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Declassified E.O. 12356 Section 3.3/NND No. 785021

219/10/TN2 - MGS-251-ORD - 7 Jan '46

ORD - 7 Jan '46 10000 / 148 / 775

to: Jan '45

SUPPLY POSITION SHEET

Requisition No: MCS-201-ORD - Dated: 7 January 1945

Item	Amount	Advice of Shipment	Arrival	Balance Due
1	400		(T.S. 400)+	
2	9000		(T.S. 600)	
3	17100			
4	120		(T.S. 4)	
5	1053500			
6	270		(T.S. 20)	
7	240			
8	5800		(T.S. 80)	
9	2100		(T.S. 400)	
10	6000		(T.S. 120)	
11	4800		(T.S. 20)	
12	64200			
13	3150			
14	15000			
15	15750			
16	3150			
17			(T.S. 40)	
18	400000			

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8	5800
9	2100
10	6000
11	4800
12	64200
13	3150
14	15000
15	15750
16	3150
17	
18	400000
19	
20	
21	
22	
23	

(T.S. 40)

350

+ T.S. = Theatre Stocks

CONFIDENTIAL

ALLIED FIRE REPAIR PLANTS

LAC AIRCRAFT 94, 7 January 1945

FROM : FIREG (CONCURRED: FIREG, FIREG)

TO : Combined Civil Affairs Committee,
30-886 Pentagon Building,
Washington, D.C.

(15 copies)

SUBJECT: Raw materials and supplies for the repairing and retreading of tires and tubes.

Requisition No. HCS-251-ORD

SHIP TO: FIREG assigned to A.C. Transportation Sub-Commission.
(The serial number of each consignment must include the letters FWC. Packages must be marked with standard approved marking of green dots on crossed white tape.)

REMARKS : 1. Items on this requisition cover tire and tube repair materials.

2. The Commanding Officer 429 Ordnance Tire Company, 125 Ordnance Battalion has made a physical inspection of tire and tube repair facilities throughout presently liberated Italy. This requisition is based upon his recommendations, concurred in by G-4 and G(AT) and covers six months repair supplies for the plants listed below:

Pirelli	Via Assis 41	Rome
Santantoni Virgilio	Via Principe di Piemonte 210	Rome
Greco Agostino	Via Ludovico de Savoia 12	Rome
Zaccari Paolo	Vicolo del Cardinale 55	Rome

3. Production summary retreading and repairing of used unserviceable tires and tubes:

	FIREG	UNESCO	SANTANTONI	PIRELLI	TOTAL
TIRES	TUBES	TUBES	TUBES	TUBES	TUBES
Average production per (24) hour day	105	70	60	240	475
Retreading:					
Average production per (24) hour day	20	15	10	60	105
Repair:					
TUBES	TUBES	TUBES	TUBES	TUBES	TOTAL

materials.

2. The Commanding Officer 429 Ordnance Tire Company, 125 Ordnance Battalion has made a physical inspection of tire and tube repair facilities throughout presently liberated Italy. This requisition is based upon his recommendations, concurred in by C-4 and Q(AE) and covers six months repair supplies for the plants listed below:

Pirelli	Via Assisi 41	Rome
Santantoni Virgilio	Via Principe di Piemonte 210	Rome
Greco Agusto	Via Ludovico de Savoia 12	Rome
Zaccari Paolo	Vicolo del Wandione 55	Rome

3. Production summary retreading and repairing of used unserviceable tires and tubes:

ZACCARI	GRECO	SANTANTONI	PIRELLI	TOTAL
TIRES	TIRES	TIRES	TIRES	TIRES

Average production

per (24) hour day

Retreading:

105	70	60	240	475
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Average production

per (24) hour day

Repair:

20	15	10	60	105
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TIRES

TUBES

TUBES

TUBES

TOTAL
TIRES

Average production
per (24) hour day:

100	150	-	100	350
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4. The AO will control all material and check tally-in of unserviceable and tally-out of serviceable tires and tubes.

5. It is planned to have all plants on a 24 hour per day 7 day a week production schedule within two weeks of receipt of supplies.

6. These requirements are supplementary to the approved amounts in IAC Airgram #1, and refer to additional plants.

7. It is requested that the items in column (H) of the attachment be approved for supply under the procedure established in OMC (S) 3/6, supply to be effected to the extent of 50% through U.S. channels and 50% through U.K. channels, subject to availability.

DELIVERED: Durable items required 1 March 1945. Perishable items required phased into 6 equal monthly shipments beginning 1 March 1945.

DATED: 11 (Two)

LAIDED COSTS: It is requested landed costs be dispatched to arrive before receipt of shipment.

AGREED: MERN

Information Copies to:

The Directorate of Civil Affairs,
War Office,
Whitehall, London, S.W.1. (4 copies)
N.Y.P.E. (4 copies)
SHARP, G-5 (2 copies)
Allied Commission, APO 394. (3 copies)

C-4 AFHQ

MAIN AFHQ

ORD (A) AFHQ

ORD (B) AFHQ

Q (AE) AFHQ

Director of Freight Movements,
War Office, Q.M.9,
London.

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C-4 AFHQ

MAIN AFHQ

OPD (A) AFHQ

OPD (B) AFHQ

C (AS) AFHQ

Director of Freight Movements,
War Office, O.M.9,
London.

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RAW MATERIALS AND SUPPLIES FOR REPAIRING AND RETREADING TIRES AND TUBES

Item No. (A)	Stock No. (B)	Article (C)	Unit (D)	LAG Minimum SL (E)	Supplemental Requirements (F)
1.	52-C-1515	CHUNK, (bag) rubber vulcanizing, air cure, cold process (rubber content, 0.25 pounds to the gal.), 1 qt can	ea	-	400
2.	52-C-1550	CHUNK, rubber, vulcanizing, natural, hot process, fast drying, black, (rubber content 0.65 lbs to gal), gal	ea	1000	9000
3.	33-F-10	FABRIC, cord, lb	lb	-	17100
4.	U-I-192	LUBRICANT, tire mold, glycerine base; Dupont Aquarox "P" or equal, 10 oz box	ea	-	120
5.	33-R-129	RUBBER, capping, tire vulcanizing, full capping, wing type black, non-blooming, "C" grade tread, compound with 1/32" layer "B" friction compound. Pie size 70-102-16, Tire Size 750-16-20.	lb	45000	1053500
6.	33-R-106	RUBBER, gum, sheet, tube stock, semi-cured, cured back, uncured face, 3/64" thick, 19" wide	lb	500	270
7.	33-R-192	RUBBER, gum, sheet, tube stock, uncured, 3/64" thick, 19" wide	lb	-	240
8.	33-R-119	RUBBER, capping, tire vulcanizing, cushion stock, 1/32" thick, 18" wide	lb	2000	5800
9.	33-R-159	RUBBER, capping, tire vulcanizing, tread stock, black, 1/16" thick, 18" wide	lb	1500	2100
10.	51-S-4728	SOLVENT, rubber	gal	1000	6000

ATTACHMENT TO LAG ATTACHE 34

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SUPPLIES FOR REPAIRING AND RETREADING TIRES AND TUBES.

Article (A)	Unit (D)	IAC Airgram El (E)	Supplementary Requirements (F)	Theatre Stocks (G)	To Be Allocated (H)
rubber vulcanizing, air pumps (rubber content, the gal.), 1 qt can	ea	-	400	400	-
, vulcanizing, natural, fast drying, black, at 0.65 lbs to gal), gal	ea	1000	9000	600	8400
lb	lb	-	17100	-	17100
to mold, glycerine base; "D" or equal, 10 oz box	ea	-	120	4	116
g, tire vulcanizing, full type black, non-blooming, el, compound with 1/32" ation compound. Die size re size 750-16-20.	lb	45000	1053500	-	1053500
heet, tube stock, semi- black, uncured face, 3/64" de	lb	500	270	20	250
heet, tube stock, un- thick, 19" wide	lb	-	240	-	240
g, tire vulcanizing, 1/32" thick, 19" wide	lb	2000	5800	80	5720
g, tire vulcanizing, black, 1/16" thick,	lb	1500	2100	400	1700
er	gal	1000	6000	120	5880

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RAW MATERIALS AND SUPPLIES FOR REPAIRING AND RETREADING TIRES AND TUBES

Item No. (A)	Stock No. (B)	Article (C)	Unit (D)	LAC Airgram 21 (E)	Supplies Requirements (F)
11.	51-T-4340	TALCUM, technical (Soapstone) powder	lb	3000	4800
12.	8-C-6750	CORE, valve	ea	-	6,200
13.	8-V-191	VALVES, tire, cured on rubber base replacement valves, w/removable and replaceable valve core and air sealing cap, for divided and flat base rims w/flaps, straight. Fits tube sizes for: Divided Rim Mountings - 75x20, 800x16, 825x20. Flat Base Rim Mountings 750x18, 750x20, 750x24, 825x15, 825x20.	ea	-	3150
14.	8-V-198	VALVES, Rger, for bead lock B-12 Second Bend. U.S.R. Co. No. TR-177A Rger	ea	-	15000
15.	8-V-245	VALVES, tire, metal repair valves, convertible screw-on type, w/removable and replaceable valve core and air sealing cap, for divided and flat base rims w/flaps, single bent. Fits tube size for: Divided Rim Mountings - 750x20, 800x16, 825x20. Flat Base Rim Mountings - 750x18, 750x24, 825x20, 750x20, 825x15	ea	6000	15750
16.	8-V-310	VALVES, tire, rubber vulcanize-on type, rubber covered w/removable and replaceable valve core and air sealing cap, straight. Fits tube sizes for: Divided Rim Mountings - 600x16 Drop Center Mountings - 600x16, 750x15, 650x16	ea	-	3150
17.	33-R-123	RUBBER, caping, tire vulcanizing, filler or padding stock, 1/16" thick 3" wide	lb	1000	-

TIRE AND SUPPLIES FOR REPAIRING AND RETREADING TIRES AND TUBES (cont.)					
Article (C)	Unit (D)	LAC Airgram El (E)	Supplementary Requirements (F)	Theatre Stocks (G)	To be Allocated (H)
technical (Soapstone) powder	lb	3000	4300	20	4730
live	ea	-	64200	-	64200
tire, cured on rubber base rent valves, w/removable and re- placeable valve core and air sealing cap, for divided and flat base rims straight. Fits tube sizes divided rim Mounting - 75x20, 825x20, Flat Base Rim Mount- ing - 750x18, 750x20, 750x24, 825x15,	ea	-	3150	-	3150
Wager, for bead lock B-12 Second S.R. Co. No. TR-177A Wager	ea	-	15000	-	15000
tire, metal repair valves, com- plete screw-on type, w/removable replaceable valve core and air sealing cap, for divided and flat base rims, single bent. Fits tube sizes: Divided Rim Mountings - 800x16, 825x20, Flat Base Rim Mounting - 750x18, 750x24, 825x20, 825x15	ea	6000	15750	-	15750
tire, rubber vulcanize-on rubber covered w/removable replaceable valve core and air sealing cap, straight. Fits tube sizes: Divided Rim Mountings - Drop Center Mountings - 750x15, 650x16	ea	-	3150	-	3150
capping, tire vulcanizing, or padding stock, 1/16" thick	lb	1000	-	40	-

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RAW MATERIALS AND SUPPLIES FOR REPAIRING AND RETREADING TIRES AND TUBS

Item No. (A)	Stock No. (B)	Article (C)	Unit (D)	LAC Airgram 31 (E)	Supplier Requirements (F)
18.	33-B-127	RUBBER, capping, tire vulcanizing, full capping, wing type black, non-blooming, "C" grade tread, compound with 1/32" layer "F" friction compound. Die size 50-80-14. Tire size 600x16	lb	55000	400000
19.	33-P-4675	PATCH, 6 ply patch, 2" to 4" hole, 8 ply tire	ea	10000	-
20.	33-P-4679	PATCH, 8 ply patch, 4" to 6" hole, 10 to 12 ply tire	ea	10000	-
21.	33-P-4672	PATCH, 4 ply patch, 2" to 4" hole, 6 ply tire	ea	500	-
22.	8-V-2140	VALVES, tire, metal repair valves, convertible screw on type with removable and replaceable valve core and air sealing cap.	ea	6000	-
23.	40-S-2590	SPLICER, tire, air operated, full circle, pd. type, pass. car and truck tires; Brandt Model F (DEHAWKS Model No. 36 or equal).	ea	1	-

NOTES: Column E is tabulated for information and amounts in this column are not to be requirements in Column F.
 Column F indicated the total material necessary to operate the listed plants for
 Column G - amounts in this column are to be released from U.S. Ordnance stocks, theatre but are released on the basis of operational expediency so that plants no amounts will be deducted from the U.S. portion of the supply responsibility on the
 Column H represents portion of the supplementary demand upon which OC/S approval

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ITEMS FOR REPAIRING AND RETREADING TIRES AND TUBES (cont.)

	Unit (D)	LAC Aircraft 81 (E)	Supplementary Requirements (F)	Theatre Stocks (G)	To Be Allocated (H)
vulcanizing, full black, non-blooming, compound with 1/32" compound. Die size 600x16	lb	55000	400000	-	400000
2" to 4" hole,	ea	10000	-	-	-
4" to 6" hole,	ea	10000	-	-	-
2" to 4" hole,	ea	500	-	-	-
air repair valves, on type with placeable valve core cap.	ea	6000	-	-	-
air operated, full pass. car and truck Model F (DEHAWKS Model	ea	1	-	-	-

Information and amounts in this column are not to be deducted from the supplementary

material necessary to operate the listed plants for six months.
 Items are to be released from U.S. Ordnance stocks. These items are not excess in the
 basis of operational expediency so that plants may begin production. These
 the U.S. portion of the supply responsibility on this requisition.
 of the supplementary demand upon which CC/S approval is requested.

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