	" " " 4	44
4036	" " Sticks	60
4045	Cramps No 1 MK II	69
4047	Tools, Spring Extractor No 1	28
4114	Vices, Parallel, Armatures	60
Section 02		
QB 0720	Cartridges, 51, diam .303 inch	

5630

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