

ACC

AC/TN/R/40/11

13000/14P/2596

11/ 10000/148/2596

TIRE PLANT
JUN. - NOV. 1944

HEADQUARTERS ALLIED COMMISSION
Transportation Sub-Commission
APO 394

hgd

Nov. 10, 1944

AC/TR/R/40/1

SUBJECT : Tyre Repair Plant - Carmine Janiri.

TO : A.P.H.Q., G-5

1. Reference attached copy of letter from AFHQ
REME, to O.C. H.Q., Tyre Repair Workshops, REME, CMF,
reference ME/A/2/2954/1 dated 22 Oct. 1944.

2. Since REME has apparently no further use for
this plant, AC proposes to take the necessary steps to
operate this plant upon a civilian basis.

3. It is therefore requested that representation
be made that such stocks of materials, tools, plant, etc.,
which are W.D. property, should be left intact so that
A.C. can utilise same for the repair of tyres urgently
needed for essential civilian supplies.

4. In view of Para. 2 of the letter, it is proposed
to interest a civilian firm in the reinstatement of the
plant, since it is felt that every possible use of every
possible facility should be made in order to alleviate the
long-standing and critical shortage of tyres for essential
civilian vehicles.

5. An early decision would be greatly appreciated.

7850

D. S. ADAMS
Colonel, CC
Director Tn. Sub-Comm.

ALLIED FORCE HEADQUARTERS

REMETel:--Freedom 505Subject:--Tyre Repair Plant -ME/A/2/2964/1Workshop Accommodation22 Oct. 44To:-- O.C. H.Q. Tyre Repair Wkps. REME CMF.

Reference your TRW/197/39 dated 13 Oct.'44.

1. As you will know, the small Tyre Repair Wkps of Carmine Janiri situated at BARI were requisitioned for REME for the exclusive purpose of carrying out repairs, etc. on tyres and tubes emanating from AC.

2. This plant, which is very old and in most unsatisfactory condition generally, has never functioned to any extent, nor is it capable of being operated successfully without considerable and continuous maintenance and reinstatement.

3. It has therefore been decided that this plant cannot profitably be operated by REME in any circumstances and it is intended that it is evacuated by O.C. of your "B" Section.

4. In doing so, he will ensure that any stocks of materials, tools, plant, etc. which are W.D. property or which may have been requisitioned from other sources and which are at present located in the Janiri premises, shall be withdrawn and steps through District channels for the installation to be de-requisitioned.

5. As a direct result of the foregoing action, you will no longer continue to supply W.D. raw materials to the Janiri plant.

6. Please inform this Directorate when the above instructions have been carried out to completion.

7. Your reference to raw materials at the Pirelli plant, REME, is not understood in that instructions have already been issued to CEME 1 Adv Base Wkps that all materials available on the premises at the time it was requisitioned for REME which were of value in the operation of that plant as a tyre repair and rubber products manufacturing concern were to be requisitioned, and presumably these instructions have already been carried out by him.

H. O. FIELD, Lt. Col.,
ADME,
for Major-General,

To:- O.C. H.Q. Tyre Repair Wkps. REME CMF.

Reference your TRW/197/39 dated 13 Oct. '44.

1. As you will know, the small Tyre Repair Wkps of Carmine Janiri situated at BARI were requisitioned for REME for the exclusive purpose of carrying out repairs, etc. on tyres and tubes emanating from AC.
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3. It has therefore been decided that this plant cannot profitably be operated by REME in any circumstances and it is intended that it is evacuated by O.C. of your "B" Section.
4. In doing so, he will ensure that any stocks of materials, tools, plant, etc. which are W.D. property or which may have been requisitioned from other sources and which are at present located in the Janiri premises, shall be withdrawn and steps through District channels for the installation to be de-requisitioned.
5. As a direct result of the foregoing action, you will no longer continue to supply W.D. raw materials to the Janiri plant.
6. Please inform this Directorate when the above instructions have been carried out to completion.
7. Your reference to raw materials at the Pirelli plant, REME, is not understood in that instructions have already been issued to CEME 1 Adv Base Wkps that all materials available on the premises at the time it was requisitioned for REME which were of value in the operation of that plant as a tyre repair and rubber products manufacturing concern were to be requisitioned, and presumably these instructions have already been carried out by him.

Copy to:-

Q(Maint) AFHQ

Q(AE) AFHQ

HQ AC ROME Allied Area Command

DDME 3 District

CEME 1 Adv Base Wkps REME CMF.

H. O. FIELD, Lt. Col,
ADME,
for Major-General,
Director of Mechanical Engineering,

SUBJECT: Tyre Repair Materials

H.Q. Tyre Repair Workshops
R.E.M.E. G.H.F.
Phone 55584

10 July 44 TRW/191/7

H.Q. A.C.C.
(Transport Sub-Commissioner)

Reference your CEM/re dated 6 July 44.

1. The repair material may be collected from this H.Q., it would be appreciated if whenever possible 48 hours notice of requirements could be given.

2. Regarding your para.4. no prices are available here, enquiries are being made but it may be several weeks before the information is being received.

3. Incidentally, the writer wonders if you are aware that payment for work done at the Janiri plant is to be made to Janiri on a basis of so much per tyre repaired or retreaded by the organisation for whom the work is carried out, raw materials being supplied by this Unit (to be replaced later by A.C.C. when their supply position permits.)

C. White

Major.

O.C. H.Q. Tyre Repair Workshops R.E.M.E.

CWP/JAR.

7047

CWAP/er

HEADQUARTERS
Allied Control Commission
Transportation Sub-Commission
APO 394

P40/50

Our reference : ACC/Tn/TP/21

Date : 9th July 44.

TO : O.C.
H.Q. Tyre Repair Workshops
REME., C.M.F.

SUBJECT: Tyre Repair Plant - Janiri

1. Confirming our telephone conversation of this morning, attached please find copy of letter received from APHQ. This Sub-Commission has replied to Para 1 as for attached.
2. It would be appreciated if you would be kind enough to reply direct to the remainder of the letter, with a copy to this office & also to Lt.Col. Miller, G-4, HQ. ACC.

CLM
for L.E. VINING,
Lieut-Colonel,
Director, Transportation Sub-Commission, ACC.

7045

Copy to : A.F.H.Q., G-4 Section, APO 512
Lt.Col. Miller, G-4; HQ. ACC.

HEADQUARTERS
ALLIED CONTROL COMMISSION
Transportation Sub-Commission
APO 394

R40/19
TP/19

Our reference : ACC/In/TP/20
Date : 9th July 44.

TO : AFHQ. G-5 Section
APO 512

SUBJECT : Tyres repair of Janiri Plant - Bari

1. Reference your 451 92 dated 5th July 1944, no trace can be found of AAI letter IRW/158/42 dated 16 June, 1944; this is believed to be Major Pitts' letter to AAI.

2. Reference Para 1 of your letter, there are, as yet, not repairable tyres at the Janiri Plant, but a consignment will be sent as soon as information is received from Major Pitt that the plant is ready to operate. This is expected any day now.

3. A circular letter (copy attached) has been sent out to all Regions requesting estimates, but so far the response has been indifferent. It is not believed that any appreciable quantities of tyres will ever be received from Regions in a fit condition for repairing or retreading, since Italian drivers seem to make a practice of using their tyres until they are worn down to the canvas.

4. To offset this anticipated lack of supply for the Janiri Plant, this Sub-Commission has arranged to draw C-1 tyres from F.B.S. These tyres, mostly 600x16 "Jeeps", which will also fit a large number of Italian rims with slight modification to same, are all in repairable condition, and it is hoped that, in due course, appreciable stocks will be built up at Bari (or centralised, perhaps, in Rome) for immediate issue.

5. It is felt that Major Pitt is more qualified to reply to Para 2 of your letter, and a copy has therefore been passed to him for direct reply to you.

for CAn
L.E. VINING,
Lieut-Colonel,
Director, Transportation Sub-Commission, ACC.

Copy to: 1 Lt. Col. Miller, G-4, HQ. AGC.
2 Major Pitt, OC. HQ. Tyre Repair Workshops, REME
C.M.F.

1. The following information is being furnished to you for your information and guidance. It is requested that you keep this information confidential and not discuss it with anyone outside your organization.

2. The information is being furnished to you for your information and guidance. It is requested that you keep this information confidential and not discuss it with anyone outside your organization.

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HEADQUARTERS

ALLIED CONTROL COMMISSION

Transportation Sub-Commission

APO 394

CEM/re

TN/TP/15

6 July 1944.

SUBJECT: Tyre repair materials.

TO : O.C. Tyre Repair Workshops. R.E.M.E. C.M.F.

1. This Sub-Commission wishes to thank Major Pitt for his kind assistance not only with regards to the Bari Plant, but with the information received to-day relating to the quantities of tyre repair materials.

2. It is understood in to-day conversation (Major PITT - Capt. PEPER) that R.E.M.E. are willing to assist also in supplying raw materials for the Naples area tyre repair plants.

3. It could be greatly appreciated therefore if you will inform us where this material can be collected. The amounts required for Naples area are set out herewith, and it is requested that a 3 months supply be allotted.

4. It is necessary also, if possible, that you quote the cost price of each item for although the materials will be repaid in kind to R.E.M.E., the Italians who own these plants will have to pay for the materials.

5. Materials required for Naples area plants.

Tyre repair plants Naples area.

(Naples, Avellino, Salerno; Benevento)

Amounts per month

1. (a)	Tread repair compound 1/8th in Section LV6/MT6. Part No 15541	75 lbs.
(b)	Tread repair compound 1/16 in Section LV6/MT6. Part No 17388	75 lbs.
2.	Cushion gum compound 1/32 in Section LV6/MT6. Part No 17387	150 lbs.
3.	Solution, vulcanising Section LV6/MT6. Part No 15558	2 litres

Naples Fabric B 58 plant.

1. This Sub-Commission wishes to thank Major Pitt for his kind assistance not only with regards to the Bari Plant, but with the information received to-day relating to the quantities of tyre repair materials.

2. It is understood in to-day conversation (Major Pitt - Capt. PEPPER) that R.E.M.E. are willing to assist also in supplying raw materials for the Naples area tyre repair plants.

3. It could be greatly appreciated therefore if you will inform us where this material can be collected. The amounts required for Naples area are set out herewith, and it is requested that a 3 months supply be allotted.

4. It is necessary also, if possible, that you quote the cost price of each item for although the materials will be repaid in kind to R.E.M.E., the Italians who own these plants will have to pay for the materials.

5. Materials required for Naples area plants.

Tyre repair plants Naples area.
(Naples, Avellino, Salerno; Benevento)

	<u>Amounts per month</u>
1. (a) Tread repair compound 1/8th in Section LV6/MT6. Part No 15541	75 lbs. 42
(b) Tread repair compound 1/16 in Section LV6/MT6. Part No 17388	75 lbs.
2. Cushion gum compound 1/32 in Section LV6/MT6. Part No 17387	150 lbs.
3. Solution, vulcanising Section LV6/MT6. Part No 15558	2 litres
4. Repair Fabric L 58 giant. Section LV6/MT6. Part No 42489	30 yds.
5. Repair Fabric L 78 for cars. Section LV6/MT6. Part No 42488	20 yds.

Ch. W.

L.E. VINING
Lieut. Colonel
Director,
Transportation Sub-Commission.

Copy To: HQ. Region III, (Attn.: Transportation Officer).
Requisition Division HQ. ACC, (Attn.: Lt. Col. MARTINO).

HEADQUARTERS
ALLIED CONTROL COMMISSION
Transportation Sub-Commission
APO 394

TN/TP/12
CEM/re
R-10/12

Tn/TP/ 14

6 July 1944.

SUBJECT: Repair materials Bari Plant & Naples area machines.

TO : Requisition Division, HQ. ACC., (Attn.: Lt.Col. M
MARTINO).

1. Herewith please find attached requirements of repair materials.

2. The amounts of camelback and assorted patches cannot be submitted until R.E.M.E. observe, during the first few weeks of the plant operating, the sizes most commonly being retreaded.

3. The Requisition for camelback and assorted patches will have to be sent to A.F.H.Q. at a later date.

4. R.E.M.E. have also kindly consented to supply at once from their stocks a supply of materials to keep the Naples area tyre repair plants going, and this amount to be included in your bulk requisition. It is thought advisable that 3 months supply be added to your requisition to cover R.E.M.E. supply to Naples area.

5. Copy of letter to R.E.M.E. also attached for information.

7011

Clm
L.E. VINING
Lieut. Colonel,
Director,
Transportation Sub-Commission.

Incl.: 3

B A R I P L A N T (J A N I R I)

AMOUNTS PER MONTH

1. (a) TREAD REPAIR COMPOUND 1/8TH IN.
SECTION LV6/MT6
PART N° 15541 220 lbs.
- (b) TREAD REPAIR COMPOUND 1/16 IN.
SECTION LV6/MT6
PART N° 17388 220 lbs.
2. CUSHION GUM COMPOUND 1/32 IN.
SECTION LV6/MT6
PART N° 17387 160 lbs.
3. SOLUTION, VULCANISING
SECTION LV6/MT6
PART N° 15558 60 gallons.

7000

Tyre repair plants Naples area.
(Naples, Avellino, Salerno, Benevento.)

	<u>Amounts per month</u>
1. (a) Tread repair compound 1/8th in section LV6/MT6. Part N° 15541	75 lbs.
(b) Tread repair compound 1/16 in Section LV6/MT6. Part N° 17388	75 lbs.
2. Cushion gum compound 1/32 in Section LV6/MT6. Part N° 17387	150 lbs.
3. Solution, vulcanising Section LV6/MT6. Part N° 15558	2 litres
4. Repair Fabric L 58 giant. Section LV6/MT6. Part N° 42489	30 yds.
5. Repair Fabric L 78 for cars. Section LV6/MT6. Part N° 42488	20 yds.

7038

2 copies **RESTRICTED**

ALLIED FORCE HEADQUARTERS
G-5 Section
APO 512

GSF/jm

TP/18

451.92

5 July 1944

SUBJECT: Tires repair of - Janiri Plant - Bari

TO : Headquarters, Allied Control Commission, APO 394
(For G-4 British)

Reference AAI letter TRW/158/42 dated 16 June 44.

May advice please be given regarding the stock of repairable tires now at the Janiri plant, together with an estimate of the tires and tubes which may become available for processing during the period July - August and September, 1944.

Further to para 7 - throughout the above quoted letter may this section be furnished with a complete report, i.e., condition of equipment, or additional equipment required to enable A.C.C. to operate the plant at 100% capacity, effecting major repairs.

Immediately upon receipt of the above information the matter will be discussed with the proper AFHQ authority in effort to have the existing conditions rectified.



G. S. Franklin
G. S. FRANKLIN, Major,
Economics & Supply Div.

Econ Sec.

2

7037

*For very early report direct please
with a copy to G-4 (B).
Will you treat as very urgent please.*

8/7/44

RESTRICTED

8 July 21

L. H. Wilson. L. H. Wilson
G-4

JHE
ALLIED CONTROL COMMISSION
Industry & Commerce Sub-Commission

Sec (HSC)

44691 R4/21

REF:- 10/32

Bari, 5 July 44

SUBJECT:- Requisitions

TP/24

TO:- DADME, H.Q. 6 Base Sub Area

1. Tyre repair works of CARBINE JANIRI, Via Cardassi, requisitioned for repair of A.C.C. tyres refers.
2. In connection with the above it is requested that additional accommodation be requisitioned as follows:
 - (a) A small store at Via Cardassi 61, the property of Sig Dambrosio who lives at Via Cardassi 65. This will be used for the receipt & inspection of tyres for repair prior to sending them to the works.
 - (b) The store belonging to Janiri adjacent to his office at Via Imbriani 63, which will be used for the receipt from the works and distribution of repaired tyres.

K.C. Wilson

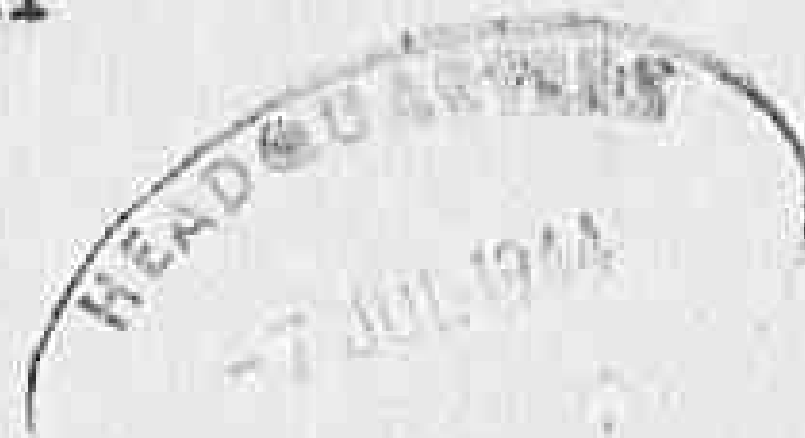
K.C. Wilson

Major R.A.

L.O. Industry & Commerce

Copies to:- Director Transportation Sub-Comm. ACC. ✓
H.Q. Region II
File.

5 July 44



7036

HEADQUARTERS
ALLIED CONTROL COMMISSION
Transportation Sub-Commission
APO 394

CEM/re

R40/9

3 July 1944.

Tn/TP/11

TN/TP/9

SUBJECT: Tyre repair materials.

TO : HQ. Region III, (Attn.: Economics & Supply).

Reference your ES 753/1 dated 22 June 1944.

1. Will you please furnish this Sub-Commission with the following information so that the requisitions for the raw material can be put in.

- (a) Will the q tyre repair machines retread tyres. If so how many per week can each machine do ?
- (b) If the machines only repair tyres how many repairs per week can they turn out ?

2. Reference your para (3) will you please submit the monthly requirements in English and as detailed as possible.

3. When the raw materials arrive (approx 3 months delivery), who will supervise these machines ?

for *Alm*

L.E. VINING
Lieut. Colonel,
Director,
Transportation Sub-Commission.

Subject:- JANIRI Tyre Plant.

HQ AAI

4-3574

3325/Q(AE)

29 Jun 44.

IN
TAV/TP/K
R40/5

✓ A.C.C.

1. As a result of discussions held at AFHQ it was decided that the Janiri Tyre Plant at BARI should be requisitioned for the sole use of A.C.C. On 13 May this HQ was accordingly ordered to proceed with the requisitioning and opening of the factory under REME supervision with Italian Labour. It was stressed by AFHQ that your urgent need for tyres made it necessary that this plant should operate to maximum capacity in the shortest possible time.
2. It has been reported to this HQ through REME channels that very little progress has yet been made towards developing the resources of this factory. On 9 Jun there were apparently only 30 tyres awaiting repair or retreading which would appear to be a totally inadequate stock to meet your needs. Mutual agreement has already been reached between REME and your local representatives (Major Knight and Major Wilson both of ACC) in regard to their respective duties but progress is very slow.
3. The supply of tyres and tubes to the Army is not sufficient to meet the additional needs of A.C.C. It is therefore of the utmost importance that this plant should be developed immediately. Will you please inform us what output you are expecting from this factory and when you anticipate that it will be in full production. If there is any assistance which we can give in this matter will you kindly inform us.

MP.

Copy:- REME
AFHQ - Q(AE).

Major-General.
Chief Administrative Officer.

121

7854

HEADQUARTERS
ALLIED CONTROL COMMISSION
Transportation Sub-Commission
APO 394.

CWF/cg.

Our reference : ACC/Tn/TP.
Date : 29 June 44.

TO : (See Distribution)

SUBJECT: Tyre Replacement.

1. It will be possible, in the near future, to have a limited number of tyres of various sizes re-treaded locally.

2. It is not advisable, at the moment, to give any definite date from which this scheme will be in active operation but, for future reference, and in order to facilitate ultimate distribution, you are requested to submit to this HQ by August 1st., 1944; the following particulars in duplicate:-

- (a) Sizes to be re-treaded in accordance with the attached list of available moulds.
- (b) Approximate monthly quantities of each size.

Your return should be submitted in two parts as follows :

- (i) Tyres for Requisitioned Vehicles
- (ii) Tyres for Essential Civilian Vehicles.

Sizes should be listed in order of urgency required.

3. In due course, stocks of re-treads of the following sizes will be held:-

1.	600	x	16
2.	750	x	20
3.	900	x	20

(See note below)

Note: Tyres of the sizes marked + on the attached list can be replaced by 600 x 16 ("Jeep") tyres provided, in most cases, slight modification is made to the existing rims. Once stocks are built up, therefore, there should be no delay in the replacement of any of these sizes.

7033

1. It will be possible, in the near future, to have a limited number of tyres of various sizes re-treaded locally.

2. It is not advisable, at the moment, to give any definite date from which this scheme will be in active operation but, for future reference, and in order to facilitate ultimate distribution, you are requested to submit to this HQ by August 1st., 1944; the following particulars in duplicate:-

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(See note below)

Note: Tyres of the sizes marked + on the attached list can be replaced by 600 x 16 ("Jeep") tyres provided, in most cases, slight modification is made to the existing rims. Once stocks are built up, therefore, there should be no delay in the replacement of any of these sizes.

4. Further instructions as to method of handing in, collection of replacements, method of payment, etc., will be issued later.

L.E. VINING
L.E. VINING,
Lieut-Colonel,
Director, Transportation Sub-Commission, ACC.

7033

DISTRIBUTION:

Economic Section, HQ. ACC.
 R.C. & M.G. Section, HQ. ACC.
 G-4., HQ. ACC.
 HQ Commandant, HQ. ACC.
 S.C.A.O., 5th Army.
 S.C.A.O., 8th Army.
 O.C., 2675 Regt., HQ. ACC.
 Regional Commissioner, HQ. ACC., Region 1

2)
 3)
 4)
 5)
 6)
 7)
 8)
 9)

Attn. R.T.Os.

Lieut-Colonel J.J. Carnes, C/o HQ ACC Advanced.

Spares : 20.

LIST OF MOULDS AVAILABLE.

(No other sizes need be submitted)

+	550	x	18
+	600	x	18
+	525	x	18
+	500	x	16
+	130	x	40
+	400	x	17
+	425	x	17
+	525	x	16
+	600	x	16
+	525	x	15
+	550	x	15
+	155	x	400
+	165	x	400
+	140	x	40
+	14	x	45
+	15	x	45
+	16	x	45
	32	x	6
	34	x	7
	190	x	20
	700	x	20
	750	x	20
	42	x	9

	30	x	5
	600	x	20
	36	x	8
	825	x	20
	38	x	9
	1050	x	20
	230	x	20
	900	x	20
	350	x	19
+	12	x	45
+	475	x	18
+	440	x	19
+	600	x	18
+	13	x	45
	650	x	20
+	17	x	50
+	15	x	50
+	16	x	50
	170	x	20
	170	x	18
	200	x	20
	210	x	20
	975	x	20

7032

TO: - See Distribution
 SUBJECT: Tyre Replacement.

File
 ACC/TN/TP
 Date: 29 June 44

1. It will be possible, in the near future, to have a limited number of tyres of various sizes re-treaded locally.

2. It is not advisable, at the moment, to give any definite date from which this scheme will be in active operation but, for future reference, and in order to facilitate ultimate distribution, you are requested to submit to this H. Q. by August 1st, 1944; the following particulars in duplicate: -

- (a) Sizes to be re-treaded in accordance with the attached list of available moulds.
- (b) Approximate monthly quantities of each size.

Your return should be submitted in two Parts as follows:

- (i) Tyres for Requisitioned Vehicles.
- (ii) Tyres for Essential Civilian Vehicles.

Sizes should be listed in order of urgency required.

3. In due course, stocks of re-treads of the following sizes will be held: -

- 1. 600 x 16. (See Note below.)
- 2. 750 x 20.
- 3. 900 x 20.

NOTE: Tyres of the sizes marked x on the attached list can be replaced by 600 x 16 ("JEEP") tyres provided, in most cases, slight modification is made to the existing rims. Once stocks are built up, therefore, there should be no delay in the replacement of any of these sizes.

4. Further instructions as to method of hauling in, collection of replacements, method of payment, etc., will be issued later.

Levin-Coleman

List of moulds available. (No other sizes need be submitted.)

x	550	x	18	170	x	20
x	600	x	18	170	x	18
x	525	x	18	200	x	20
x	500	x	16	210	x	20
x	130	x	40	975	x	20
x	400	x	17			
x	425	x	17			
x	525	x	16			
	600	x	16			
x	525	x	15			
x	550	x	15			
x	155	x	400			
x	165	x	400			
x	140	x	40			
x	14	x	45			
x	15	x	45			
x	16	x	45			
	32	x	6			
	34	x	7			
	190	x	20			
	700	x	20			
	750	x	20			
	42	x	9			
	30	x	5			
	600	x	20			
	36	x	8			
	825	x	20			
	38	x	9			
	1050	x	20			
	230	x	20			
	900	x	20			
	350	x	19			
x	12	x	45			
x	475	x	18			
x	440	x	19			
x	600	x	18			
x	13	x	45			
	650	x	20			
x	17	x	50			
x	15	x	50			
x	16	x	50			

Don See 43403
 SUBJECT: Janiri Tyre Plant - Provision of Material.

H.Q. Tyre Repair Workshops
 R.E.M.E.
 Phone 55384

28 June 44 TRW/197/8

Transport Sub Commissioner (Roads)
 H.Q. A.C.C. A.P.O. 394
 (Attention of Capt. Moretti)

1. Reference TRW/158/42 dated 18 June 44 from this H.Q. concerning the Janiri Tyre Plant.

2. It is estimated that approximately the following amounts of material will be required for the running of the plant, based on an output of 100 retreaded tyres and 90 minor repairs per week:-

1200 lbs.	Camelback (Tread Stock)	Stapled rubber compound
110 "	Tread Repair Compound	
40 "	Cushion Gum	
15 Gals.	Solution	
90-100	Assorted Patches.	

3. It is impossible at this juncture to give accurate quantities or exact details of the materials required as the sizes of camelback etc. needed can only be ascertained after experience of the individual moulds has been gained.

4. Detailed information will be forwarded as soon as possible.

GTTJ/JWR.

Curlitt
 Major.
 O.C. H.Q. Tyre Repair Workshops R.E.M.E.

1. Read TP

1. Reference TRW/158/42 dated 16 June 44 from this P.O. concerning the Janiri Tyre Plant.

2. It is estimated that approximately the following amounts of material will be required for the running of the plant, based on an output of 100 retreaded tyres and 90 minor repairs per week:-

1200 lbs. Camelback (Tread Stock) Staped in New Compound
 110 " Tread Repair Compound
 40 " Cushion Gum
 15 Gals. Solution
 90-100 Assorted Patches.

3. It is impossible at this juncture to give accurate quantities or exact details of the materials required as the sizes of camelback etc. needed can only be ascertained after experience of the individual moulds has been gained.

4. Detailed information will be forwarded as soon as possible.

Carlisle

GTFJ/JWR.

Major.
 O.C. H.Q. Tyre Repair Workshops R.F.M.E.

File by Rep/TP

NOTES.

(a) I would working all the week = 50 hrs approx

(b) Workers organised on 10 hours shift per day.

(c) Requisition documents generally made on M.E.
 or India.

COPY

SUBJECT: Tyre Reconditioning - Janiri Plant.

H.Q. Tyre Repair Workshops
R.E.M.E. C.M.F.
Phone 55344

16 June 44 TRW/158/42

D.D.M.E.
H.Q. A.A.I. (2)

Copies to: D.M.E. A.F.H.Q.
Asst F.A. H.Q. A.A.I.
D.D.M.E. 2 District
D.A.D.M.E. 6 Base Sub Area
O.C. "B" Section Tyre Rep. W/Shops R.M.E.
Major Wilson, Allied Commission of Control
H.Q. 2 District. C.M.F.

Reference D.M.E. A.F.H.Q. letter ME2B/2964/1 dated 15 May. 44.

1. The above plant was visited by the undersigned on 9 June 44, and was subsequently discussed with the owner Carmine Janiri, A.D.M.E. 2 District, D.A.D.M.E. 6 Base Sub Area, Major Knight of A.C.C. (Roads) and Major Wilson A.C.C. (Factories and Production)
2. Details of the plant have already been submitted and while the retreading plant can be considered reasonably satisfactory the repair equipment (which is much more likely to be needed) is a very old type and could only satisfactorily effect minor repairs to certain sizes of tyres unless appreciably lower standards of final inspection (with consequent higher risk of premature failure) are agreed - a course which is not recommended.
3. Agreement has been reached with A.C.C. that O.C. "B" Section Tyre Repair Workshops will provide raw materials from his stocks, (after A.C.C. have assumed control of the workshop) vouchering them to A.C.C. on A.F. G 1033 and will ensure that quantities consumed are commensurate with repairs etc. effected. O.C. "B" Section will also provide 1 M.C.O. and 1 O.R. (plus 1 O.R. as relief) for each full shift worked by Janiri's employees. These men will accept or reject all tyres submitted for reconditioning and will pass or reject all processed tyres, and record work done.
4. Payment will be made by A.C.C. to Janiri only for satisfactorily processed tyres, no tyres other than those submitted through A.C.C. channels will be allowed in the workshop. Janiri will only be allowed in the workshop for such purposes as to pay his employees and will be accompanied on such occasions by a D.O.R.
The workshop will be securely locked when no work is in progress and the keys retained by O.C. "B" Section Tyre Repair Workshops.
5. A.C.C. would like recommendations for a scale of payment for processed tyres. May this H.Q. be instructed if recommendations are to be submitted?
6. A.C.C. appear to have only about 30 tyres of their own requiring repair but A.C.C. are prepared to accept tyres of Italian Army, Navy and Air Force if required.

Reference D.M.E. A.F.H.Q. letter ME2B/2964/1 dated 15 May. 44.

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7.(a) No additional retreading plant is necessary to cover most probable sizes but additional workshop space and building tables would be required if sufficient retreadable tyres are forthcoming to require this plant to operate over more than approx. 1/3rd. of its nominal maximum capacity (480 Tyres per week)

(b) To carry out satisfactorily major repairs new plant is necessary, several of the workmen are quite good craftsmen but are attempting to carry out large major repairs of which some inspected on 9 June will undoubtedly fail after a very short mileage.

(c) Maximum possible repair output is considered to be 90 minor repairs to crown or sidewall (not shoulders) per week.

8. Will you please say if the arrangements made are considered satisfactory or if any amendments or additions are to be made?

/a/ C. W. Pitt

Major.
O.C. H.Q. Tyre Repair Workshops R.E.M.E.

DATE/TIME

O.C. H.Q. Tyre Repair Workshops R.E.V.B.

The following is a list of the names of the persons who have been appointed to the various committees of the Board of Directors of the American Telephone and Telegraph Company, for the year ending December 31, 1911.

1917

and your old friend & neighbor, Mr. J. H. ...

MOULDS
AT
BAR PLANT

550 x 15 ✓
 400 x 15 ✓
 500 x 16 ✓
 350 x 14 ✓
 425 x 17 ✓
 400 x 17 ✓
 14 x 45 ✓
 130 x 40 ✓
 525 x 15 ✓
 155 x 400 ✓
 12 x 45 ✓
 475 x 18 ✓
 440 x 19 ✓
 140 x 40 ✓
 500 x 16 ✓
 525 x 16 ✓
 600 x 18 ✓
 165 x 400 ✓
 525 x 18 ✓
 14 x 45 ✓
 13 x 45 ✓
 550 x 18 ✓
 16 x 45 ✓
 15 x 45 ✓
 32 x 6 ✓
 600 x 20 ✓
 650 x 20 ✓
 17 x 50 ✓
 15 x 50 ✓
 16 x 50 ✓
 30 x 5 ✓
 170 x 20 ✓
 170 x 18 ✓
 700 x 20 ✓
 32 x 6 ✓
 34 x 7 ✓
 750 x 20 ✓
 190 x 20 ✓
 200 x 20 ✓
 210 x 20 ✓
 36 x 8 ✓
 230 x 20 ✓
 900 x 20 ✓

MOULDS

825 x 20 ✓
 1050 x 20 ✓
 42 x 9 ✓
 38 x 9 ✓
 975 x 20 ✓
 950 x 20 ✓
 600 x 16 ✓

POPULAR SIZES
FOR ITALIAN
SIZES. (Those red
have moulds)

~~600 x 16~~
~~700 x 16~~
 ✓ 900 x 20
~~300 x 16~~
~~400 x 16~~
~~400 x 15~~
~~1500 x 16~~
~~500 x 16~~
~~300 x 16~~
~~200 x 16~~
 ✓ 550 x 18
 ✓ 1125 x 25
 ✓ 550 x 18
 ✓ 600 x 18
 ✓ 525 x 18
 ✓ 500 x 18
 ✓ 500 x 16
 ✓ 130 x 40
 ✓ 400 x 17
 ✓ 425 x 17
 ✓ 450 x 17
 ✓ 525 x 16
~~600 x 16~~
~~500 x 15~~
~~550 x 15~~
 ✓ 145 x 400
 ✓ 155 x 400
 ✓ 165 x 400
 ✓ 140 x 40
 ✓ 14 x 45
 ✓ 400 x 15
 ✓ 14 x 45
 ✓ 15 x 45
 ✓ 15 x 45
 ✓ 16 x 45

~~Typical Car~~
 Tn/TP/1

CARS

Alfa Romeo, various type

Fiat 521, 522, 524
 Bianchi 8/5

Fiat 514

Fiat Brilla
 equivalent unknown

Bianchi S 9

Fiat 1500

" 1100 702?

Lancia Alpina

" Ardea

" Augusta

Fiat 500

Lancia Astura

Lancia Astura

Italian SizesCars

✓ 15 x 14.5 -

✓ 16 x 14.5 -

Lancia Bitonda

✓ 15 525 x 17

✓ 550 x 17

Fiat Ardita

✓ 650 x 17

✓ 700 x 17

Fiat 2800

all cars can use 600 x 16 but rims
to be altered.BackFrontTrucks

1200 x 20

1225 x 20

✓ 1275 x 20

✓ 12 x 6 -

✓ 34 x 7 -

✓ 190 x 20 -

✓ 700 x 20 -

✓ 725 x 20 -

✓ 750 x 20 -

Fiat 15 BL + various trucks

equiv. rubber

✓ 42 x 9 (61 per)

✓ 1125 x 20 (")

Fiat 634 & other makes

✓ 30 x 5 -

✓ 600 x 20 -

Fiat 614 & other makes

7020

✓ 34 x 7 -

✓ 750 x 20 -

✓ 725 x 20 -

Brands OM Alfa Romeo Fiat 626

✓ 36 x 8 -

✓ 825 x 20 -

Alfa Romeo others

✓ 230 x 20 -

autobuses

✓ 1300 x 20

✓ 1275 x 20

Triller car

✓ 18 x 9 + 1050 x 20

Fiat 666, Isotta Fraschini Alfa Romeo & others

MOULD.American.Italian.

600 X 16 (nearest) ✓

NIL ✓

350 X 19. ✓

700 or 750 X 20 ✓

700 X 20. ✓

700 X 20. ✓

700 X 20. ✓

700 X 20 ✓

700 X 20 ✓

700 X 20. ✓

750 X 20 ✓

750 X 20 ✓

750 X 20. ✓

200^{or 750} X 20 ✓

750 X 20 ✓

1050 X 20. ✓

1050 X 20. ✓

900 X 20. ✓

825 X 20. ✓

✓ 550 X 15 (alter rim.)

✓ 400 X 15

✓ 350 X 19 or 3.00-19 (same rim)

✓ 32 X 6. (same rim.)

✓ 600 X 20. (" ")

✓ 650 X 20 (" ")

✓ 30 X 5 (" ")

✓ 170 X 20 (" ")

✓ 170 X 18 (alter rim.)

✓ 700 X 20 (same rim)

✓ 34 X 7. (same rim)

● ✓ 750 X 20. (same rim)

✓ 190 X 20 (same rim) 7020

✓ 200 X 20 (" ")

✓ 210 X 20 (" ")

✓ 36 X 8. (" ")

✓ 230 X 20 (" ")

✓ 900 X 20 (" ")

✓ 825 X 20 (" ")

Maild.American.

✓ 975 X 20 (nearest)

✓ 1050 X 20

✓ 975 X 20

✓ 950 X 20

✓ 600 X 16

✓ 1125 X 25

✓ 600 X 16

~~✓ 400 X 16. NIL.~~~~English 400 X 16.5.~~

✓ 650 X 18

✓ 650 X 18

✓ 750 X 20

✓ 1300 X 20

✓ 1275 X 20

Flatiron

✓ 42 X 9. (alter rim)

✓ 38 X 9. (same rim)

✓ 975 X 20. " "

✓ 975 X 20. (same rim)

✓ 600 X 16.

✓ 1125 X 24 (nearest.)
(alter rim)

✓ 500 X 16 (same rim)

✓ 400 X 16.5 (same rim)

✓ 650 X 17. (alter rim)

✓ 700 X 17 (" ")

✓ 725 X 20. (same rim)

✓ NIL. but 1275 X 20 fits.

✓ 1275 X 20 (same rim)

? Name ? Change 35% of original cost.
 by Sites Refund made.

1 Request to AFHQ for miners.

	Cost	on hand	Monthly	Class
1 cap 600 x 16 ^(MRS)	1200.	300-500.	C1	
2 1/2 km 750 x 20	7,000	500		
900 x 20	200	75		
			55344	
			RH	

American.

600 x 16 cars

750 x 20 Trucks

900 x 20 Trucks

34 x 7 Trucks

1200 x 20

400 x 15.

400 x 17.

500 x 15

30 x 5 (Buses)

230 x 20

550 x 15

1125 x 25

~~1200 x 20~~

7010

C.I.

PBS types awaiting re-treading -

	<u>Stock.</u>	<u>Est. monthly demand.</u>
500 x 18.	1. ✓	1.
900 x 20.	345. ✓	.
600 x 16.	1400. ✓	.
525 x 15.	4.	2.
32 x 6.	— ✓	Possible.
34 x 7.	1. ✓	1.
700 x 20.	1. ✓	1.
30 x 5.	1. ✓	1.
600 x 20.	6. ✓	.
36 x 8.	1. ✓	1.
825 x 20.	24. ✓	.
1050 x 20.	5. ✓	.
<u>750 x 20</u>	<u>7,500. ✓</u>	

Additional types corresponding with our moulds -

825 x 20. (B) C.I. Possible 7020

0 4 6 4